Multiple designs, systems, methods and processes for controlling a system or plant using an extended active disturbance rejection control (ADRC) based controller are presented. The extended ADRC controller accepts sensor information from the plant. The sensor information is used in conjunction with an extended state observer in combination with a predictor that estimates and predicts the current state of the plant and a co-joined estimate of the system disturbances and system dynamics. The extended state observer estimates and predictions are used in conjunction with a control law that generates an input to the system based in part on the extended state observer estimates and predictions as well as a desired trajectory for the plant to follow.

9 Claims, 5 Drawing Sheets
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Fig. 4

\[ y = G_p(s) + \frac{d}{H(s)} \]

\[ u = G_c(s) + \frac{d}{H(s)} \]

\[ e = y - \frac{d}{H(s)} \]
EXTENDED ACTIVE DISTURBANCE REJECTION CONTROLLER

CROSS-REFERENCE TO RELATED APPLICATIONS


This work was supported at least in part by NASA under NASA contract number GT3-52387. Accordingly, the United States government may have certain rights herein.

TECHNICAL FIELD

The subject matter described herein relates to controllers, systems, and methods for feedback control of various systems.

BACKGROUND

A feedback (closed-loop) control system 10, as shown in Prior Art FIG. 1, is widely used to modify the behavior of a physical process, denoted as the plant 110, so it behaves in a specific desirable way over time. For example, it may be desirable to maintain the speed of a car on a highway as close as possible to 60 miles per hour in spite of possible hills or adverse wind; or it may be desirable to have an aircraft follow a desired altitude, heading and velocity profile independently of wind gusts; or it may be desirable to have the temperature and pressure in a reactor vessel in a chemical process plant maintained at desired levels. All of these industrial tasks are accomplished today by using traditional feedback control, and the above are examples of what automatic control systems are designed to do, without human intervention.

The key component in a feedback control system is the controller 120, which determines the difference between the output "y" of the plant 110, (e.g., the temperature or position) and its desired value, and produces a corresponding control signal "u" (e.g., modulating the power input to a heater or motor).

The goal of controller design is to make the difference between the actual output of the plant and the desired output as small as possible as rapidly as possible. Today, controllers are employed in a large number of industrial control applications and in areas like robotics, aeronautics, astronauts, motors, motion control and thermal control, just to name a few.

INDUSTRIAL APPLICABILITY

The present system and method has potential applicability to a wide range of different industrial and commercial applications. The following brief synopsis is intended only to provide background on some exemplary applications to assist a person of ordinary skill in the art in understanding this disclosure more fully. Additional background information on a select number of exemplary industrial applications are also provided.

BACKGROUND OF THE INVENTION

Classic Control Theory provides a number of techniques for an engineer to use in controller design. Existing controllers for linear, time invariant, and single-input single-output plants are categorized in one taxonomy into three forms: the proportional/ integral/derivative (PID) controllers, transfer function based (TFB) controllers, and state feedback (SF) controllers. The PID controller is defined by the equation:

\[ u = K_p e + K_i \int e \, dt + K_d \frac{de}{dt} \]  

Equation (1)

where \( u \) is the control signal and \( e \) is the error between the set point and the process output (y) being controlled. As commonly used, the notation of a dot (\( \dot{} \)) above a variable indicates the use of a derivative of the variable where the order corresponds to the number of dots.

The PID-type of controller has been employed in engineering and other applications since the early 1920s. It is an error-based controller that does not require an explicit mathematical model of the plant 110.

Transfer Function Based Controller

The transfer function based (TFB) controller is given in the form of

\[ U(s) = G_p(s)E(s) \]  

Equation (2)

\[ G_p(s) = \frac{n(s)}{d(s)} \]  

Equation (3)

where \( U(s) \) and \( E(s) \) are Laplace Transforms of \( u \) and \( e \) defined above, and \( n(s) \) and \( d(s) \) are polynomials in \( s \). The TFB controller can be designed using methods in control theory based on the transfer function model of the plant, \( G_p(s) \). A PID controller can be considered a special case of a TFB controller because it has an equivalent transfer function of \( s \).

\[ G_p(s) = k_p \frac{k_i}{s} + k_d \]  

Equation (4)

where \( k_p \), \( k_i \), and \( k_d \) are constants.

State Feedback (SF) Controller

The State Feedback (SF) controller can be defined by

\[ u = r - Kx \]  

Equation (5)

where \( u \) is the control input, \( r \) is the setpoint for the output to follow and \( x \) is the state vector associated with the system, based on the state space model of the plant 110:

\[ \dot{x}(t) = Ax(t) + Bu(t) \]  

Equation (6)

\[ y(t) = Cx(t) + Du(t) \]  

Equation (7)

where \( x(t) \) is the state vector, \( y(t) \) is the output vector, \( u(t) \) is the input or control vector, \( A \) is the state matrix, \( B \) is the input matrix, \( C \) is the output matrix and \( D \) is the feed-through matrix. When the state \( x \) is not accessible, a state observer (SO):

\[ \dot{x} = Ax + Bu + L(y - f) \]  

Equation (7)

is usable to estimate the state \( x \), where the (') symbol is used to denote an estimate or observed value of a given variable and \( L \) denotes the observer coefficient matrix.
Observers extract real-time information of a plant's internal state from its input-output data. The observer usually presumes precise model information of the plant, since performance is largely based on its mathematical accuracy. Most prior art closed loop controllers require both types of information. Such presumptions, however, often make the method impractical in engineering applications, since the challenge for industry remains in constructing these models as part of the design process. Another level of complexity is added when gain scheduling and adaptive techniques are used to deal with nonlinearity and time variation, respectively.

Disturbance Observers and Disturbance Rejection

Recently, disturbance rejection techniques have been used to account for uncertainties in the real world and successfully control complex nonlinear systems. The premise is to solve the problem of model accuracy in reverse by modeling a system with an equivalent input disturbance that represents any difference between the actual plant and a derived/selected model. An observer is then designed to estimate the disturbance in real time and provide feedback to cancel it. As a result, the augmented system acts like the model at low frequencies, making the system behave like the design model, allowing a controller to be designed for the plant.

The most common of these techniques is the disturbance observer (DOB) structure. It is used to solve the problem of model accuracy in reverse by modeling a system with an equivalent input disturbance that represents any difference between the actual plant and a derived/selected model. An observer is then designed to estimate the disturbance in real time and provide feedback to cancel it. As a result, the augmented system acts like the model at low frequencies, making the system behave like the design model, allowing a controller to be designed for the plant.

Another technique, referred to as the unknown input observer (UIO), estimates the states of both the plant and the disturbance by augmenting a linear plant model with a linear disturbance model. Unlike the DOB structure, the controller and observer can be designed independently, like a Luenberger observer. However, it still relies on a good mathematical model and a design procedure to determine observer gains. An external disturbance is generally modeled using cascaded integrators (I$s$). When they are assumed to be piece-wise constant, the observer is simply extended by one state and still demonstrates a high degree of performance.

Extended State Observer (ESO)

In this regard, the extended state observer (ESO) is quite different. Originally proposed by Han, J. (1999), “Nonlinear Design Methods for Control Systems,” Proc. 14th IFAC World Congress, in the form of a nonlinear UIO and later simplified to a linear version with one tuning parameter by Gao, Z. (2003), “Scaling and Parameterization Based Controller Tuning,” Proc. of ACC, 4989-4996, the ESO combines the state and disturbance estimation power of a UIO with the simplicity of a DOB. One finds a decisive shift in the underlying design concept as well. The traditional observer is based on a linear time-invariant model that often describes a nonlinear time-varying process. Although the DOB and UIO reject input disturbances for such nominal plants, they leave the question of dynamic uncertainty mostly unanswered. The ESO, on the other hand, addresses both issues in one simple framework by formulating the simplest possible design model $P_d=I/s^2$ for a large class of uncertain systems. The design model $P_d$ is selected to simplify controller and observer design, forcing $P$ to behave like the design model $P_d$ at low frequencies rather than $P_w$. As a result, the effects of most plant dynamics and external disturbances are concentrated into a single unknown quantity. The ESO estimates this quantity along with derivatives of the output, giving way to the straightforward design of a high performance, robust, easy to use and affordable industrial controller.

Active Disturbance Rejection Control (ADRC)

Originally proposed by Han, J. (1999), “Nonlinear Design Methods for Control Systems,” Proc. 14th IFAC World Con-
just at the destination. This is particularly common in con-
trol systems. All of them essentially modify the control law
to create a desired closed loop transfer function equal
to one. As a result, the output tracks the reference input
without much phase lag and the effective bandwidth of
the overall system is improved. The most common method
is model inversion where the inverse of the desired closed
loop transfer function is added as a prefilter. Another method
proposed a Zero Phase Error Tracking Controller (ZPETC)
which cancels poles and stable zeros of the closed loop system
and compensates for phase error introduced by un-cancelable
zeros. Although it is referred to as a tracking controller, it is
really a prefilter that reduces to the inverse of the desired
closed loop transfer function when unstable zeros are not
present. Other methods consist of a single tracking control
law with feed forward terms in place of the conventional
feedback controller and prefilter, but they are application
specific. However, all of these and other previous methods
apply to systems where the model is known.

Model inaccuracies can also create tracking problems. The
performance of model-based controllers is largely dependent
on the accuracy of the model. When linear time-invariant
(LTI) models are used to characterize nonlinear time-varying
(NTV) systems, the information becomes inaccurate over
time. As a result, gain scheduling and adaptive techniques are
developed to deal with nonlinearity and time variance,
respectively. However, the complexity added to the design
process leads to an impractical solution for industry because
of the time and level of expertise involved in constructing
accurate mathematical models and designing, tuning, and
maintaining each control system.

There have been a number of high performance tracking
algorithms that consist of three primary components: distur-
bance rejection, feedback control, and phase lag compensa-
tion implemented as a prefilter. First, disturbance rejection
techniques are applied to eliminate model inaccuracy with an
inner feedback loop. Next, a stabilizing controller is con-
structed based on a nominal model and implemented in an
outer feedback loop. Finally, the inverse of the desired closed
loop transfer function is added as a prefilter to eliminate phase
lag. Many studies have concentrated on unifying the distur-
bance rejection and control part, but not on combining the
control and phase lag compensation part, such as the RIC
framework. Internal model control (IMC) cancels an equiva-
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539-548 uses a basic tracking controller with a DOB to con-
trol a multivariable robot. The ZPETC has been widely used
in combination with the DOB framework and model based
controllers.

Thus, having reviewed prior art in tracking control, the
application now describes example systems and methods of
tracking control employing predictive ADRC.

Web Processing Applications

Web tension regulation is a challenging industrial control
problem. Many types of material, such as paper, plastic film,
cloth fabrics, and even strip steel are manufactured or pro-
cessed in a web form. The quality of the end product is often
greatly affected by the web tension, making it a crucial vari-
able for feedback control design, together with the velocities

industrial applications are presented herein to provide a background on some selected applications for
the present extended active disturbance rejection controller.

Tracking Control

Tracking Control refers to the output of a controlled system
meeting design requirements when a specified reference tra-
tjectory is applied. Often times, it refers to how closely the
output y compares to the reference input r at any given point
in time. This measurement is known as the error e=r—y.

Control problems are categorized in two major groups:
point-to-point control and tracking control. Point-to-point
applications usually call for a smooth step response with
small overshoot and zero steady state error, such as when
controlling linear motion from one position to the next and
then stopping. Since the importance is placed on destination
accuracy and not on the trajectory between points, conven-
tional design methods produce a bandwidth limited controller
with inherent phase lag in order to produce a smooth output.
Tracking applications require a good tracking of a reference
input by keeping the error as small as possible at all times, not
just at the destination. This is particularly common in con-
trolling a process that never stops. Since the importance is
placed on accurately following a changing reference trajec-
tory between points, phase lags are avoided as much as pos-
sible because they may lead to significant errors in the tran-
sient response, which lasts for the duration of the process in
many applications. A common method of reducing phase lag
is to increase the bandwidth, at the cost of increased control
effort (energy) and decreased stability margin.
at the various stages in the manufacturing process. The ever-increasing demands on the quality and efficiency in industry motivate researchers and engineers alike to explore better methods for tension and velocity control. However, the highly nonlinear nature of the web handling process and changes in operating conditions (temperature, humidity, machine wear, and variations in raw materials) make the control problem challenging.

Accumulators in web processing lines are important elements in web handling machines as they are primarily responsible for continuous operation of web processing lines. For this reason, the study and control of accumulator dynamics is an important concern that involves a particular class of problems. The characteristics of an accumulator and its operation as well as the dynamic behavior and control of the accumulator carriage, web spans, and tension are known in the art.

Both open-loop and closed-loop methods are commonly used in web processing industries for tension control purposes. In the open-loop control case, the tension in a web span is controlled indirectly by regulating the velocities of the rollers at either end of the web span. An inherent drawback of this method is its dependency on an accurate mathematical model between the velocities and tension, which is highly nonlinear and highly sensitive to velocity variations. Nevertheless, simplicity of the controller outweighs this drawback in many applications. Closing the tension loop with tension feedback is an obvious solution to improve accuracy and to reduce sensitivity to modeling errors. It requires tension measurement, for example, through a load cell, but is typically justified by the resulting improvements in tension regulation.

Most control systems will unavoidably encounter disturbances, both internal and external, and such disturbances have been the obstacles to the development of high performance controller. This is particularly true for tension control applications and, therefore, a good tension regulation scheme must be able to deal with unknown disturbances. In particular, tension dynamics are highly nonlinear and sensitive to velocity variations. Further, process control variables are highly dependent on the operating conditions and web material characteristics. Thus, what are needed are systems and methods for control that are not only overly dependent on the accuracy of the plant model, but also suitable for the rejection of significant internal and external disturbances.

Jet Engine Control Applications


Conventionally, there have been a limited number of control techniques for full flight operation (Garg, S. (1997). “A Simplified Scheme for Scheduling Multivariable Controllers,” IEEE Control Systems; and Polley, J. A., S. Adibhatla and P J. Hoffman (1988). “Multivariable Turbofan Engine Control for Full Conference on Decision and Control Flight Operation.” Gas Turbine and Expo). However, there has been no development of tuning a controller for satisfactory performance when applied to an engine. Generally, at any given operating point, models can become inaccurate from one engine to another. This inaccuracy increases with model complexity, and subsequently design and tuning complexity. As a result, very few of these or similar aircraft design studies have led to implementation on an operational vehicle.


SUMMARY OF INVENTION

The present system, method, process, and device for controlling systems is applicable for a variety of different applications and has utility in a number of different industrial fields. The following brief summary section is provided to facilitate a basic understanding of the nature and capabilities of the present system and method. This summary section is not an extensive nor comprehensive overview and is not intended to identify key or critical elements of the present systems or methods or to delineate the scope of these items. Rather this brief summary is intended to provide a conceptual introduction in simplified form as an introduction for the more detailed description presented later in this document.

The present application describes selected embodiments of the ADRC controller that comprise one or more computer components, that extend, build upon and enhance the use of ADRC controllers and provide enhanced performance and utility. Specifically, in one aspect the ADRC controller utilizes a predictive computer component or module that in one embodiment predicts future values of the plant output and in a second embodiment predicts future estimates of the system state and generalized disturbance. The generalized disturbance includes dynamics of the plant itself such that the plant is effectively reduced to a cascaded integral plant. In the various embodiments a variety of estimates are available and introduced.

In still another aspect, the ADRC controller further includes a model of the plant dynamics. The model is used in one embodiment to improve the state estimator or predictor. In a second embodiment the model is used to provide an enhanced control law that provides improved performance. In both aspects of the embodiments discussed in this paragraph, the generalized disturbance captures model errors and discrepancies and allows the system to eliminate errors caused by model errors, discrepancies, and assumptions. In the mul-
tiple embodiments, a variety of models are available for use by one of ordinary skill in the art to achieve the desired performance relative to the type of plant being controlled.

In yet another aspect, the ADRC controller further includes a non-linear, or discrete time optimal control law. The non-linear control law of the present embodiment utilizes non-linear control laws to improve the overall performance of an ADRC controller as compared to an ADRC controller with a linear proportional-derivative based control law.

In still another aspect, additional knowledge of derivative plant output gathered from high quality sensor information or direct measurement sensors (e.g. velocity and acceleration sensors) is used to reduce the order of the system state and disturbance estimator.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying figures depict multiple embodiments of a device and method for the separation of constituents from a flow. A brief description of each figure is provided below. Elements with the same reference numbers in each figure indicate identical or functionally similar elements. Additionally, the left-most digit(s) of a reference number identifies the drawings in which the reference number first appears.

FIG. 1 is a block diagram of a Prior Art feedback controller. FIG. 2 is a block diagram of an ADRC configuration for a 2nd order plant. FIG. 3 is a block diagram of a predictive ADRC configuration. FIG. 4 is a block diagram of a 2 degree of freedom transfer function based (TFB) control structure. FIG. 5 is a block diagram of an implementation of a PADRC configuration based on output prediction.

The present invention is described with reference to block diagrams and operational flow charts. It is to be understood that the functions/acts noted in the blocks may occur out of the order noted in the operational illustrations. For example, two blocks shown in succession may in fact be executed substantially concurrently or the blocks may sometimes be executed in reverse order, depending upon the functionality/acts involved, including for example executing as asynchronous threads on a processor. Although some of the diagrams include arrows on communication paths to show a primary direction of communication, it is to be understood that communication may occur in the opposite direction to the depicted arrows.

DETAILED DESCRIPTION

Multiple embodiments of a system, device, and method for the control of systems are presented herein. Those of ordinary skill in the art can readily use this disclosure to create alternative embodiments using the teaching contained herein.

Lexicon

The following terms used herein have the meanings as follows. As used herein the term “computer component” refers to a computer and elements of a computer, such as hardware, firmware, software, a combination thereof, or software in execution. For example, a computer component can include by way of example, a process running on a processor, a processor, an object, an executable, an execution thread, a program, and a computer itself. One or more computer components can in various embodiments reside on a server and the server can be comprised of multiple computer components. One or more computer components are in some cases referred to as computer systems whereby one or more computer components operate together to achieve some functionality. One or more computer components can reside within a process and/or thread of execution and a computer component can be localized on one computer and/or distributed between two or more computers.

“Software”, as used herein, includes but is not limited to, one or more computer readable and/or executable instructions that cause a computer or other electronic device to perform functions, actions and/or behave in a desired manner. The instructions may be embodied in various forms like routines, algorithms, modules, methods, threads, and/or programs. Software may also be implemented in a variety of executable and/or loadable forms including, but not limited to, a stand-alone program, a function call (local and/or remote), a server, an application, programs stored in a memory, part of an operating system, or a browser, and the like. It is to be appreciated that the computer readable and/or executable instructions can be located in one computer component and/or distributed between two or more communicating, co-operating, and/or parallel processing computer components and thus can be loaded and/or executed in serial, parallel, massively parallel and other manners. It will be appreciated by one of ordinary skill in the art that the form of software may be dependent on, for example, requirements of a desired application, the environment in which it runs, and/or the desires of a designer/programmer or the like.

“Computer communications”, as used herein, refers to a communication between two or more computers and can be, for example, a network transfer, a file transfer, an application transfer, an email, a hyper text transfer protocol (HTTP) message, a datagram, an object transfer, a binary large object (BLOB) transfer, and so on. A computer communication can occur across, for example, a wireless system (e.g., IEEE 802.11), an Ethernet system (e.g., IEEE 802.3), a token ring system (e.g., IEEE 880.5), a local area network (LAN), a wide area network (WAN), a point-to-point system, a circuit switching system, a packet switching system, and so on.

An “operable connection” is one in which signals and/or actual communication flow and/or logical communication flow may be sent and/or received. Usually, an operable connection includes a physical interface, an electrical interface, and/or a data interface, but it is to be noted that an operable connection may consist of differing combinations of these or other types of connections sufficient to allow operable control.

As used herein, the term “signal” may take the form of a continuous waveform and/or discrete value(s), such as digital value(s) in a memory or register, present in electrical, optical or other form.

The term “controller” as used herein indicates a method, process, or computer component adapted to control a plant (i.e. the system to be controlled) to achieve certain desired goals and objectives.

As used herein the following symbols are used to describe specific characteristics of the variable. A variable with a “′” overtop the variable label, unless other indicated to the contrary, indicates that the variable is an estimate of the actual variable of the same label. A variable with a “′′” overtop the variable label, unless otherwise indicated, indicates that the variable is an n-th derivative of that variable, where n equals the number of dots.

To the extent that the term “includes” is employed in the detailed description or the claims, it is intended to be inclusive in a manner similar to the term “comprising” as that term is interpreted when employed as a transitional word in a claim.

To the extent that the term “or” is employed in the claims (e.g., A or B) it is intended to mean “A or B or both”. When the author intends to indicate “only A or B but not both”, then the
Active Disturbance Rejection Control (ADRC)

Active Disturbance Rejection Control ("ADRC") is a method or process and, when embedded within a computer system, a device (i.e., a controller that processes information and signals using the ADRC algorithms), that effectively rejects both unknown internal dynamics of a system of an arbitrary order to be controlled, or plant 110, and external disturbances in real time without requiring detailed knowledge of the plant 110 dynamics, which is required by most existing control design methods.

The only information needed to configure an ADRC controller is knowledge of the relative order of the plant 110 and the high frequency gain of the plant 110. In comparison, traditional model-based control methods require accurate mathematical models to conform with prevailing model-based design methods. In some embodiments, the ADRC controller leverages knowledge gained from model-based controller designs to improve control performance. The ADRC approach is unique in that it first forces an otherwise nonlinear, time-varying and uncertain plant 110 to behave as a simple linear cascade integral plant that can be easily controlled. To this end, the unknown, nonlinear, and time-varying internal dynamics is combined with the external disturbances to form what is denoted as the generalized disturbance, which is then estimated and rejected, thus greatly simplifying the control design.

The embodiments of the ADRC controller design are founded on the basic theory that uncertainties in dynamics and unknown external disturbances in the operating environment are a key challenge to be dealt with in control engineering practice. Traditional control systems are incapable of providing a solution to controlling and mitigating the impact of these uncertainties. The ADRC controller design is specifically adapted to mitigate and eliminate the impact of these uncertainties, thus providing a dynamically simplified system for control.

One previous major characteristic of the ADRC controller is the parameterization of the controller as a function of control loop bandwidth. This parameterization makes all of the ADRC controller parameters functions of the control loop bandwidth; see, U.S. patent application Ser. No. 10/351,664, titled, "Scaling and Parameterizing A Controller" to Zhiqiang Gao, which is hereby incorporated by reference in its entirety.

An embodiment of a parameterized ADRC controller applied to a second-order plant 202 is illustrated in FIG. 2. The system to be controlled is a second-order plant 202 and represents an arbitrary plant 110 with predominantly second-order dynamics. The second-order plant 202 has an output (y) in response to an input that comprises a control signal (u) with superimposed external disturbances (d).

Consider a general uncertain, nonlinear and time-varying second-order plant 202 of the form:

\[ y = f(y, y', d, t) + bu \]  

where y is system output, u is the control signal, b is a constant, d is external input disturbance, \( f(y, y', d, t) \) is treated as the generalized disturbance. When this generalized disturbance is cancelled, the system is reduced to a simple double-integral plant with a scaling factor b, which can be easily controlled. Here we assume that the approximate value of b, denoted as \( b_0 \), is given or estimated. As shown in FIG. 2, the scaling factor (b) is used to scale 208, the control output (u). In other embodiments, the scaling factor is implicit within the linear PD control law 206.

To capture the information of the generalized disturbance \( f(y, y', d, t) \) and cancel it from the system dynamics leads us to the Extended State Observer (ESO) 204, which is now presented. Let \( x_1 = y, x_2 = y', x_3 = -f \), the description of the above plant 202 is rewritten in state space form with \( f(y, y', d, t) \), or simply \( f \), treated as an additional state:

\[
\begin{align*}
\frac{dx}{dt} &= A_x x + B_x u + E f \\
y &= C_x x
\end{align*}
\]  

where

\[
A_x = \begin{bmatrix}
0 & 0 & 1 \\
0 & 0 & 1 \\
0 & 0 & 0
\end{bmatrix},
B_x = \begin{bmatrix}
b \\
0 \\
0
\end{bmatrix},
E = \begin{bmatrix}
0 \\
0 \\
1
\end{bmatrix},
C_x = [1 0 0]
\]

The corresponding state observer is

\[
\begin{align*}
\frac{d\hat{x}}{dt} &= A_x \hat{x} + B_x u + \hat{L} (y_m - C_x \hat{x}) \\
\hat{f} &= V \zeta
\end{align*}
\]  

where \( y_m \) is the measured system output, \( B_x = [0 0 0]^T, V = [0 0 1] \), and \( L = [l_1, l_2, l_3]^T \) is the observer gain vector. With the parameterization technique as described more fully in U.S. patent application Ser. No. 10/351,664, L is obtained by solving the equation \( \lambda(s) = s I - A_x + \lambda C_x \), that is, all the eigenvalues of the observer are placed at \( -\omega_c \) with

\[
l_1 = 3 \omega_c, l_2 = 3 \omega_c, l_3 = \omega_c^2
\]

With a well-tuned extended state observer 204, \( z_1, z_2, \) and \( z_3 \) will closely track \( y, y' \), and \( f \) respectively, i.e., \( z_1 \approx y, z_2 \approx y', \) and \( z_3 \approx f \).

Using the information provided by the extended state observer 204, the generalized disturbance \( f \) is rejected by the control law

\[ u = (y_0 - z_3) \hat{b} \]  

which reduces the plant 110 to a unity gain, double integral plant

\[ \hat{f} = u \]  

that can be easily controlled with linear proportional-derivative (PD) with feedforward

\[ u_c = g_p(\theta, \omega_c) + \hat{f} \]  

where \( g_p(\theta, \omega_c) \) is the parameterized linear PD controller with the loop bandwidth of \( \omega_c \).

\[ g_p(\theta, \omega_c) = u_c \omega_c^2 + 2 \omega_c \theta \]  

with the error term defined as

\[ e = r - z_1 - z_3 \]  

where the desired trajectory (r) is provided by the user. Note that the linear PD control law 206 in Equation (14) corresponds to the common PD gains of

\[ \hat{k}_p = \omega_c^2 \]  

and \( \hat{k}_d = 2 \omega_c \).

Using these details, the ADRC controller is generalized in its various embodiments to control an arbitrary \( n \)-th order system \( y^{(n)} = f(y, y', \ldots, y^{(n-1)}, d, t) + bu, \) in which the external disturbances and unknown internal dynamics are rejected. In a similar manner, the plant 110 is reduced to a cascaded integral plant \( y^{(n)} = u, \) which is then controlled by a generalized proportional-derivative (PD) control law, also described as a linear PD control law 206 similar to Equation (14).
Use of Enhanced Sensor Information to Improve Control Performance

In other embodiments of the ADRC controller, the linear PD control law 206 is updated to enhance performance by using direct measurement of the system output states \( y_m \) instead of the estimated states \( z_r, z_z \). Specifically, when the measured output \( y_m(t) \) is sufficiently noise free and \( \dot{y}_m(t) \) is obtainable, either via direct measurement or from \( y_m(t) \), the control law in Equation (14) can be implemented with

\[
e^{-r}y_m \ne^{-r} \dot{y}_m\tag{18}
\]

That is, the output measurement and its derivative are used in the control law, instead of their estimates, \( z_r \) and \( z_z \). Similarly for the \( n^{th} \)-order plant 110, the output measurement \( y_m \) and its derivatives from the 1st to the \((n-1)^{th}\) order available, can also be used directly in the PD control law, also referred to as the linear PD control law 206, instead of their estimates from the Extended State Observer (ESO) 204. Using the direct measurement of the output measurement state \( Y \), and its derivatives reduces the phase lag and improve control system performance, if the output measurement and its derivatives are not corrupted by noise.

Multiple Extended States

The Extended State Observer 204 in alternative embodiments includes more than one extended states, such as embodiments where the 2nd order plant 202 is replaced with a higher order plant 110. In one embodiment, when augmented with two extended states, \( x_3 = \dot{f} \) and \( x_4 = \ddot{f} \), the extended plant state space model can be written as follows.

\[
\begin{align*}
\dot{x} &= A_2x + B_2u + Ef \\
y &= C_4x
\end{align*}
\]

where

\[
A_2 = \begin{bmatrix} 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 \end{bmatrix}, \quad B_2 = \begin{bmatrix} b \\ 0 \end{bmatrix}, \quad E = \begin{bmatrix} 0 \\ 0 \end{bmatrix}, \quad C_4 = \begin{bmatrix} 1 & 0 & 0 & 0 \end{bmatrix}
\]

With \( z_{r3} \), \( z_{r2} \), \( z_r \), and \( z_z \) tracking \( x_1 \), \( x_2 \), \( x_3 \), and \( x_4 \) respectively, the 4th-order ESO 204 is employed to estimate \( f \).

\[
\begin{align*}
\dot{z} &= A_4z + B_4u + E \dot{y}_m - C_4z \\
\dot{f} &= V_z \tag{19}
\end{align*}
\]

where

\[
A_4 = \begin{bmatrix} 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 \end{bmatrix}, \quad B_4 = \begin{bmatrix} b \\ 0 \end{bmatrix}, \quad E = \begin{bmatrix} 0 \\ 0 \end{bmatrix}, \quad C_4 = \begin{bmatrix} 1 & 0 & 0 & 0 \end{bmatrix}
\]

In this manner, any embodiment of an ADRC controller is adaptable for use with an arbitrary number (h) extended state observer states with is generalized to control an \( n^{th} \)-order system.

Discrete Implementation

ADRC algorithms are implemented in discrete time, with ESO 204 discretized in both Euler and ZOH, and in both the current estimator and predictive estimator form.

In discrete implementation, the ESO 204 pole location is determined in the \( Z \) domain by solving the equation \( \lambda(z) = 1 - \frac{1}{\lambda(z)} = -\Phi_\lambda \Pi \lambda_z(z) - \Phi_\lambda \Pi \lambda_z(z) - \Phi_\lambda \Pi \lambda_z(z) - \Phi_\lambda \Pi \lambda_z(z) \), where \( \beta = e^{-\omega_T} \).

Predictive Discrete Extended State Observer (PDESO) is in predictive estimator form, as shown in the following equation.

\[
\begin{align*}
\dot{z}(k + 1) &= \Phi(k)z(k) + \Gamma u(k) + L(y_m(k) - z_3(k)) \\
\dot{f}(k) &= V_z \tag{21}
\end{align*}
\]

Current Discrete Extended State Observer (CDESO) is in current estimator form, as shown in the following equation.

\[
\begin{align*}
\dot{z}(k + 1) &= \Phi(k)z(k) + \Gamma u(k) + L_y(y_m(k) - z_3(k)) \\
\dot{f}(k) &= z(k) + L_x(y_m(k) - z_4(k)) \tag{22}
\end{align*}
\]

The gain matrices of different ADRC discrete implementations are shown in the following Table I.

<table>
<thead>
<tr>
<th>Type</th>
<th>( \Phi )</th>
<th>( \Gamma )</th>
<th>( L_p )</th>
<th>( L_v )</th>
</tr>
</thead>
</table>
| Euler    | \[ 1 & T & 0 \\
|          | 0 & 1 & T \\
|          | 0 & 0 & 1 \\|          | 0 & 0 & 0 \]
|          | \[ 0 & 0 & 0 \] | \[ 0 \] | \[ 0 \] | \[ 0 \] | \[ 1 \] |
| ZOH      | \[ 1 & T^{2} & \frac{T^2}{2} \\
|          | 0 & 1 & T \\
|          | 0 & 0 & 1 \\|          | 0 & 0 & 0 \]
|          | \[ \frac{T^2}{2} & \frac{T^2}{2} \] | \[ \frac{T^2}{2} \] | \[ \frac{T^2}{2} \] | \[ \frac{T^2}{2} \] |

This discrete implementation of ADRC is also generalizable to \( n^{th} \)-order plants 110.

Predictive Active Disturbance Rejection Controller

The thrust of the many of the embodiments presented here is the addition of the predictive functions to extend the capabilities of the original components of the ADRC. This extends the ADRC controller and generates embodiments of predictive versions of the ADRC, such as the predictive ADRC 300, depicted in block diagram form in FIG. 3. In this embodiment, the linear PD control law 206 in the predictive ADRC 300 is now a predictive control law 306. Similarly, the observer, or more specifically the extended state observer 204 from the traditional ADRC 200 is now embodied as a predictive state and disturbance observer 304. In one embodiment the predictive state and disturbance observer 304 is a predictive extended state observer (PESO) where the prediction occurs within the bounds of the ESO 204 to where the estimated states \( z_r(t) \) are predicted to form the predictive state and disturbance observer 304, and outputs the prediction of the estimated states \( z_r(t + \tau) \). In a second embodiment, a state predictor method is used to extend the design of the ESO 204 to estimate the states \( z_r(t) \) and form the predictive state and disturbance observer 304.

In other embodiments, other estimators and predictors, either in an integrated form or in combination are used to generate similar information as that generated by the predictive state and disturbance observer 304 and used by the embodiments predictive ADRC 300. One of these other embodiments adopts a disturbance observer (DOB) estimator structure to estimate the disturbance and a state observer and a predictor element that together form the predictive state and disturbance observer 304. In a second other embodiment, the predictive state and disturbance observer 304 utilizes an
unknown input observer (UIO) estimator. Other estimators, including combinations of estimators such as the combination of a state observer and a DOB, are suitable for estimation of both the plant 110 output and the known part of the general disturbance \( f'' \). These are adaptable using the disclosure provided herein to those of ordinary skill in the art to serve as a predictive state and disturbance observer 304.

The challenge in constructing the various embodiments of a predictive controller within the general purpose ADRC controller architecture is how the various signals used by the ADRC algorithm are predicted and used. The signals used by the ADRC algorithm originate from a multitude of sources in the various embodiments, including in one embodiment the extended state observer 204 (ESO). In another embodiment, a simplified, reduced-order ESO (RESO) is used when used:

(i) quality measurements of the output signals allows numerical differentiation to estimate derivatives of the output signal; or
(ii) direct measurement of derivatives are possible (e.g. velocity and acceleration sensors), are available.

In another embodiment, a nonlinear proportional-derivative (NPD) control law is used to further optimize the performance of the present ADRC system. The ESO aspect of the ADRC controller provides alternative embodiments of ESO 204 and RESO; a general form of ESO with multiple extended states for an \( n^0 \)th-order plant 110, and incorporation of the known plant 110 dynamics into ESO 204 and control law.

Furthermore, to facilitate practical implementations of the new techniques, we have provided at selected locations herein, the transfer function equivalent predictive ADRC 400, with \( H(s) \) 402 and \( G(s) \) 404, in a two-degree-of-freedom (2 dof) structure shown in FIG. 4. Similarly, for a transfer function equivalent predictive ADRC 400, the plant dynamics are represented as \( G(s) \) 402. For various forms of the Predictive ADRC 400 described herein, these transfer function expressions, together with the NPD and RESO, are novel and significant even when the amount of prediction is set to zero.

All of these new developments help, to make the predictive ADRC 300 possible and to provide the means of implementation the present embodiments in a diverse range of industrial machinery, and they are illustrated in details in the following sections.

Basic Design Principles for Predictive ADRC

In the real world, the sensor feedback, the generation of the control signal and its arrival at the actuator, and the estimation of the states and disturbances all contain time delays and phase lags, which can endanger system stability. The prediction horizons, a special case of which is extended machinery, and they are illustrated in details in the following sections.

The primary method of predicting \( \hat{f} \) is the 1st or 2nd-order Taylor Series approximation, i.e.

\[
\hat{f}(t + t_f) = \hat{f}(t) + \frac{\partial \hat{f}}{\partial t}(t)(t)
\]

which requires the 1st and/or 2nd order derivatives of \( \hat{f} \). To this end, a new form and a new way of implementation of extended state observer (ESO) 204 are introduced first, followed by the discussion on how to use them to obtain the predicted estimate of \( \hat{f} \) in Equation (27) and Equation (28) Reduced-Order ESO

In the observer-based control methods, the phase lag introduced by the observer decreases the phase margin of the control loop and is therefore undesired. To reduce the phase lag in the ESO 204, an embodiment of a reduced-order ESO (RESO) described here.

Consider the plant 202 in Equation (9), if the derivative of the measured output \( y_m \) \((y_m)\) is given, a RESO can be constructed with \( z_1 \) and \( z_2 \) estimating \( \hat{y}_m \) and \( \hat{x}_m \) respectively. The correspondence between the augmented plant state space model and the RESO is shown as follows.

\[
\begin{bmatrix}
\dot{x}_1 \\
\dot{x}_2 \\
\dot{z}_1 \\
\dot{z}_2 \\
\dot{f}
\end{bmatrix} =
\begin{bmatrix}
0 & 1 & 0 & 0 & 0 \\
0 & 0 & 1 & 0 & 0 \\
0 & 0 & 0 & 0 & 1 \\
0 & 0 & 0 & 0 & 0 \\
0 & 0 & 0 & 0 & 0
\end{bmatrix}
\begin{bmatrix}
x_1 \\
x_2 \\
\hat{y}_m - y_m \\
\dot{z}_1 \\
\dot{f} - f
\end{bmatrix} +
\begin{bmatrix}
0 \\
0 \\
0 \\
0 \\
1
\end{bmatrix}
\begin{bmatrix}
u
\end{bmatrix}
\]

The shadowed blocks show how the gain matrices of the RESO are obtained from the augmented plant state space model. Equivalently, the RESO can be represented as
\[
\begin{align*}
\dot{z} &= A_z z + B_z u + L_z (y_m - C_z z) \\
\dot{f} &= V_z
\end{align*}
\]  
Equation (30)

where

\[
A_z = \begin{bmatrix} 0 & 1 \\ 0 & 0 \end{bmatrix}, \quad B_z = \begin{bmatrix} \hat{b} \\ 0 \end{bmatrix}, \quad L_z = \begin{bmatrix} h_1 \\ h_2 \end{bmatrix}, \quad C_z = \begin{bmatrix} 1 & 0 \end{bmatrix}, \quad V_z = \begin{bmatrix} 0 & 1 \end{bmatrix}.
\]

and \(l_z = 2\omega_n, \quad l_f = \omega_n^2\).

With RESO replacing the ESO 204, the corresponding linear PD control law 206 in ADRC 400 is

\[
u = (g, d(e, e, w, r - z_2)) / \hat{b}
\]  
Equation (31)

where

\[
e = r - y_m, \quad \hat{e} = r - z_1
\]  
Equation (32)

If \(y_m\) is clean it can be also fed back into the control law instead of \(z_1\), the Equation (33) changes to

\[
e = r - y_m, \quad \hat{e} = r - y_m
\]  
Equation (34)

Note here that the parameterized linear PD control law 206 can be replaced by the parameterized NPD control law 506, which will be introduced later.

The order of ESO 204 is reduced further if \(y\) is also given, as the double derivative of \(y_m\). According to U.S. patent application Ser. No. 10/351,664, the total disturbance is obtained as \(x_3 = f\). The correspondence between the augmented plant state space model and the new RESO is shown as follows.

\[
\begin{align*}
\dot{z}_1 &= h_1 y_m - z_1 \\
\dot{z}_2 &= \int (y_m - z_1) dt
\end{align*}
\]  
Equation (35)

\[
A_z = O, \quad B_z = O, \quad L_z = 1 - \omega_n^2, \quad C_z = 1, \quad V_z = 1.
\]

The shadowed blocks show how the gain matrices of the RESO are obtained from the augmented plant state space model. Equivalently, the RESO can be represented as

\[
\begin{align*}
\dot{z} &= A_z z + B_z u + L_z (y_m - h_z u - C_z z) \\
\dot{f} &= V_z
\end{align*}
\]  
Equation (36)

where

\[
\begin{align*}
A_z &= \begin{bmatrix} 0 & 1 \\ 0 & 0 \end{bmatrix}, \\
B_z &= \begin{bmatrix} \hat{b} \\ 0 \end{bmatrix}, \\
L_z &= \begin{bmatrix} h_1 \\ h_2 \end{bmatrix}, \\
C_z &= 1, \quad V_z = \begin{bmatrix} 0 & 1 \end{bmatrix}.
\end{align*}
\]

A New ESO Implementation

Consider the same second-order plant 202 as described in Equation (9). The ESO 204 described in U.S. patent application Ser. No. 10/351,664 can be divided into two parts.

The first part is a Luenberger observer for the double integral plant in Equation (13), and the second part shows that the estimation of the general disturbance can be obtained by integrating the observer error with a gain of \(l_z\). This implementation is equivalent to the ESO 204.

When implemented in ZOH current estimator form, the Luenberger observer is

\[
\begin{align*}
\dot{z}_1 &= h_1 y_m - z_1 \\
\dot{z}_2 &= \int (y_m - z_1) dt
\end{align*}
\]  
Equation (37)

\[
\Phi = \begin{bmatrix} 1 & 0 \\ 0 & 1 \end{bmatrix}, \quad \Gamma = \begin{bmatrix} \frac{\hat{b} T^2}{2} \\ \frac{\hat{b} T}{} \end{bmatrix}.
\]

\[
L_s = \begin{bmatrix} 1 - \beta_1 \\ (1 + \beta_1 - 2\beta_2) / T \end{bmatrix}, \quad L_P = \begin{bmatrix} 2 - 2\beta_1 \\ (1 + \beta_1 - 2\beta_2) / T \end{bmatrix}
\]

\[
\beta_1 = e^{2\omega_n T} \cos \left( \frac{\sqrt{3}}{2} - \omega_n T \right), \quad \beta_2 = e^{3\omega_n T}.
\]

Similarly, the RESO in Equation (30) can be divided into two parts:

\[
\begin{align*}
\dot{z}_1 &= h_1 y_m - z_1 \\
\dot{z}_2 &= \int (y_m - z_1) dt
\end{align*}
\]  
Equation (39)

where

\[
\Phi = 1, \quad \Gamma = h_z T, \quad L_s = L_P = 1 - \beta, \quad \beta = e^{3\omega_n T}.
\]

Prediction of \(\hat{f}\)

With the new implementation of ESO 204, \(\hat{f} = \int (y_m - z_1) dt\), \(\hat{f} = \int (y_m - z_2)\), and this enables us to determine \(\hat{f}(t + 1)\) based on the 1st or 2nd-order Taylor series approximation shown in

\[
\hat{f}(t + 1) = \int (y_m - z_1) dt + 1/2 (y_m - z_1)
\]  
Equation (41)
predict state estimates \( t \) seconds in the future. The basic state method to extend the performance of a baseline ESO 204 to

\[
\dot{\hat{z}}(t) = \frac{\dot{z}(t)}{2} + \int_{t}^{t+T} \left( \dot{z}(s) + \frac{\dot{\hat{z}}(t)}{2} \right) ds
\]

Equation (42)

With RESO, \( \dot{\hat{z}}(t+T) \) is obtained as

\[
\dot{\hat{z}}(t+T) = \frac{\dot{z}(t)}{2} + \int_{t}^{t+T} \left( \dot{z}(s) + \frac{\dot{\hat{z}}(t)}{2} \right) ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds
\]

Equation (43)

Equivalent 2dof Transfer Functions with Prediction in ESO

Using prediction in ESO 204, with the 1st-order Taylor series approximation of future value of \( \dot{z} \) used in control law 404, the equivalent 2dof transfer functions are

\[
C(s) = \frac{1}{b} \left( \frac{k_p l_1 + k_d l_2 + k_p l_1}{s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)} \right)
\]

Equation (44)

\[
H(s) = \frac{\frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds}{(k_p l_1 + k_d l_2 + k_p l_1) s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)}
\]

Equation (45)

where \( l_1, l_2, l_3 \) are observer gains defined in Equation (11) and \( k_p \) and \( k_d \) are the proportional-derivative (PD) gains defined in Equation (17).

When the 2nd-order Taylor series approximation of \( \dot{z} \) is used in control law 404, the equivalent 2dof transfer functions are

\[
C(s) = \frac{1}{b} \left( \frac{k_p l_1 + k_d l_2 + k_p l_1}{s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)} \right)
\]

Equation (46)

\[
H(s) = \frac{\frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds}{(k_p l_1 + k_d l_2 + k_p l_1) s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)}
\]

Equation (47)

Equivalent 2dof Transfer function with Prediction in RESO

The equivalent 2dof transfer functions of ADRC-RESO with prediction in \( \dot{z} \) are as follows.

\[
G_c(s) = \frac{1}{b} \left( \frac{k_p l_1 + k_d l_2 + k_p l_1}{s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)} \right)
\]

Equation (48)

\[
H(s) = \frac{\frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+T} ds}{(k_p l_1 + k_d l_2 + k_p l_1) s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)}
\]

Equation (49)

where \( l_1, l_2 \) are observer gains defined in Equation (35).

State Predictor Method for Predictive Extended State Observer

Another embodiment for forming a predictive state and disturbance observer 304 module is to use a state predictor method to extend the performance of a baseline ESO 204 to predict state estimates \( 1 \) seconds in the future. The basic state

\[
\dot{\hat{z}}(t+1) = \frac{\dot{z}(t)}{2} + \int_{t}^{t+1} \dot{z}(s) ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+1} ds
\]

Equation (42)

Using prediction in ESO 204, the equivalent 2dof transfer functions are

\[
C(s) = \frac{1}{b} \left( \frac{k_p l_1 + k_d l_2 + k_p l_1}{s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)} \right)
\]

Equation (44)

\[
H(s) = \frac{\frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+1} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+1} ds + \frac{\dot{\hat{z}}(t)}{2} \int_{t}^{t+1} ds}{(k_p l_1 + k_d l_2 + k_p l_1) s^2 + (k_p l_1 + k_d l_2 + k_p l_1) s + (k_p l_1 + k_d l_2 + k_p l_1)}
\]

Equation (45)

where \( l_1, l_2 \) are observer gains defined in Equation (11) and \( k_p \) and \( k_d \) are the proportional-derivative (PD) gains defined in Equation (17).

The state and disturbance observer 504 in combination with the prediction module 508 is adapted to accept the measured system output \( y_m(t) \) and calculated estimated values of the system output \( \dot{y}(t+\tau) \) from the present time to a time \( \tau \) in the future.

A state and disturbance observer 504, shown in FIG. 5, accepts the predicted and current values of the plant output \( y_m \) and the control commands \( u(t) \) to estimate the future estimated states \( z(t+\tau) \) where \( \tau \) is the number of estimated states plus an estimate of the generalized disturbance \( \delta_d \). The state and disturbance observer 504 in one embodiment is an ESO 204. In a second embodiment, the state and disturbance observer 504 is a disturbance observer (DOB) structure. In yet another embodiment, the state and disturbance observer 504 is an unknown input observer (UIO). It is apparent that the combination of the state and disturbance observer 504 in combination with the prediction module 508 provides a similar output and performance a similar function within the framework of an output predictive ADRC controller 500 as the predictive state and disturbance observer 504 of the predictive ADRC controller 300. In this manner, the various embodiments of the predictive ADRC controller 300 and output predictive ADRC controller 500 are correlated.

Also shown in FIG. 5, a control law 506 is provided that uses the estimated future states of the plant 110 coupled with the desired trajectory \( y_d(t+\tau) \) to generate a current control input \( u(t) \). The embodiment of the control law 506 depicted...
in FIG. 5 incorporates the additive inverse of the estimated future values of the estimated disturbance (\( \hat{f}_n \)).

Combine the Output Prediction with Regular ESO

To compensate for the delay, \( y(t) \) is replaced with the 5 approximately predicted output \( \hat{y}(t+\tau) \) as the input to the ESO 204. Again, the approximated prediction, \( \hat{y}(t+\tau) \), is obtained from the Taylor Series approximation. The 1st-order Taylor series approximation and the 2nd-order Taylor series approximation of \( \hat{y}(t+\tau) \) are as shown in the following equations respectively.

\[
y(t+\tau) = y_m(t) + \frac{y_m(t)}{2} \tau^2
\]

\[
y(t+\tau) = y_m(t) + y_m(t)\tau + \frac{y_m(t)}{2} \tau^2
\]

Then the predicted system output and the current control signal are used as the inputs to the ESO 204 as follows.

\[
\begin{align*}
\dot{z}(t+\tau) &= A_z \dot{z}(t+\tau) + B_z u(t) + L(y(t+\tau) - C_z z(t+\tau)) \\
\ddot{f}(t+\tau) &= V_\dot{z}(t+\tau)
\end{align*}
\]

which will provide both the predicted states and the disturbance estimation in \( z(t+\tau) \).

Equivalent 2 dof Transfer Functions

When the 1st-order Taylor series approximation is used to obtain \( \hat{y}(t+\tau) \), the equivalent 2dof transfer functions are

\[
C(s) = \frac{1}{b} \frac{(l_3 + k d l_2 + h k p) s^2 + (k p l_2 + k d l_1 + k d h) s + k p l_1}{s(s + (h + k d) s + (l_2 + k p + k d h))}
\]

\[
H(s) = \frac{1}{b} \frac{(l_3 + k d l_2 + h k p) s^2 + (k p l_2 + k d l_1 + k d h) s + k p l_1}{s(s + (h + k d) s + (l_2 + k p + k d h))}
\]

When the 2nd-order Taylor Series approximation is used to obtain \( \hat{y}(t+\tau) \), the equivalent 2dof transfer functions are

\[
C(s) = \frac{1}{b} \frac{(l_3 + k d l_2 + h k p) s^2 + (k p l_2 + k d l_1 + k d h) s + k p l_1}{s(s + (h + k d) s + (l_2 + k p + k d h))}
\]

\[
H(s) = \frac{1}{b} \frac{(l_3 + k d l_2 + h k p) s^2 + (k p l_2 + k d l_1 + k d h) s + k p l_1}{s(s + (h + k d) s + (l_2 + k p + k d h))}
\]

Combine the Output Prediction with RESO

With the RESO configuration, the prediction is obtained as

\[
\hat{y}(t+\tau) = \dot{y}(t) + \frac{y(t)}{2} T
\]

and the new RESO is constructed as

\[
\begin{align*}
\dot{z}(t+\tau) &= A_z \dot{z}(t+\tau) + B_z u(t) + L\dot{y}(t+\tau) - C_z z(t+\tau) \\
\ddot{f}(t+\tau) &= V\dot{z}(t+\tau)
\end{align*}
\]

where

\[
A_z = \begin{bmatrix} 0 & 1 \\ 0 & 0 \end{bmatrix}, \quad B_z = \begin{bmatrix} b \end{bmatrix}, \quad L = \begin{bmatrix} l_1 \\ l_2 \end{bmatrix}, \quad C_z = \begin{bmatrix} 1 & 0 \end{bmatrix}, \quad V = \begin{bmatrix} 0 & 1 \end{bmatrix},
\]

and

\[
l_1 = 2\omega_n, \quad l_2 = \omega_n^2
\]

which again provides the predicted state and disturbance estimation in \( z(t+\tau) \).
A General Form of Reduced-Order Multiple Extended-State ESO for an $n^{th}$-Order Plant

Although the Predictive ADRC has been presented with an ESO or RESO with only one extended state, the same technique can be readily extended to a general $n^{th}$-order plant with an ESO or RESO that has multiple extended states. To facilitate such development, we present here a general form of the reduced-order multiple extended states ESO for an $n^{th}$-order plant of the form

$$y^{(m)}=f(y, y', \ldots, y^{(n-1)}, u+tu)$$

Let the $n$ states be $x_1, y, x_2, \ldots, x_n$, and the $h$ extended states be $x_{n+1}, f, x_{n+2}, f, \ldots, x_{n+h}, f^{(h-1)}$. The plant in Equation (69) can now be expressed in the augmented form:

$$\begin{bmatrix}
  x_1 \\
  x_2 \\
  \vdots \\
  x_{n+h}
\end{bmatrix} = \begin{bmatrix}
  0 & 1 & 0 & \cdots & 0 & 0 & 0 \\
  0 & 0 & 1 & \cdots & 0 & 0 & 0 \\
  \vdots & \vdots & \vdots & \ddots & \vdots & \vdots & \vdots \\
  0 & 0 & 0 & \cdots & 0 & 0 & 1
\end{bmatrix} \begin{bmatrix}
  x_1 \\
  x_2 \\
  \vdots \\
  x_{n+h}
\end{bmatrix} + \begin{bmatrix}
  0 \\
  0 \\
  \vdots \\
  0
\end{bmatrix} + \begin{bmatrix}
  u \\
  0 \\
  \vdots \\
  0
\end{bmatrix}$$

A Parameterized Nonlinear PD Control Law, Replacing the Linear PD Controller

The parameterized linear PD control law used above can be replaced by the following parameterized nonlinear PD (NPD) control law:

$$\begin{align*}
y = \omega e + \omega e, \\
x = \left(\omega e + \frac{\sqrt{R(R+4|y|)}}{2} \text{sign}(y), |y| > R \right) \text{sign}(y), |y| \leq R,
\end{align*}$$

where

$$\text{sign}(x) = \begin{cases} 
1, x > 0 \\
0, x = 0 \\
-1, x < 0.
\end{cases}$$

Equation (68) shows that, within the region $|x| \leq R$ and $|y| \leq R$, this parameterized NPD control law is $\omega e + \omega e$, which is the same as the parameterized linear PD control law in Equation (15); outside this region, however, the NPD control law is nonlinear. This new NPD control law can be used to replace the linear PD control law in the original ADRC algorithm to achieve better performance. In one embodiment, the NPD control law is used in conjunction with a predicted state estimate $z_n(t+\tau)$. In a second embodiment, the NPD control law is used only the current state estimate $z_n(t)$.
Also, to make the transfer function derivation easier, define

\[ l_0 = \left( \begin{array}{c} m \\ 0 \end{array} \right) \]

Equation (71)

With the state \( z_{m-h+1} \) in the ESO 204 to estimate \( f \), a control law, \( u = \left( u_0 - z_{m-h+1} \right) / b \), is applied to reduce the plant to a pure \( n \)-th order cascade integral plant \( y^{(n)} = u_0 \), which can be easily controlled using the parameterized linear PD control law 206 of the form

\[ u_0 = \sum_{i=0}^{m} \bar{b}_i y^{(i-1)} - \sum_{i=0}^{m} \bar{b}_i z^{(i-1)} \]

Equation (73)

The corresponding transfer function representation of ADRC 400, in a 2dof structure (as shown in FIG. 4) is

\[ H(s) = \frac{\sum_{i=0}^{n} \bar{b}_i s^{i-1}}{\sum_{i=0}^{m} \bar{b}_i s^{i-1}} \]

Equation (74)
ADRC with Partially Known Plant Dynamics

ADRC controller does not require the detail plant model information. However, if the whole or part of the plant dynamics is known, various embodiments of the ADRC controller can be modified to utilize the information to estimate and reject disturbance more effectively, either by control law modification or ESO modification. With a part of the plant dynamics known, the known part of the generalized disturbance can be generated and rejected in the control law directly, while the rest of the generalized disturbance is estimated by ESO and then rejected in the linear PD control law as previously shown in the original ADRC framework. The other way to utilize the partially known plant dynamics is adapting the dynamics into ESO, where ESO still estimates the generalized disturbance.

Consider the second-order plant $y = -a_1 y + b u$ in Equation (8), with the knowledge of the plant information, part of the generalized disturbance can be generated and rejected in the control law directly, while the rest of the generalized disturbance is estimated by ESO and then rejected in the linear PD control law as previously shown in the original ADRC framework. The other way to utilize the partially known plant dynamics is adapting the dynamics into ESO, where ESO still estimates the generalized disturbance.

Consider the second-order plant in Equation (8), with the knowledge of the plant information, part of the generalized disturbance can be generated and rejected in the control law directly, while the rest of the generalized disturbance is estimated by ESO and then rejected in the linear PD control law as previously shown in the original ADRC framework. The other way to utilize the partially known plant dynamics is adapting the dynamics into ESO, where ESO still estimates the generalized disturbance.

The present active disturbance rejection controller, and its associated processes, methods and devices as disclosed herein possesses a number of unique attributes and industrial applicability, including for example, utility as a controller for tracking control, web processing applications, and jet engine control applications as described in greater detail above.

For example, in the case of tracking or motion control applications, the various predictive methods presented herein, particularly the ones that use the knowledge of the plant dynamics, offer reduced phase lag in the observer and compensate for the time delay in the plant itself, all of which especially benefit tracking applications that employ a desired output trajectory, sometimes called motion profile.

### INDUSTRIAL APPLICATIONS

The present active disturbance rejection controller, and its associated processes, methods and devices as disclosed herein possesses a number of unique attributes and industrial applicability, including for example, utility as a controller for tracking control, web processing applications, and jet engine control applications as described in greater detail above.

For example, in the case of tracking or motion control applications, the various predictive methods presented herein, particularly the ones that use the knowledge of the plant dynamics, offer reduced phase lag in the observer and compensate for the time delay in the plant itself, all of which especially benefit tracking applications that employ a desired output trajectory, sometimes called motion profile.

### CONCLUSION

While various embodiments of the present system and method for feedback control of systems have been described above, it should be understood that the embodiments have been presented by the way of example only, and not limitation. It will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the spirit and scope of the invention as defined. Thus, the breadth and scope of the present invention should not be limited by any of the above described exemplary embodiments.

What is claimed is:

1. A controller for controlling a plant, comprising:
   - an input and an output associated with the plant;
   - a sensor adapted to generate a sensor signal in response to said output;
   - a predictive state and disturbance observer module, wherein said predictive state and disturbance observer module is adapted to receive said sensor signal and a disturbance adjusted control signal, and said module
being further adapted to output an extended state estimate and a predicted extended state estimate, wherein said extended state estimate comprises a state of the plant, and an extended state of the plant system dynamics and external disturbances; and

a control module adapted to accept said extended state estimate, said predicted extended state estimate, a trajectory, and a trajectory prediction, and to output a control signal based upon said extended state estimate, said predicted extended state estimate, said trajectory and said trajectory prediction; and

wherein said extended state of the plant system dynamics is adapted to cause an input-output characteristics of the plant input-output to appear to be a double-integral plant with a scaling factor (b).

2. A controller of claim 1, wherein said prediction state and disturbance observer module comprises a system output predictor and an extended state observer.

3. A controller of claim 2, wherein said system output predictor predicts a future value of said sensor signal using a Taylor series approximation.

4. A controller of claim 2, wherein said control module comprises a non-linear control law given by an equation:

\[ y = \omega_n^2 e + \omega_n \dot{e} \]

\[
x = \begin{cases} 
\frac{\sqrt{R(R + 8|y|) - R}}{2} \text{sign}(y), & |y| > R \\
\omega_n (\omega_n e + 2\dot{e}), & |y| \leq R 
\end{cases}
\]

\[
\delta_{\text{eq}}(e, \dot{e}, \ddot{e}) = \begin{cases} 
R \text{sign}(x), & |x| > R \\
x, & |x| \leq R 
\end{cases}
\]

where \( \text{sign}(x) = \begin{cases} 
1, & x \geq 0 \\
-1, & x < 0 
\end{cases} \)

\[
\text{wherein } \omega_n \text{ is the frequency of the controller, } e \text{ is the error, } R \text{ is the maximum control signal, and } \delta_{\text{eq}} \text{ is said control signal.}
\]

5. A controller of claim 1, wherein said prediction state and disturbance observer module comprises a predicted extended state observer.

6. A controller of claim 1, wherein said predictive state and disturbance observer module further comprises an observer model of the dynamics of the plant.

7. A controller of claim 1, wherein said control module further comprises an additive inverse model of a function (fn) that comprises an estimate of the dynamics of the plant and external disturbances.

8. A controller of claim 1, wherein said control module comprises a reduced order extended state observer.

9. A computer-implemented method for controlling a plant, comprising:

measuring an output of the plant to generate a sensed output;

estimating an extended state for the plant using said sensed output, comprising a state of the plant and its total disturbance, wherein said extended state is adapted to cause an input-output characteristics of an input-output of the plant to appear to be a double-integral plant with a scaling factor (b);

predicting a change in the extended state estimate to generate a state prediction and an extended state prediction; specifying a desired trajectory for an output of the plant to follow, wherein said desired trajectory includes a desired trajectory and the desired trajectory prediction in the future;

applying a control law to said desired trajectory and said desired trajectory prediction, said extended state estimate, and said extended state prediction; and generating a control output.

* * * * *