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Abstract for 30 minute presentation (20 minutes plus 10 minutes for questions)

Author/Speaker's Name, job title, company name, address, telephone, fax, email:

Nikki M. Lowrey  
Senior Contamination Control Engineer  
Jacobs Technology, Inc. / Jacobs ESSSA Group  
1500 Perimeter Parkway Suite 400  
Huntsville, AL 35806  
Phone 256-544-9596 Fax 256-544-0212  
[nikki.m.lowrey@nasa.gov](mailto:nikki.m.lowrey@nasa.gov)

Mark A. Mitchell  
Materials Engineer  
NASA George C. Marshall Space Flight Center EM50  
Marshall Space Flight Center, AL 35812  
Phone 256-544-5860 Fax 256-544-0212  
[mark.a.mitchell@nasa.gov](mailto:mark.a.mitchell@nasa.gov)

**Title:** Replacement of HCFC-225 Solvent for Cleaning NASA Propulsion Oxygen Systems

**Abstract:**

Since the 1990's, when the Class I Ozone Depleting Substance (ODS) chlorofluorocarbon-113 (CFC-113) was banned, NASA's propulsion test facilities at Marshall Space Flight Center (MSFC) and Stennis Space Center (SSC) have relied upon hydrochlorofluorocarbon-225 (HCFC-225) to safely clean and verify the cleanliness of large scale propulsion oxygen systems. Effective January 1, 2015, the production, import, export, and new use of HCFC-225, a Class II ODS, was prohibited by the Clean Air Act. In 2012 through 2014, leveraging resources from both NASA and the Defense Logistics Agency - Aviation Hazardous Minimization and Green Products Branch, test labs at MSFC, SSC, and Johnson Space Center's White Sands Test Facility (WSTF) collaborated to seek out, test, and qualify a replacement for HCFC-225 that is both an effective cleaner and safe for use with oxygen systems. This presentation summarizes the tests performed, results, and lessons learned. It also demonstrates the benefits of cross-agency collaboration in a time of limited resources.