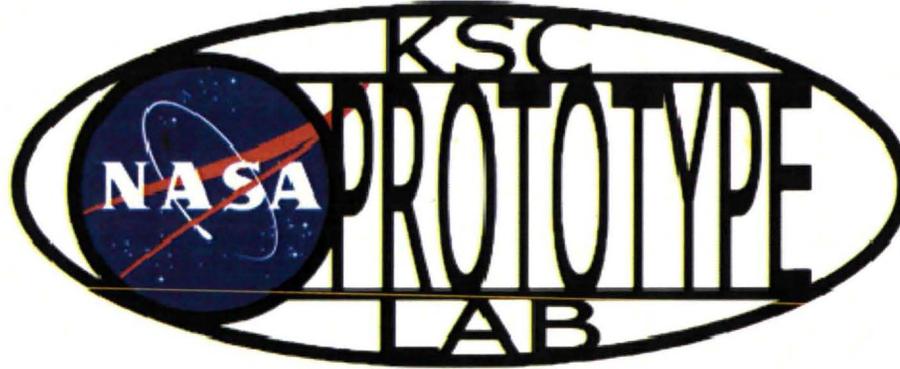


# My Internship at the Prototype Development Lab

Chelsea Partridge  
Prototype Development Lab  
NASA INSPIRE

# The Coolest Place at KSC



My Mentor, Adam "Woodrow" Cofield



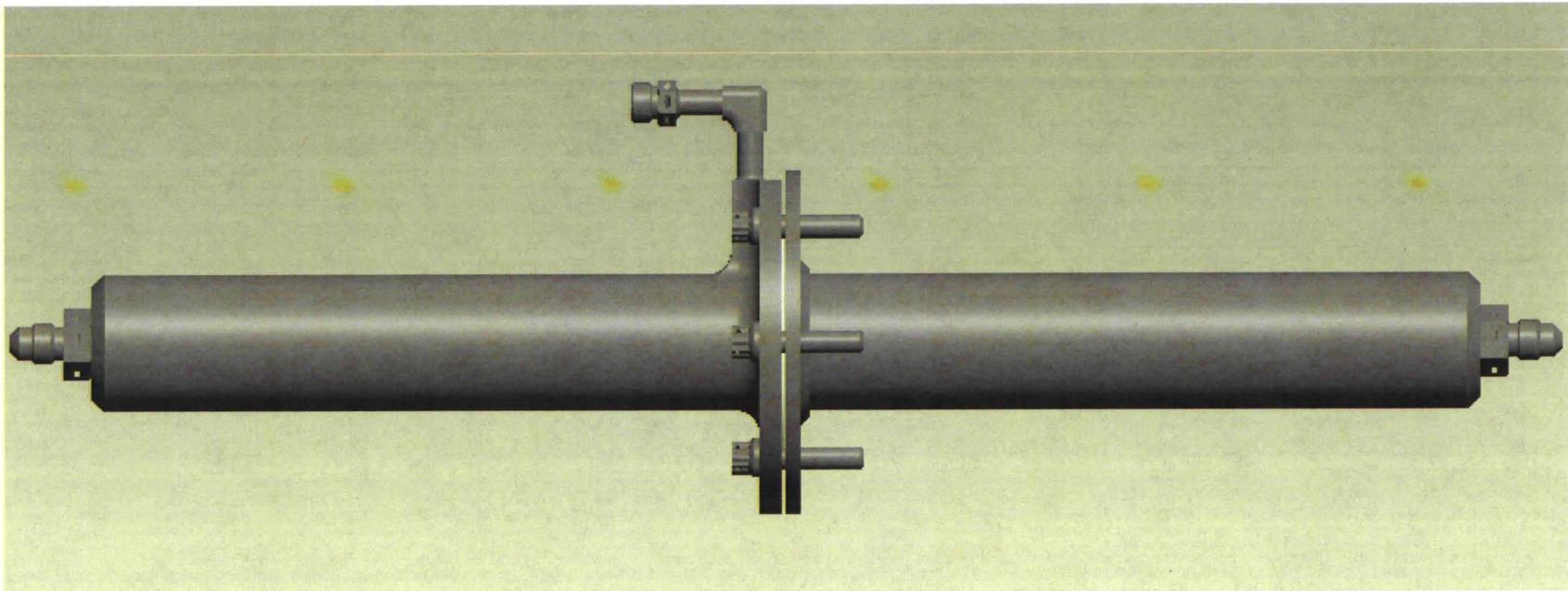
Photo of machine shop in PDL



# My Projects

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- Hypergol Flange Seal Testing



# Tensile Stress Calculations

TENSILE STRESS ON RD1'-4009-0410 BOLT

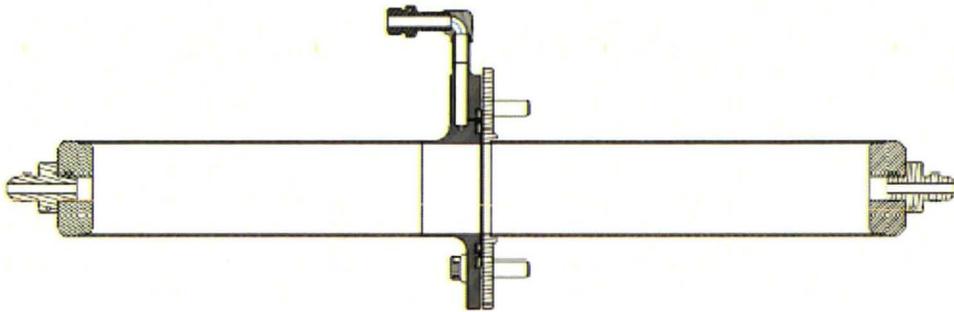


Figure 7: Cross section view of Flange Test Article

The area of the outer seal is being used for this calculation for, that, if in the even that the first seal fails, the inner area of the outer sea will be the greatest area that the force is acting upon.

$$d_{\text{outer\_seal}} := 2.5\text{in}$$

$$\sigma_{\text{bolt\_2E6}} := \frac{p \left( \frac{d_{\text{outer\_seal}}}{2} \right)^2}{3 \left( \frac{d_{\text{bolt}}}{2} \right)^2} = 15.05 \text{ ksi}$$

MARGIN OF SAFETY

$$\text{MoS}_5 := \frac{\sigma_{\text{all\_bolt\_286}}}{\sigma_{\text{bolt\_286}}} - 1 \quad \text{MoS}_5 = 7.556$$

Margin of safety (MoS) is positive, therefore stress is acceptable.

FORCES ON SEAL AND BOLT

$$F_{\text{outer\_seal}} := p \cdot \pi \left( \frac{d_{\text{outer\_seal}}}{2} \right)^2 \quad F_{\text{outer\_seal}} = 2.209 \text{ kip}$$

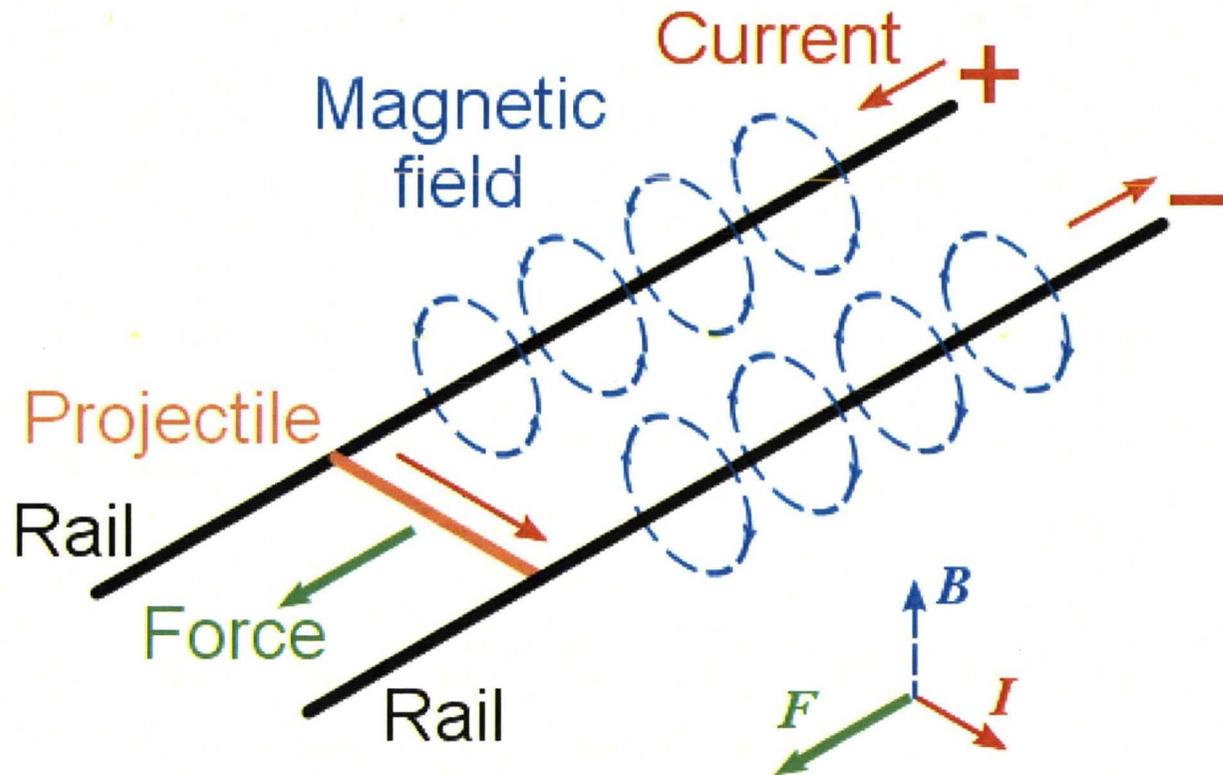
$$F_{\text{outer\_seal\_bolt}} := \frac{F_{\text{outer\_seal}}}{6} = 0.368 \text{ kip}$$

MINIMUM BOLT PRELOAD

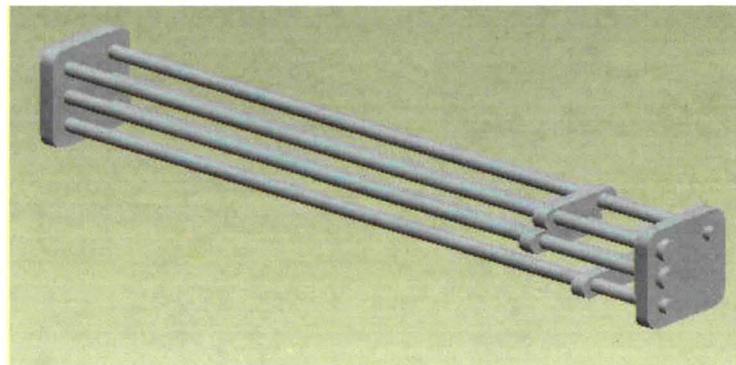
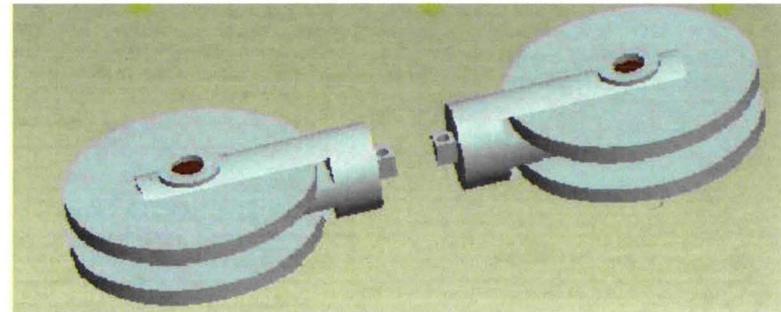
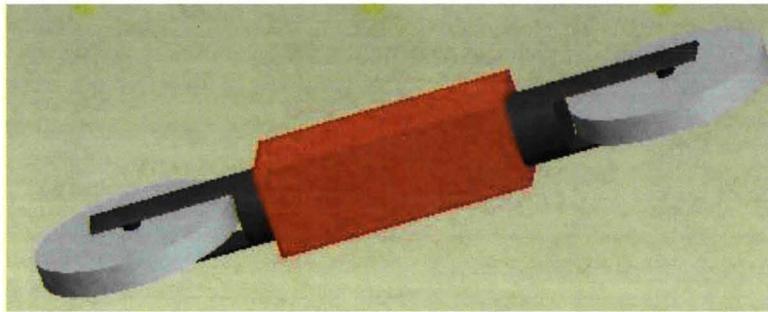
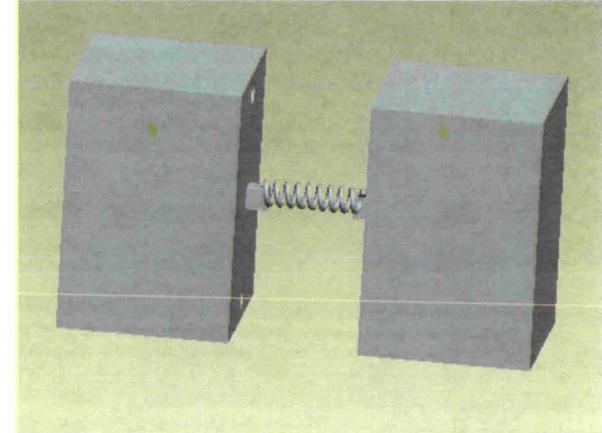
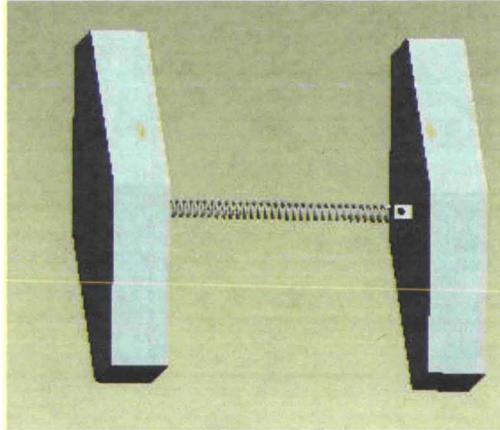
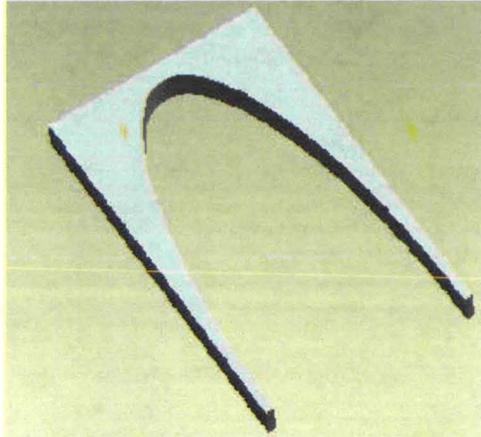
$$T_{\text{min}} := 85\text{lb}\cdot\text{in} \quad k := 2 \quad d_{\text{bolt}} := .25\text{in}$$

$$F_{p\_min} := \frac{T_{\text{min}}}{(k \cdot d_{\text{bolt}})} \quad F_{p\_min} = 1.7 \text{ kip}$$

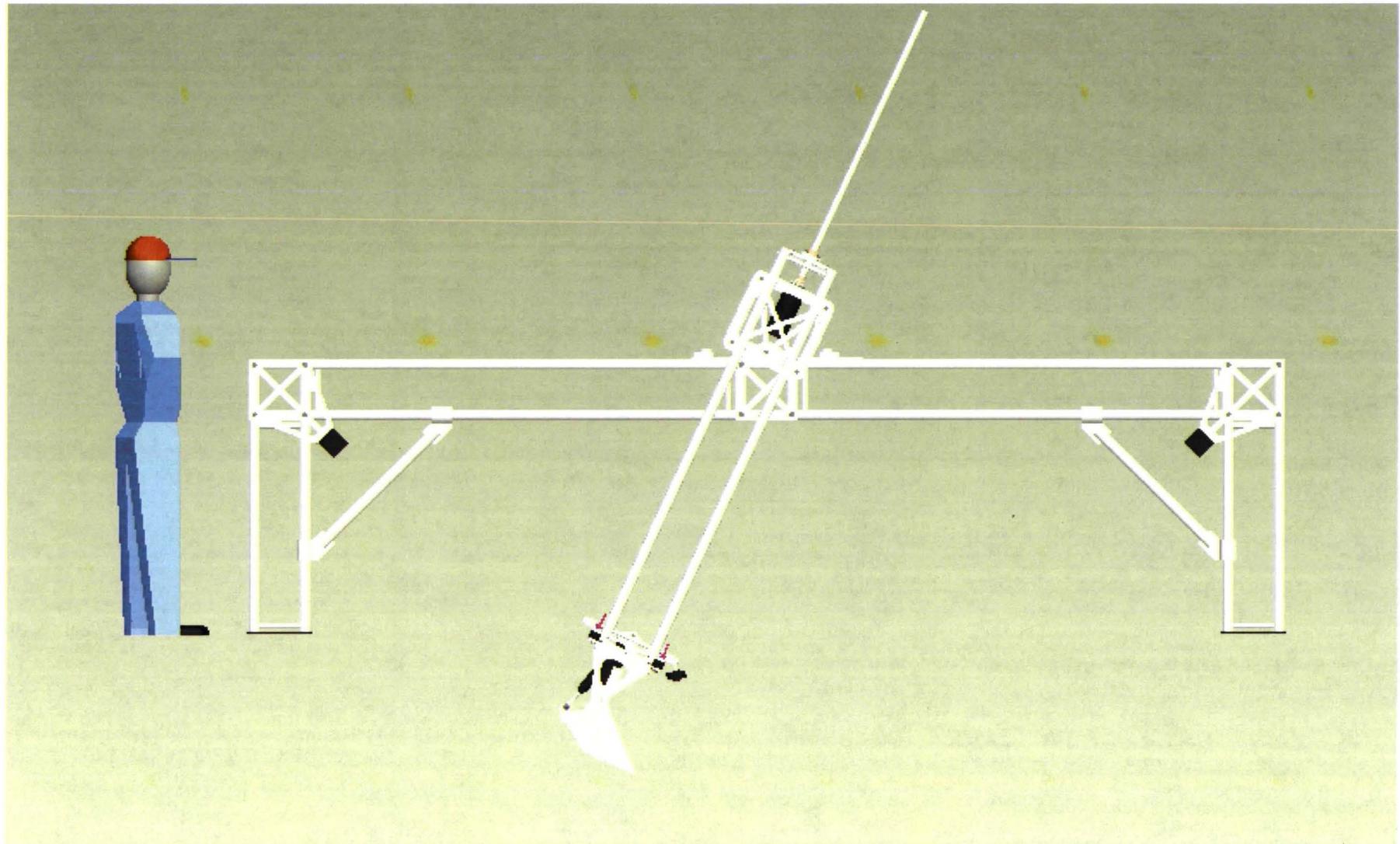
# Rail Motor: Lorentz Force

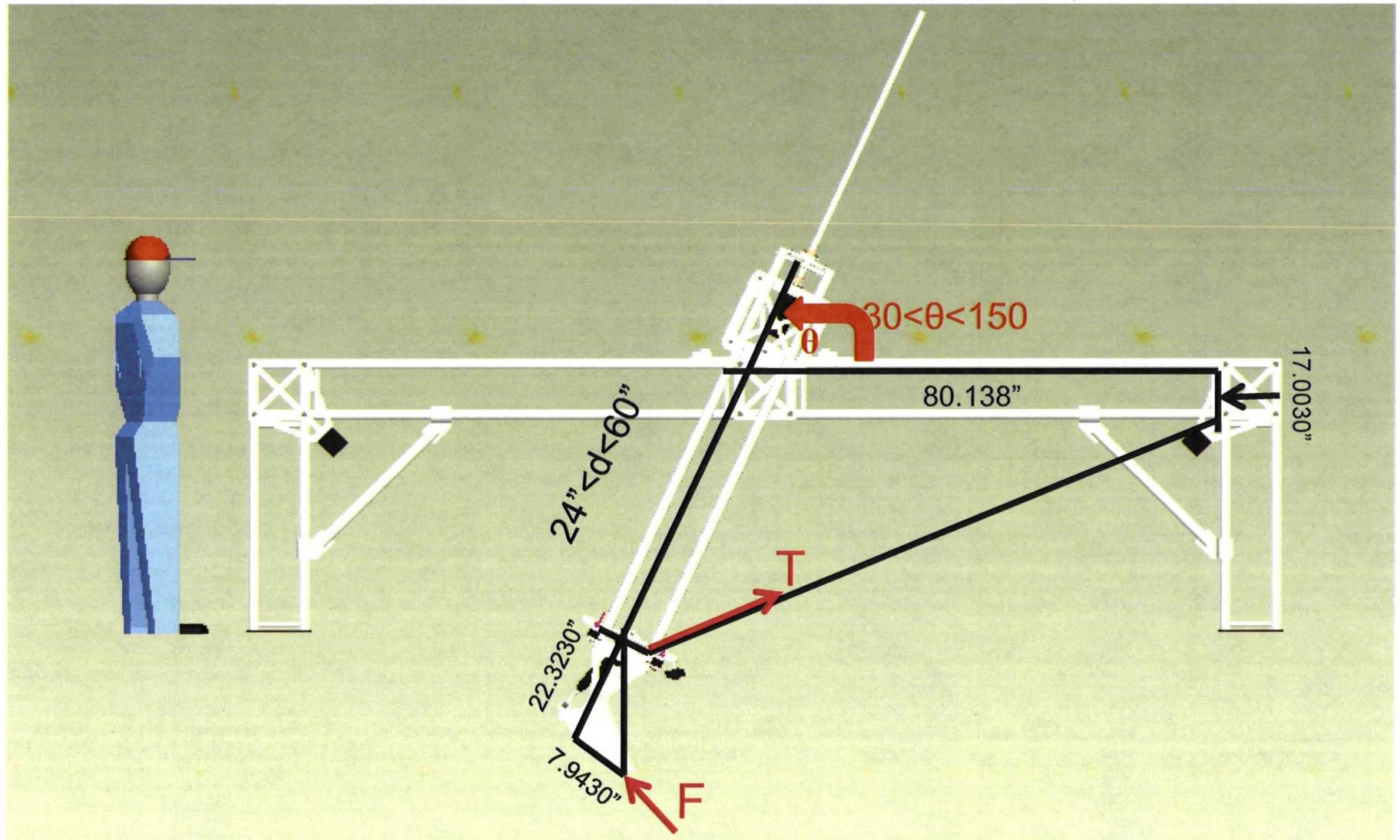


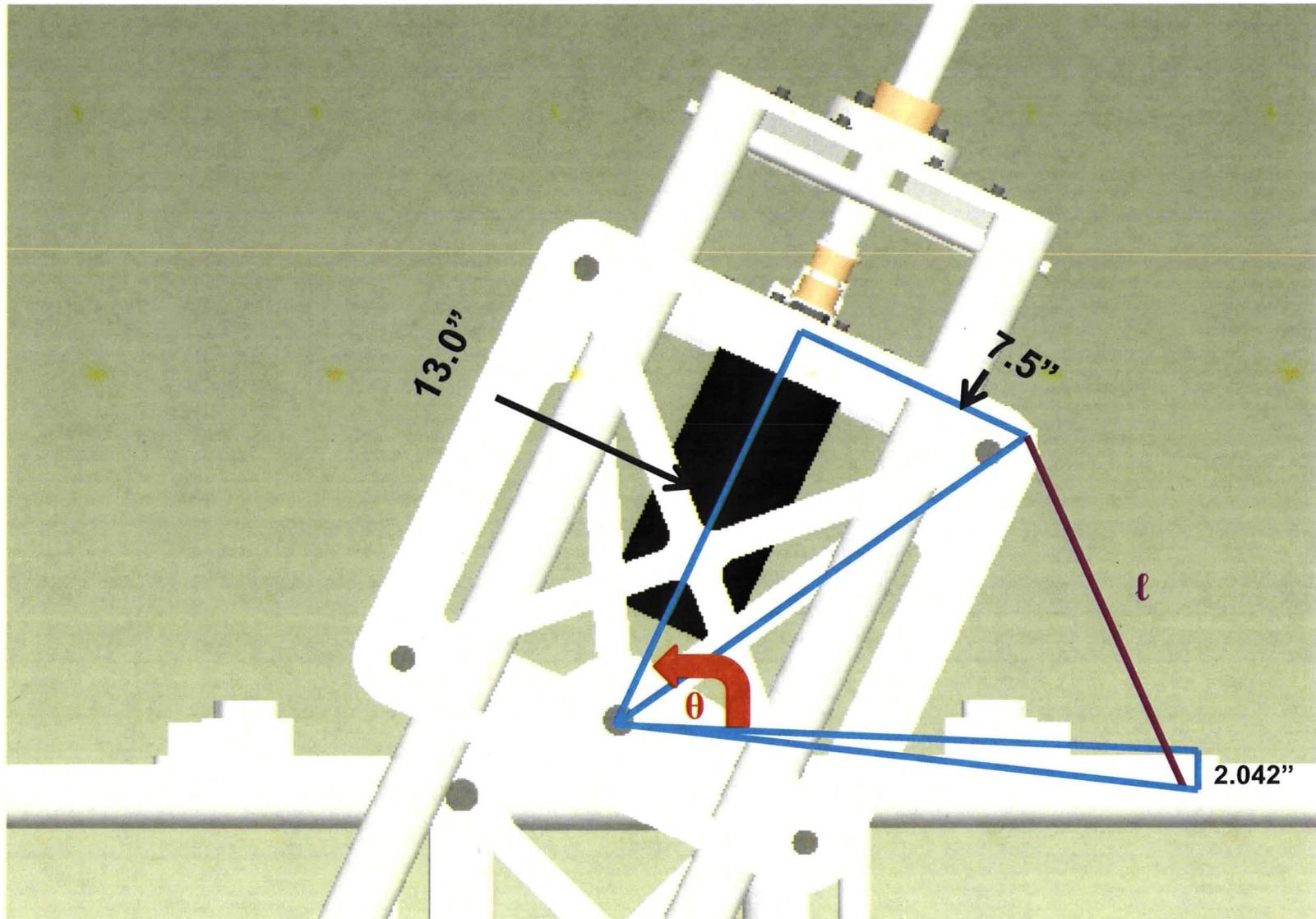
# Rail Motor Assembly



# VIPER Test Stand





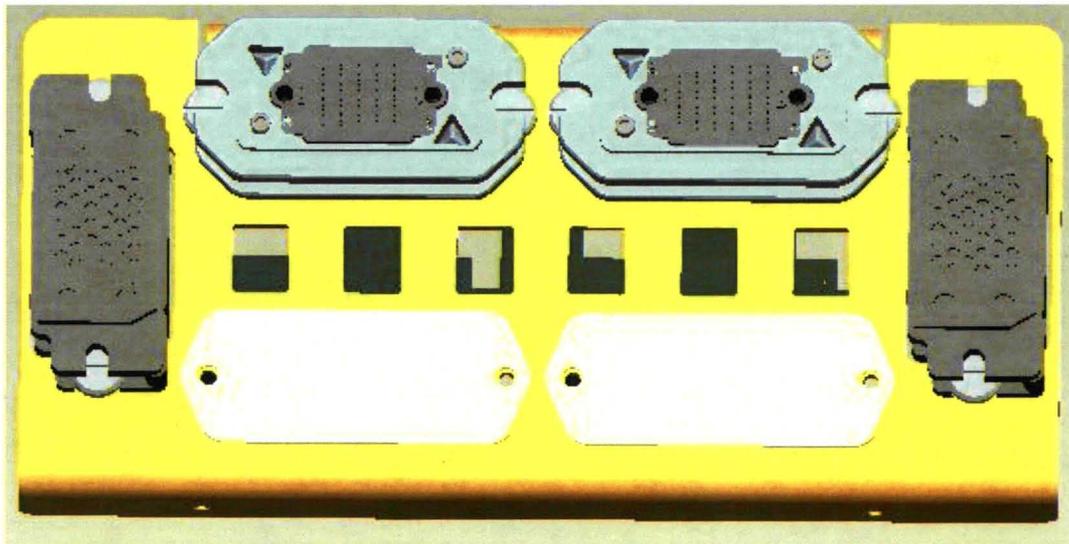
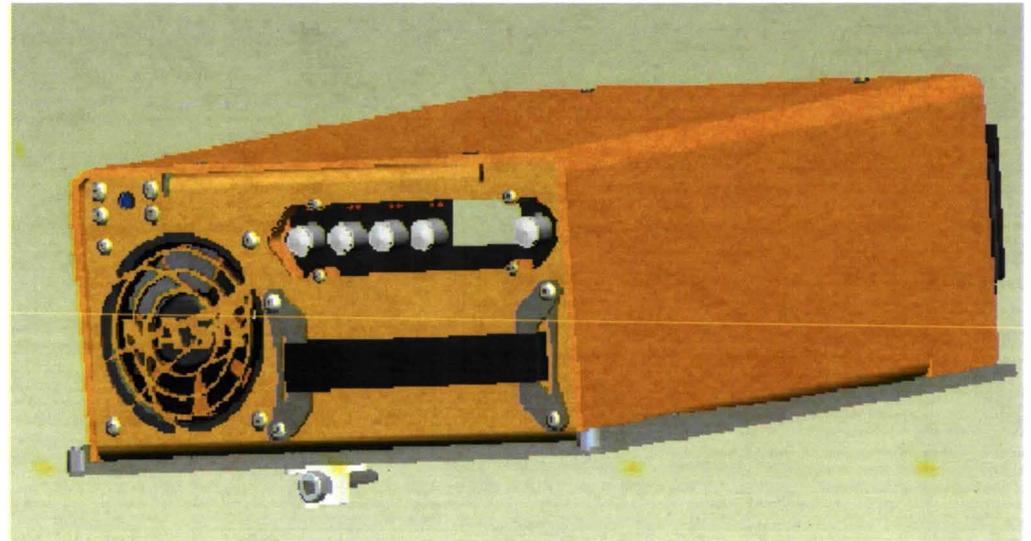


# LRU Box

**Top Right:** LRU Box

**Bottom Left:** LRU Connector Plate

**Bottom Right:** Remodeled adapters

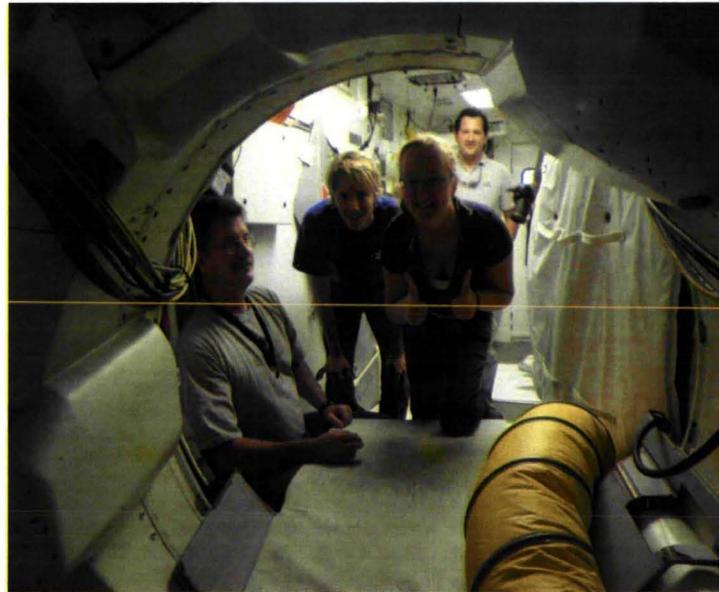


# And Now...The Fun Stuff

- Hovercraft Testing



# Climbing launch pad 39A

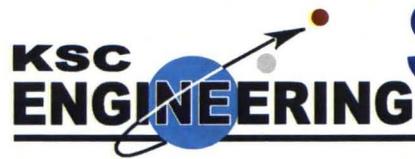


**Far left:** Myself with the external tank.

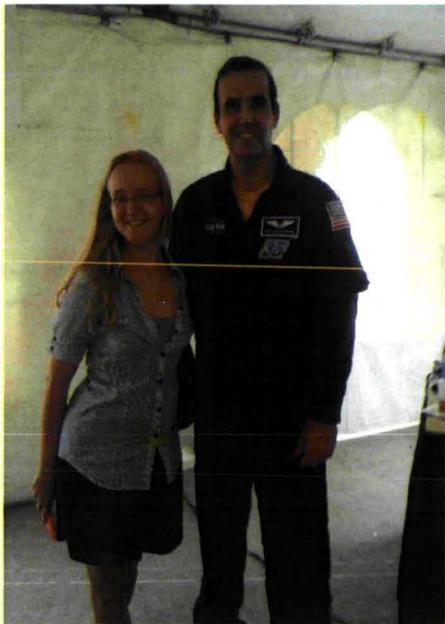
**Top Right:** A picture taken from inside the orbiter.



**Bottom Right:** In the whiteroom.



# Socializing with Astronauts



Rick Mastracchio



Charlie Bolden

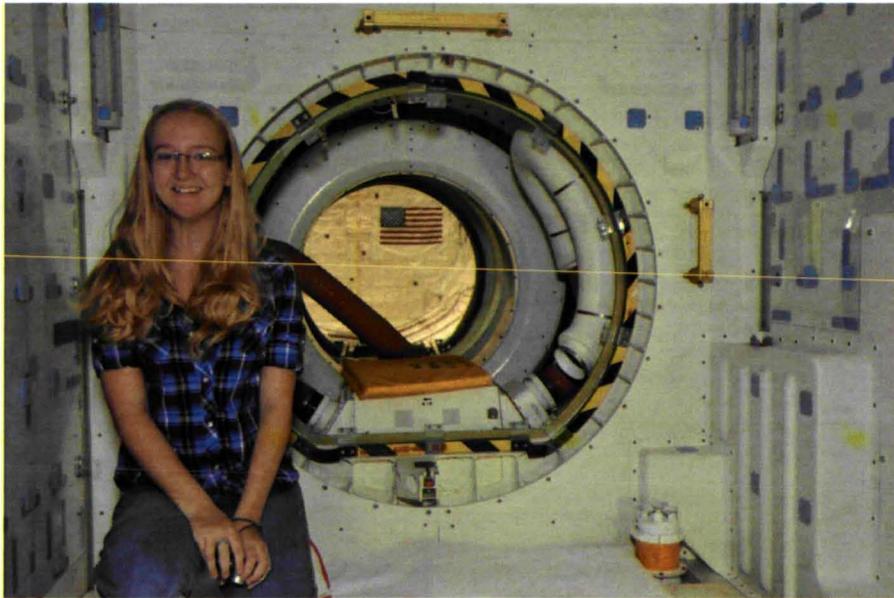


Kay Hire



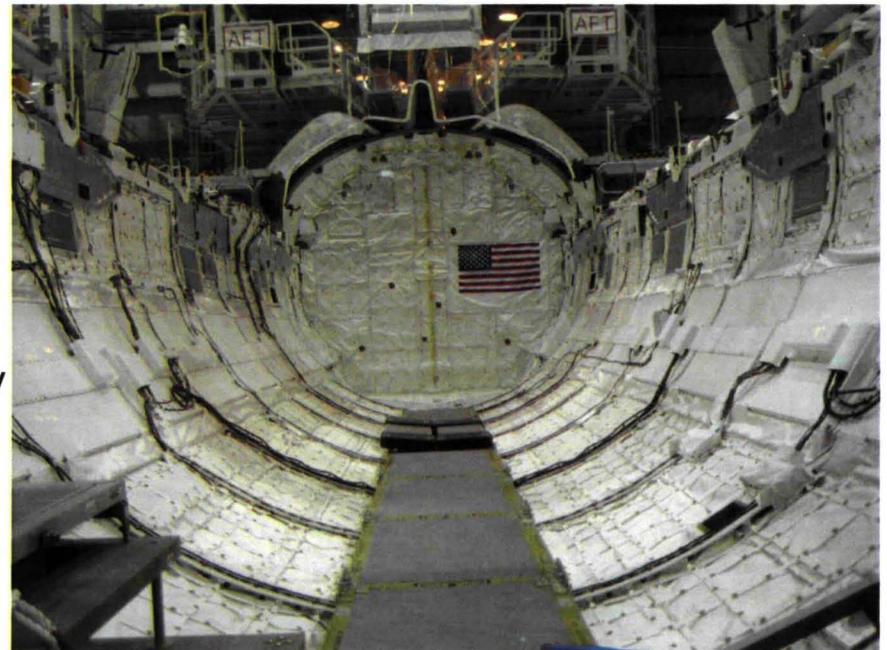
Michael Good

# Going Inside of Space Shuttle Endeavour



**Left:** Sitting by entryway to hatch, airlock, and cargo bay

**Right:** Looking into the cargo bay





**Top:** Climbing into the flight deck

**Bottom Left:** Commander and pilot seats

**Bottom Right:** Sitting in the pilot seat

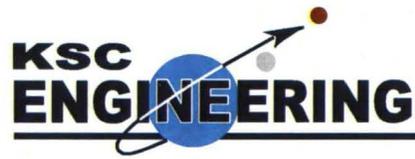


# My Experience as an Intern

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- My overall experience was truly incredible. I was able to work as an engineer with some of the coolest people I've ever met. I was able to work with engineering software, make my own designs, and work with many people throughout KSC.





# Future Plans in STEM and NASA

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- I will start at the University of North Florida as a junior in the fall, and will major in either Mechanical Engineering or Physics with Mechanical Engineering.
- I hope to be able to intern or co-op with NASA throughout the rest of my college career, and upon graduation, work in the space industry.



# Thank you!

- I want to give a big thanks to:
  - Steve Chance
  - Priscilla Moore
  - Jim Gerard
  - Adam Cofield, John Trautwein, Adam Dokos,  
and all of the wonderful people I've worked  
with at the PDL.
  - All of the awesome interns I've met and  
worked with.