

ings. Also, the overall efficiency of the suspension system improves with speed, whereas the performance of conventional bearings degrades as speed increases.

This innovation will greatly advance aircraft electrical power systems with the development of an efficient, reliable, maintenance-free, and safe electrical generation system. The use of magnetic suspension minimizes concerns associated with traditional bearings, such as active lubrication, contact wear, and limited rotational speed. The ducted hardware can translate into improved efficiency and reliability. The concept lends itself to a configuration in which the units can be used individually or clustered for distributed power applications. In addition, the concept can be readily scaled into a variety of sizes for specified

power delivery with similar geometric configuration. The rotor operates in compression, which results in a 2× improvement in fatigue life, and the extensive use of composites minimizes weight and reduces noise due to the higher dampening properties of composites.

A prototype stator and assembly and rotor have been designed and developed to study and evaluate subsystem level characteristics of the generation and levitation systems in a laboratory environment, and to verify theoretical predictions. The test setup has been used to measure successfully the flux density emanating from the rotor, the induced current in the stator winding as the rotor is driven at various speeds, the associated induced current, and the generated repulsive force. Experimental results correlate well with per-

formance characteristics predicted using the derived theoretical equations. The goal of the final design is a self-contained suspension and electrical generation system free from mechanical couplings. The use of magnetic suspension minimizes concerns associated with traditional bearings, such as active lubrication and limited rotational speeds.

This work was done by Dennis J. Eichenberg, Dawn C. Emerson, Christopher A. Gallo, and William K. Thompson of Glenn Research Center. Further information is contained in a TSP (see page 1).

Inquiries concerning rights for the commercial use of this invention should be addressed to NASA Glenn Research Center, Innovative Partnerships Office, Attn: Steven Fedor, Mail Stop 4-8, 21000 Brookpark Road, Cleveland, Ohio 44135. Refer to LEW-18658-1.

⚙️ Compact, Two-Sided Structural Cold Plate Configuration

Lyndon B. Johnson Space Center, Houston, Texas

In two-sided structural cold plates, typically there is a structural member, such as a honeycomb panel, that provides the structural strength for the cold plates that cool equipment. The cold plates are located on either side of the structural member and thus need to have the cooling fluid supplied to them. One method of accomplishing this is to route the inlet and outlet tubing to both sides of the structural member. Another method might be to supply the inlet to one side and the outlet to the other. With the latter method, an external feature such as a hose, tube, or manifold must be incorporated to pass the fluid from one side of the structural member to the other. Although this is a more compact design than the first option, since it eliminates the need for a dedicated supply and return line to each side of the structural member, it still poses problems, as these

external features can be easily damaged and are now new areas for potential fluid leakage.

This invention eliminates the need for an external feature and instead incorporates the feature internally to the structural member. This is accomplished by utilizing a threaded insert that not only connects the cold plate to the structural member, but also allows the cooling fluid to flow through it into the structural member, and then to the cold plate on the opposite side. The insert also employs a cap that acts as a cover to seal the open area needed to install the insert. There are multiple options for location of o-ring style seals, as well as the option to use adhesive for redundant sealing. Another option is to weld the cap to the cold plate after its installation, thus making it an integral part of the structural member. This new

configuration allows the fluid to pass from one cold plate to the other without any exposed external features.

This work was done by Mark Zaffetti of Hamilton Sundstrand for Johnson Space Center. For further information, contact the JSC Innovation Partnerships Office at (281) 483-3809.

Title to this invention has been waived under the provisions of the National Aeronautics and Space Act {42 U.S.C. 2457(f)} to Hamilton Sundstrand. Inquiries concerning licenses for its commercial development should be addressed to:

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Refer to MSC-24880-1, volume and number of this NASA Tech Briefs issue, and the page number.

⚙️ AN Fitting Reconditioning Tool

John F. Kennedy Space Center, Florida

A tool was developed to repair or replace AN fittings on the shuttle external tank (ET). (The AN thread is a type of fitting used to connect flexible hoses and rigid metal tubing that carry fluid. It is a U.S. military-derived specifica-

tion agreed upon by the Army and Navy, hence AN.) The tool is used on a drill and is guided by a pilot shaft that follows the inside bore. The cutting edge of the tool is a standard-size replaceable insert. In the typical Post

Launch Maintenance/Repair process for the AN fittings, the six fittings are removed from the ET's GUCP (ground umbilical carrier plate) for reconditioning. The fittings are inspected for damage to the sealing surface per stan-

standard operations maintenance instructions. When damage is found on the sealing surface, the condition is documented.

A new AN reconditioning tool is set up to cut and remove the surface damage. It is then inspected to verify the fitting still meets drawing requirements. The tool features a cone-shaped interior

at 36.5°, and may be adjusted at a precise angle with go-no-go gauges to insure that the cutting edge could be adjusted as it wore down. One tool, one setting block, and one go-no-go gauge were fabricated. At the time of this reporting, the tool has reconditioned/returned to spec 36 AN fittings with 100-percent success of no leakage.

This tool provides a quick solution to repair a leaky AN fitting. The tool could easily be modified with different-sized pilot shafts to different-sized fittings.

This work was done by Jason Lopez of Kennedy Space Center. Further information is contained in a TSP (see page 1). KSC-13235

Active Response Gravity Offload System

Lyndon B. Johnson Space Center, Houston, Texas

The Active Response Gravity Offload System (ARGOS) provides the ability to simulate with one system the gravity effect of planets, moons, comets, asteroids, and microgravity, where the gravity is less than Earth's gravity. The system works by providing a constant force of float through an overhead hoist system and horizontal motion through a rail and trolley system. The facility covers a 20- by 40-ft (≈6.1- by 12.2-m) horizontal area with 15 ft (≈4.6 m) of lifting vertical range.

The overall design and implementation of the ARGOS system is unique and is at the time of this reporting the only known system of its kind. The interface of ARGOS to the human test participant is critical and is provided by a gimbaled system that was developed to align the pitch, yaw, and roll axes, and offload force provided by ARGOS, with the center of gravity of the object or person being lifted. This gimbaled system greatly improves the realistic feel of the simulated gravity to the person in the

simulation. Therefore, the system allows the person to perform tasks such as walking as if the individual was on the surface of the celestial body being simulated. The system has been used for bipedal walking robots and human testing in a variety of simulated gravitation fields.

This work was done by Paul Valle, Larry Dungan, Thomas Cunningham, Asher Lieberman, and Dina Poncia of Johnson Space Center. Further information is contained in a TSP (see page 1). MSC-24815-1/24-1