



# High-Fidelity Analysis of a Boundary Layer Ingesting Fan

**Dr. Milind Bakhle**

**Aerospace Engineer  
NASA Glenn Research Center**

**Dr. T. S. Reddy (NASA GRC / University of Toledo)**

**Dr. Gregory Herrick (NASA GRC)**

**Ms. Rula Coroneos (NASA GRC)**

**Dr. Razvan Florea, Dr. Aamir Shabbir, Dr. Steve Lozyniak,  
Dr. Dmytro Voytovych, and Mr. Mark Stucky  
(United Technologies Research Center)**



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# Acknowledgements

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# Outline

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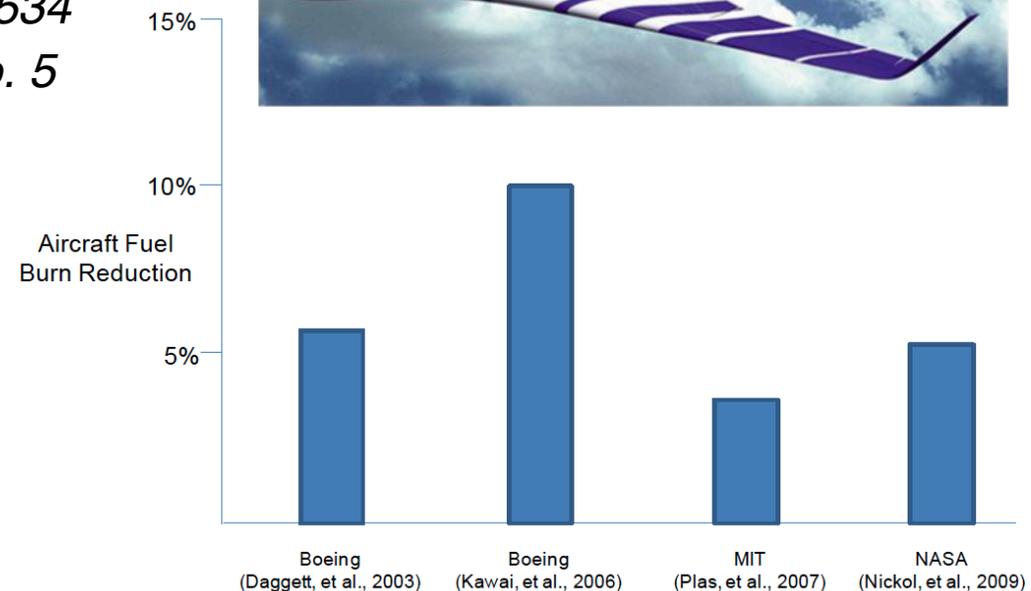
- Background & Technical Challenges
- Goals and Objectives
- Fan CFD Analysis – TURBO-AE Code
- Fan Performance – Clean Inflow, Distorted Inflow
- Aeroelastic Formulation
- Structural Dynamics
- Inlet Distortion Forced Response, Dynamic Stress
- Blade Vibrations – Flutter Stability
  - Clean Inflow
  - Distorted Inflow
- Summary and Future Work

# Background



- Boundary Layer Ingestion (BLI) Propulsion has the potential for significant reduction in Aircraft Fuel Burn (5-10%)
- Previous studies referenced in 2011 FAP presentation by Razvan Florea:

*Bangert, et al., NASA-CR-3743 (1983)*  
*Daggett, et al., NASA-CR-2003-212670*  
*Berrier, NASA-TP-2005-213766*  
*Campbell, AIAA 2005-0459*  
*Kawai, et al., NASA-CR-2006-214534*  
*Carter, AIAA JOA 2006, Vol 43, No. 5*  
*Plas, MIT PhD Thesis 2006*  
*Plas, et al., AIAA 2007-450*  
*Kawai, NASA-CR-2008-215141*  
*Nikol, NASA-TM-2008-215112*  
*Drela, AIAA 2009-3762*  
*Nikol, McCuller, AIAA 2009-931*





# Technical Challenges

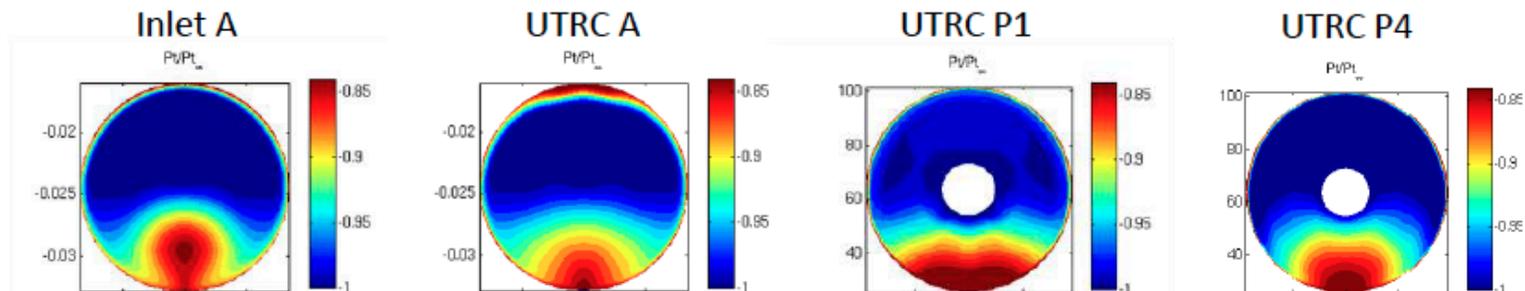
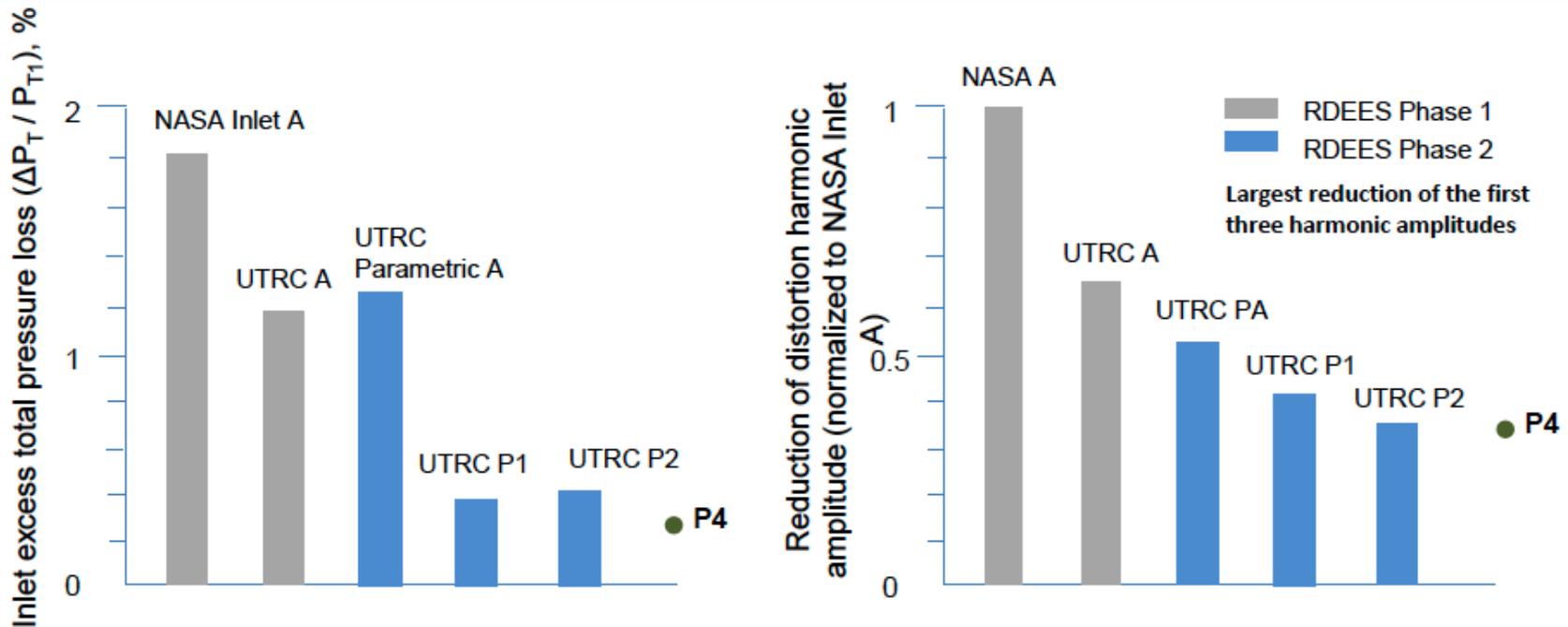
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- The potential benefits of Boundary Layer Ingestion (BLI) Propulsion can be diminished by considerations of
  - Inlet total pressure loss
  - Fan efficiency reduction
  - Fan stall margin reduction
  - Fan aeromechanics  
(dynamic stresses and flutter stability)

# Optimization-Based Parametric Inlet Design



- Inlet excess pressure loss reduced ~4-5x relative to original Inlet A starting point
- Dominant distortion harmonic amplitudes reduced ~30-50% relative to original Inlet A starting point



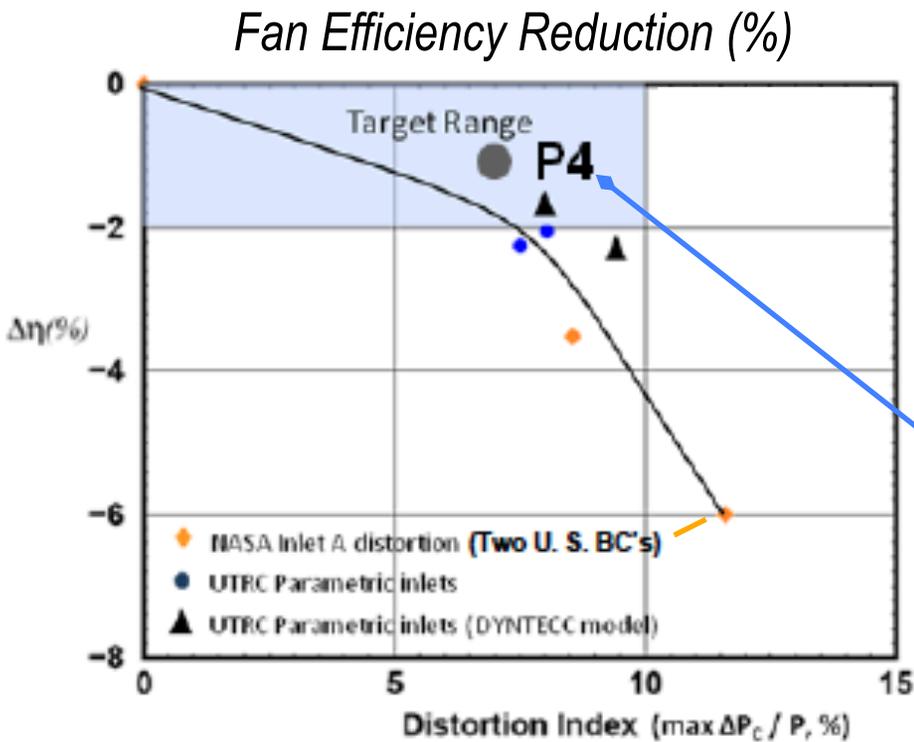
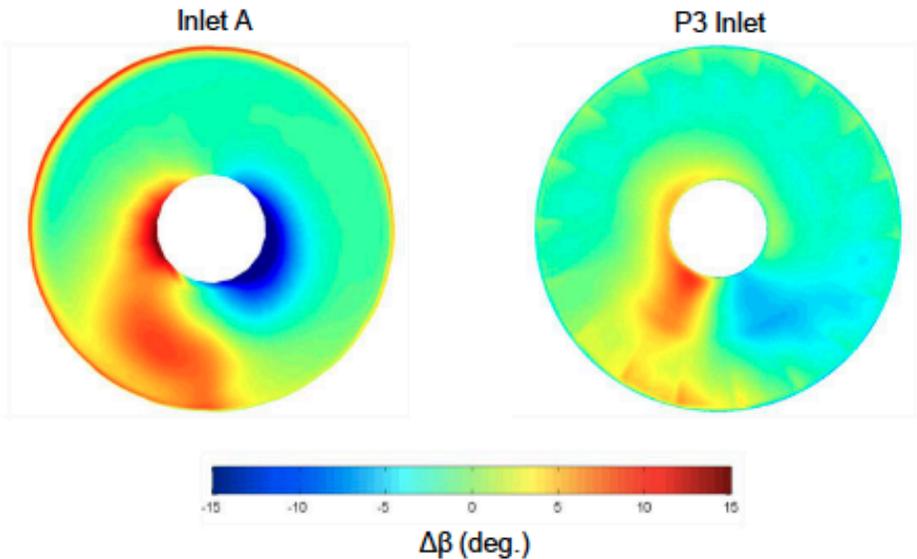
Aerodynamic Interface Plane (AIP) total pressure contours

# Fan Efficiency with Distortion-Optimized Inlet



*Inlet significantly improves fan interaction with incoming distortion*

*Excursions in Fan Blade Leading Edge Relative Incidence from Clean Inflow*



*Inlet enables fan to meet performance target*



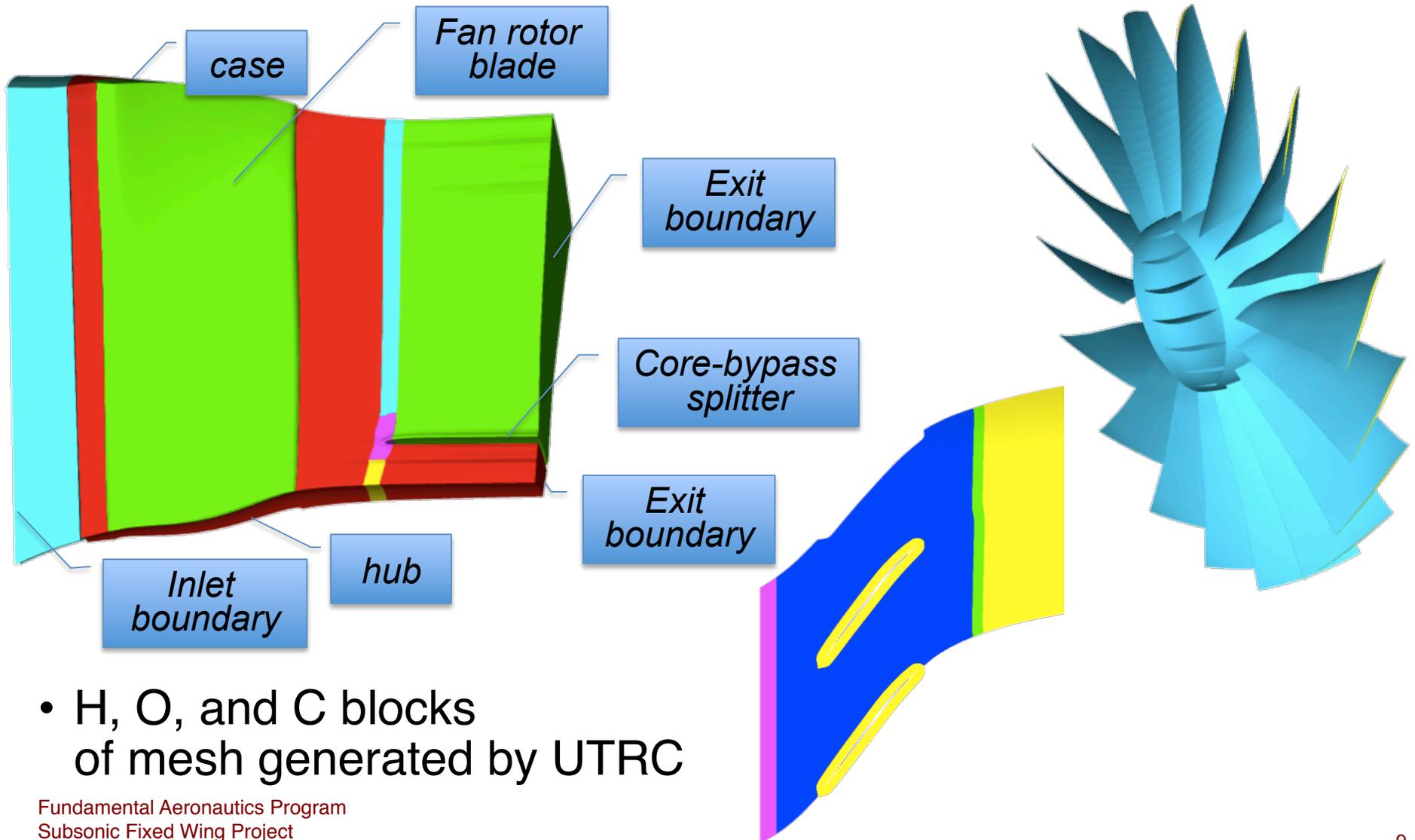
# Fan CFD Analysis – TURBO Code

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- Implicit, finite-volume solver
- Reynolds-Averaged Navier Stokes equations
- Structured multi-block code
- Multi blade-row code
- k-epsilon turbulence model
- Inlet distortion boundary condition
- Throttle exit boundary condition
  
- Dynamic grid deformation for blade vibration
- Prescribed harmonic blade vibrations with energy method to evaluate flutter stability

# Fan Computational Domain

- Analysis of an Aero Design Iteration (not the Final Design)

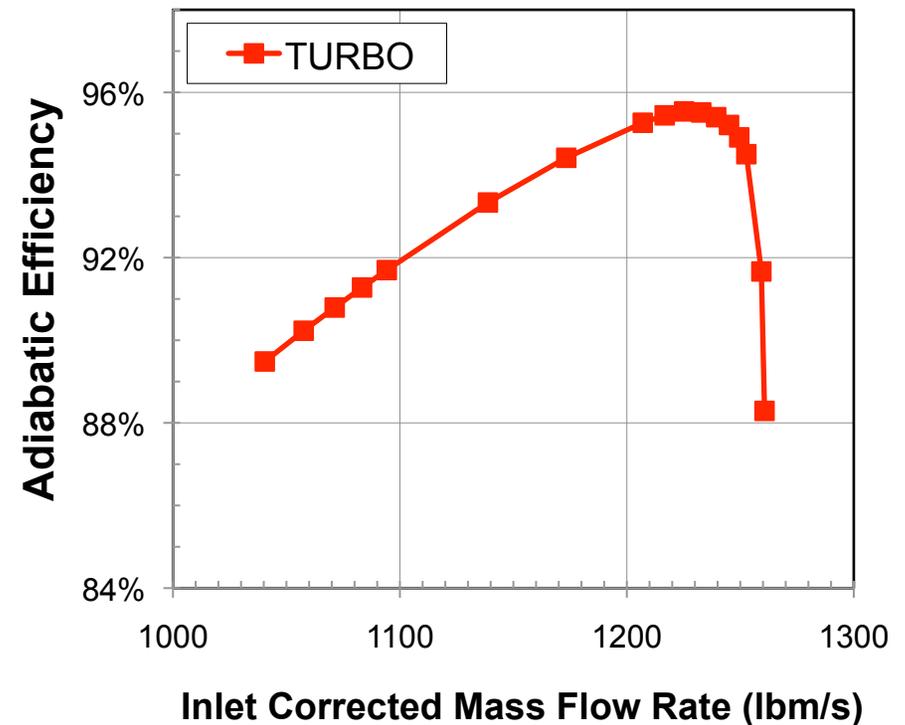
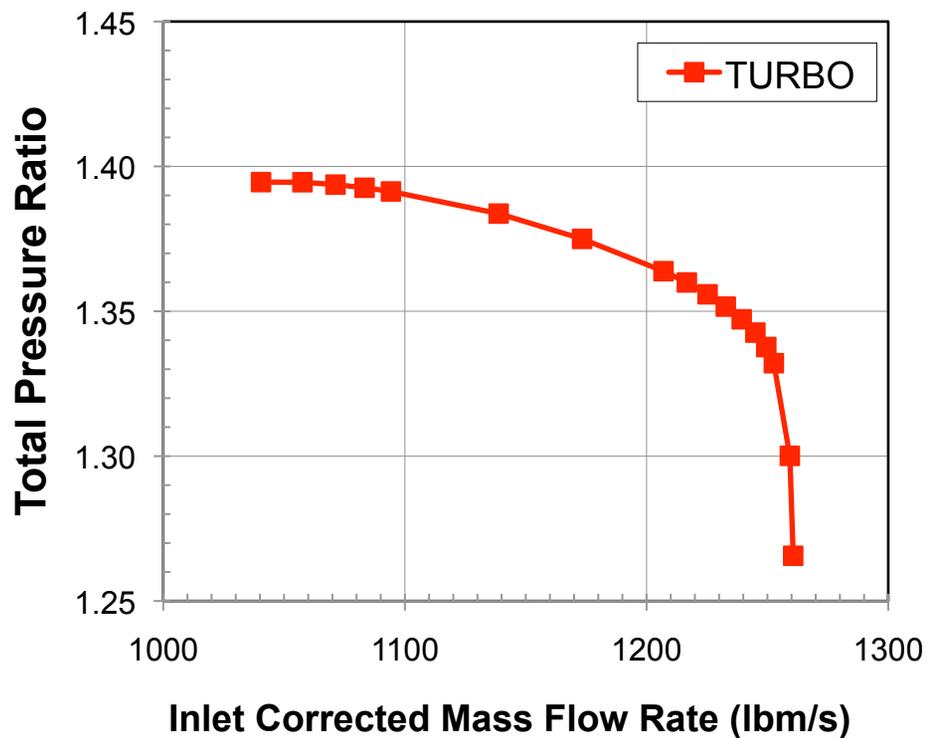


- H, O, and C blocks of mesh generated by UTRC



# Fan Performance – Clean Inflow

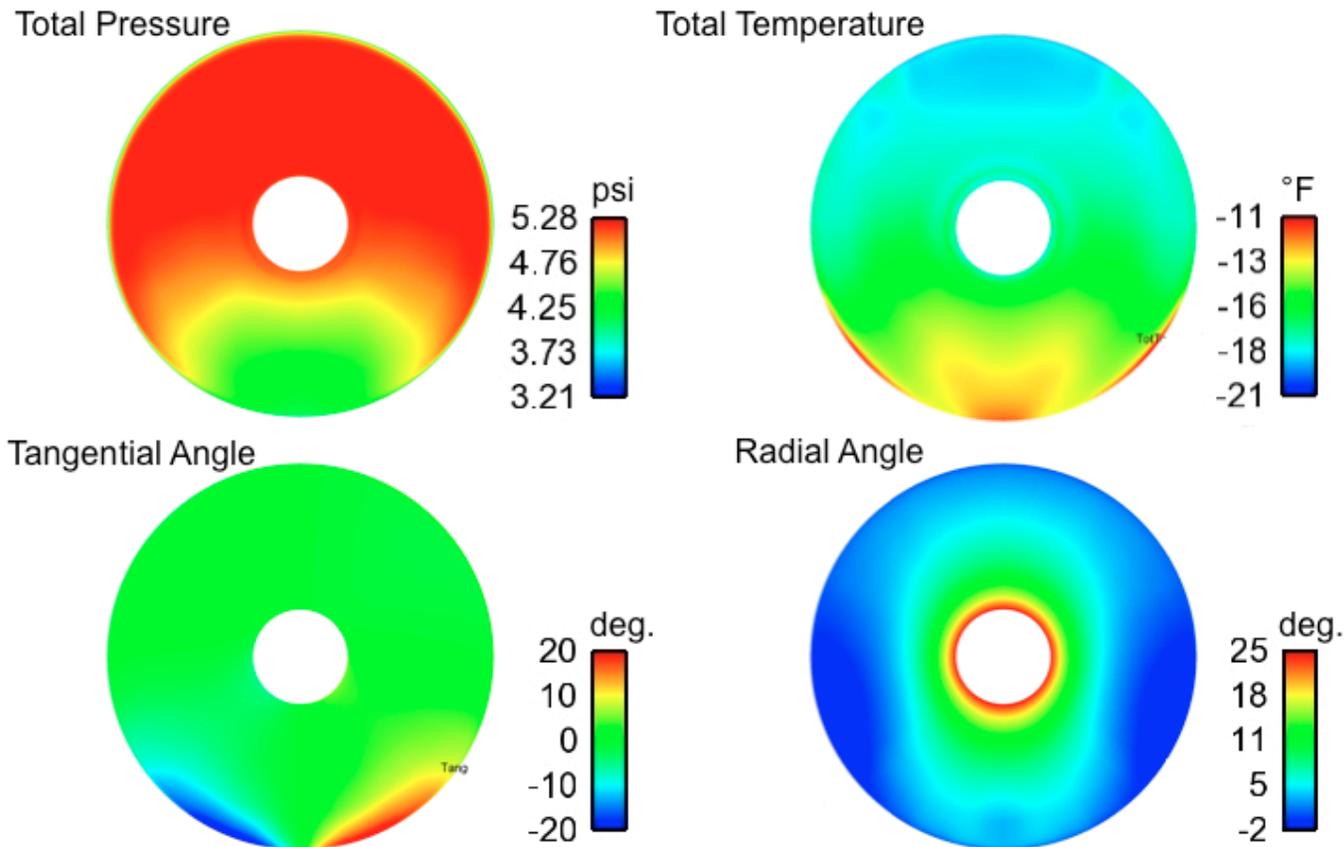
- TURBO code (RANS solver) used with radial inlet profile of total pressure, total temperature, and flow angles
- Speedline traversed by setting exit throttle condition and converging flow solutions



# Inlet Flowfield Provides Distortion Pattern

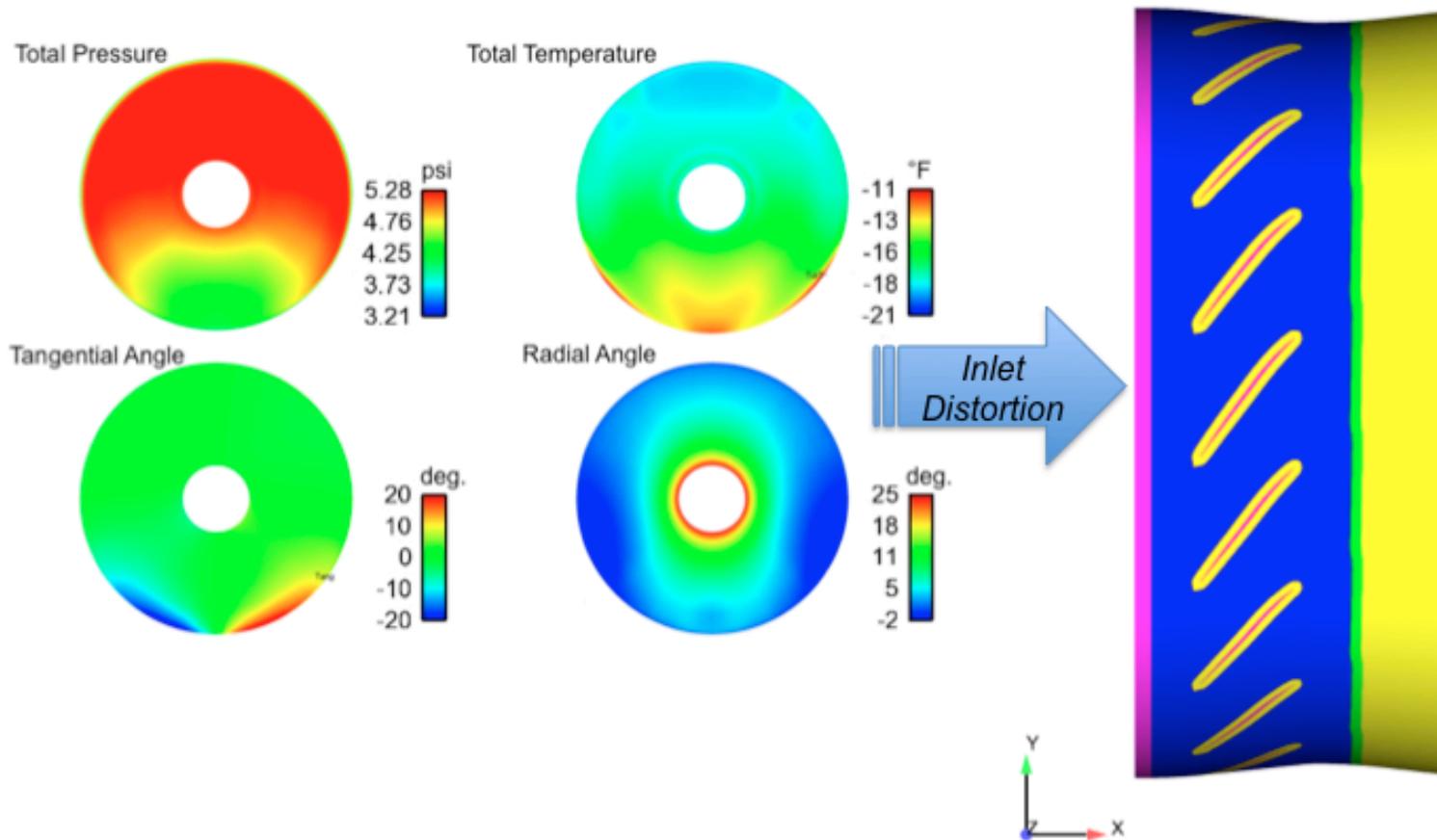


- Inlet flow computations were performed at UTRC for an inlet design iteration (not final design) and the flowfield results were provided to NASA



# Fan Computation with Inlet Distortion

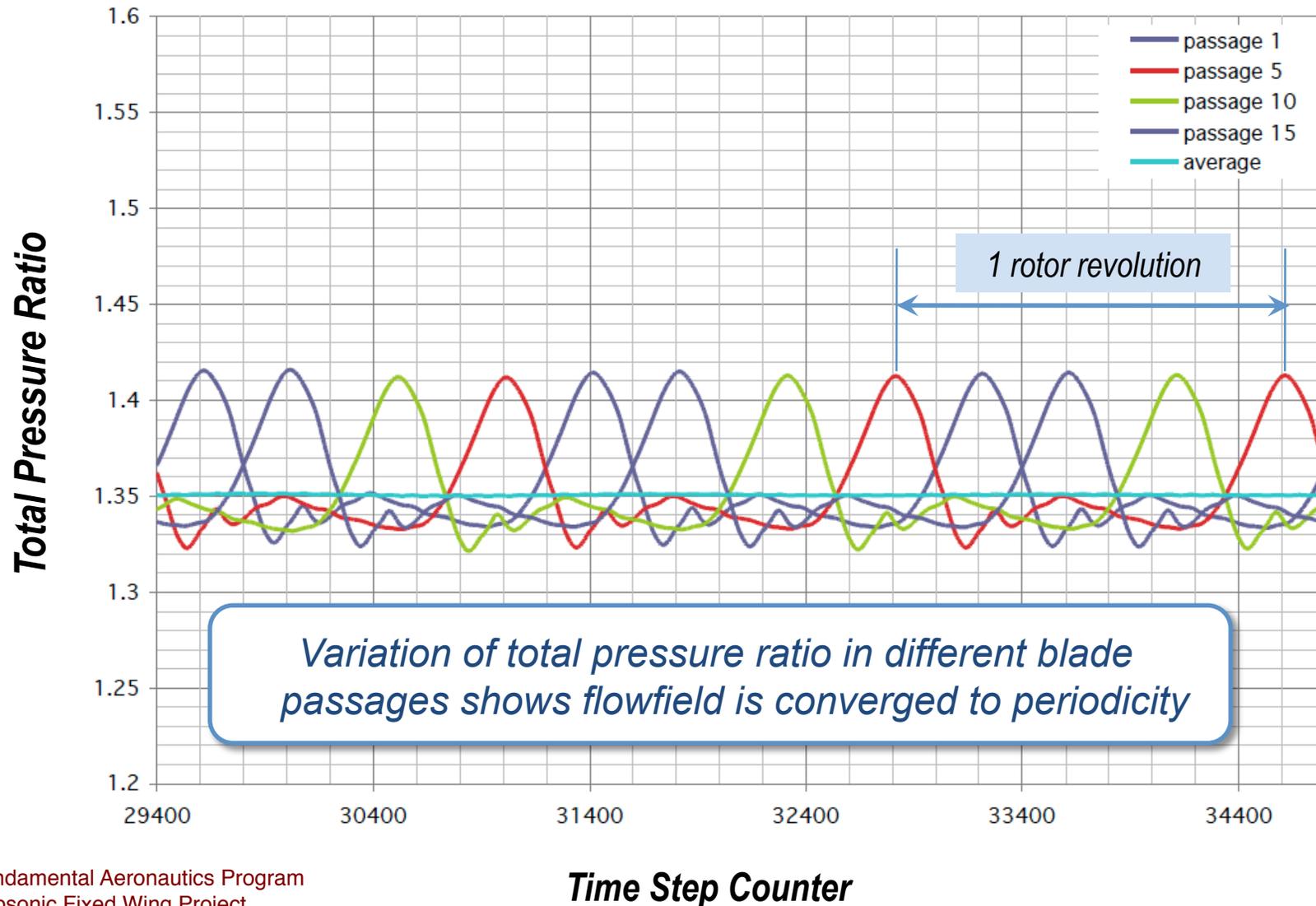
- Inlet distortion is prescribed as boundary condition at inlet boundary of the fan computational domain (18-blade fan rotor and splitter)



# Periodicity of Flowfield Around the Rotor



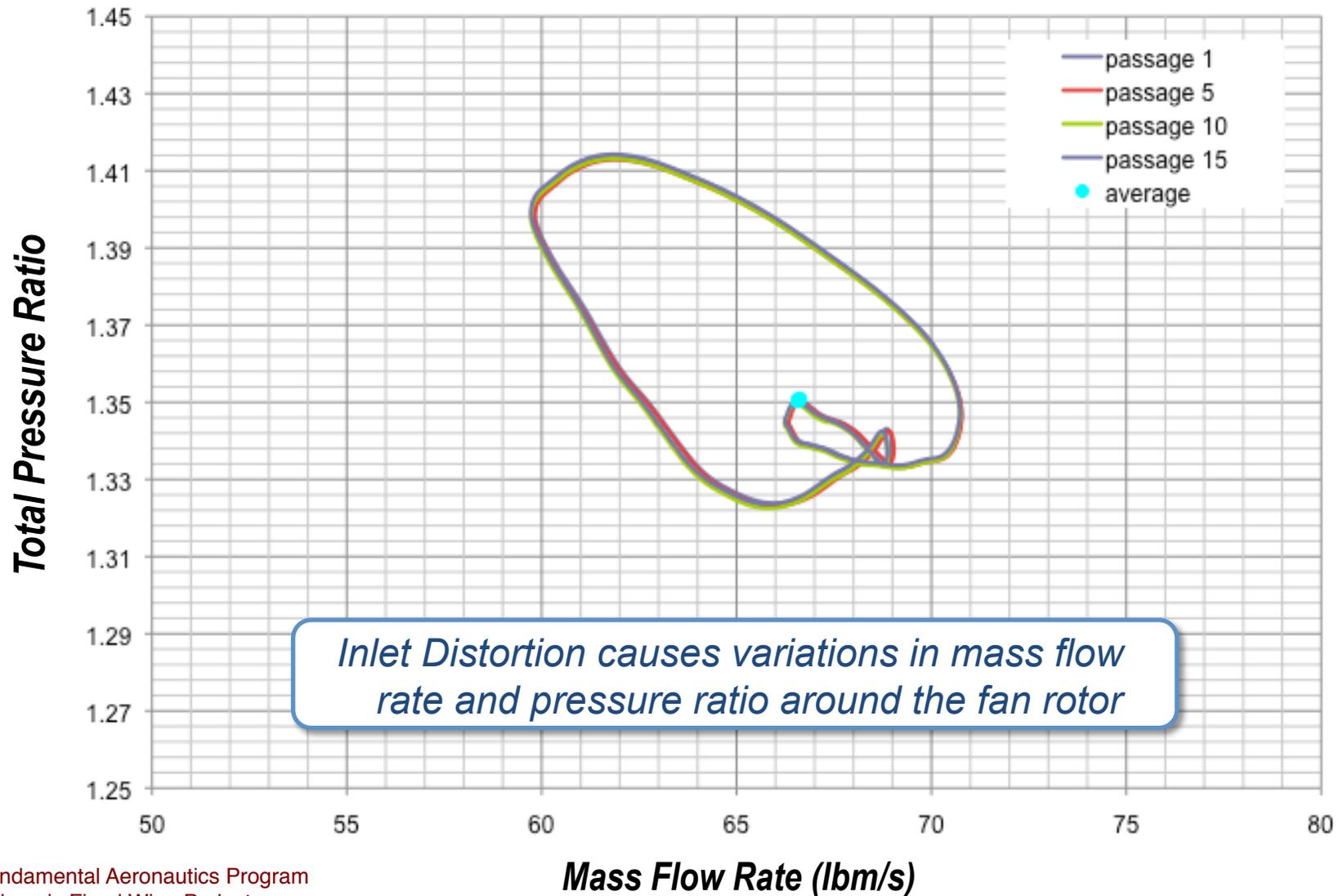
- Total pressure ratio for various blade passages



# Periodicity of Flowfield Around the Rotor



- Total pressure ratio for various blade passages





# Aeroelastic Formulation

- Blade structural dynamics modal equations with aerodynamic load

$$[M]\{\ddot{q}\} + [K]\{q\} = \{AD\}$$

*{AD}* is the motion-independent aerodynamic load vector –  
**Modal Force**

$$AD_i = \int \vec{\delta}_i \cdot p d\vec{A}$$

**Modal Force** computation requires **unsteady pressure** and **modal displacements**

$$\{q\} = \left[ [K] - \omega^2 [M] \right]^{-1} \{AD\}$$

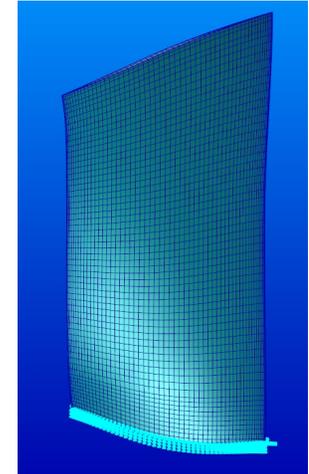
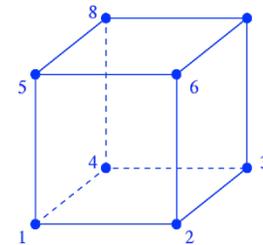
**Forced Response**



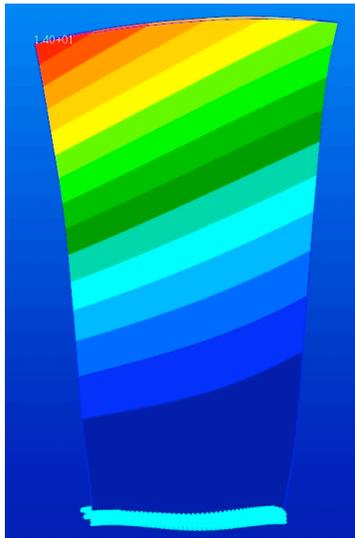
# Structural Dynamics Model & Results

Blade structural model created based on aero design iteration (structural design is in progress)

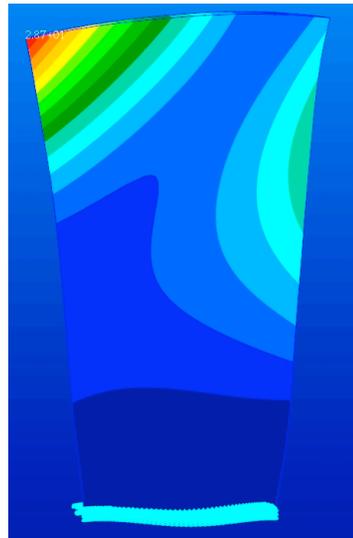
- 8-node brick elements
- 9,782 elements, 15,096 nodes
- 222 nodes at the root constrained



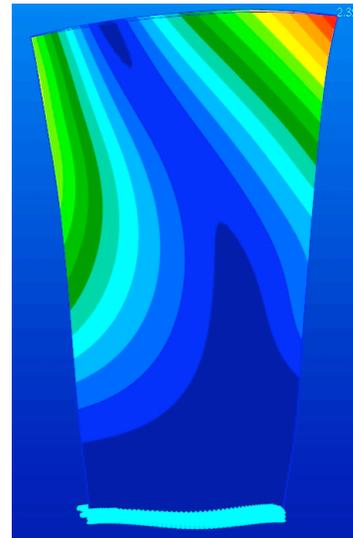
mode 1  
63.5 Hz



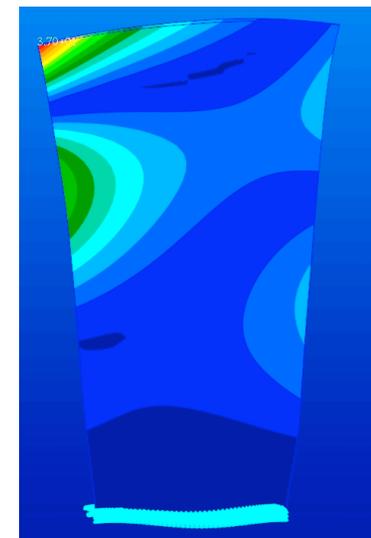
mode 2  
156.6 Hz



mode 3  
224.8 Hz



mode 4  
346.6 Hz

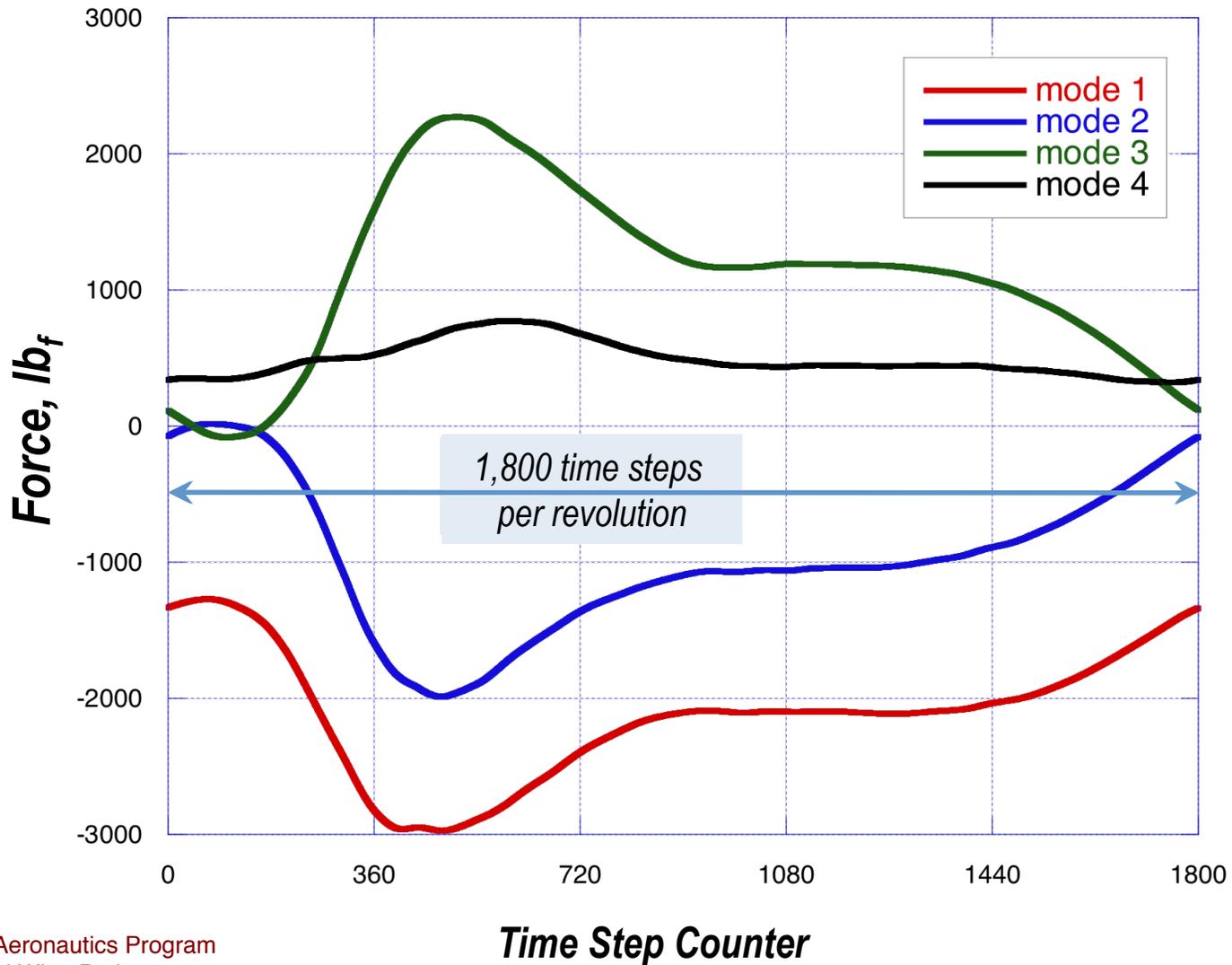




# Modal Force

Time history over one rotor revolution

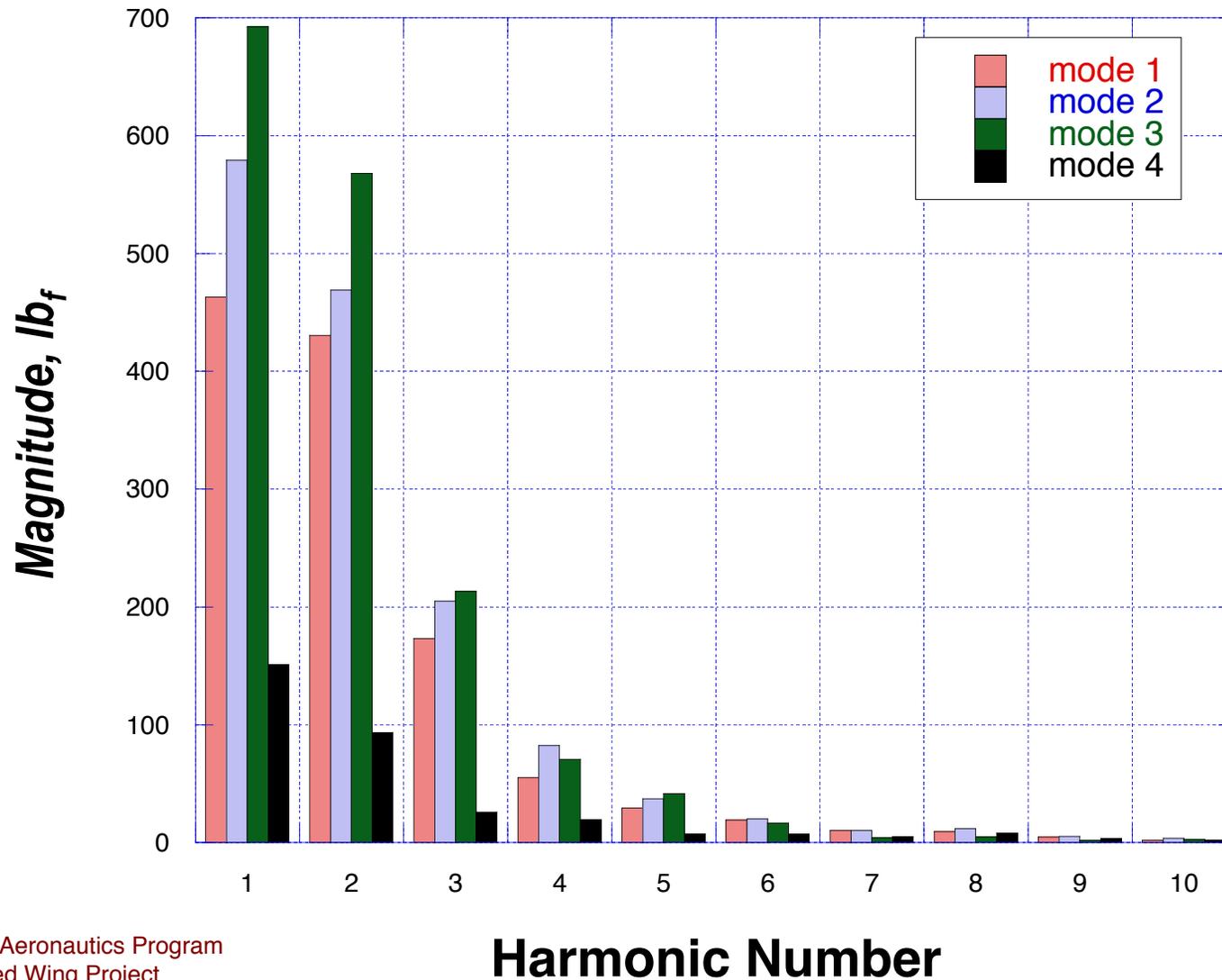
$$AD_i = \int \vec{\delta}_i \cdot p d\vec{A}$$



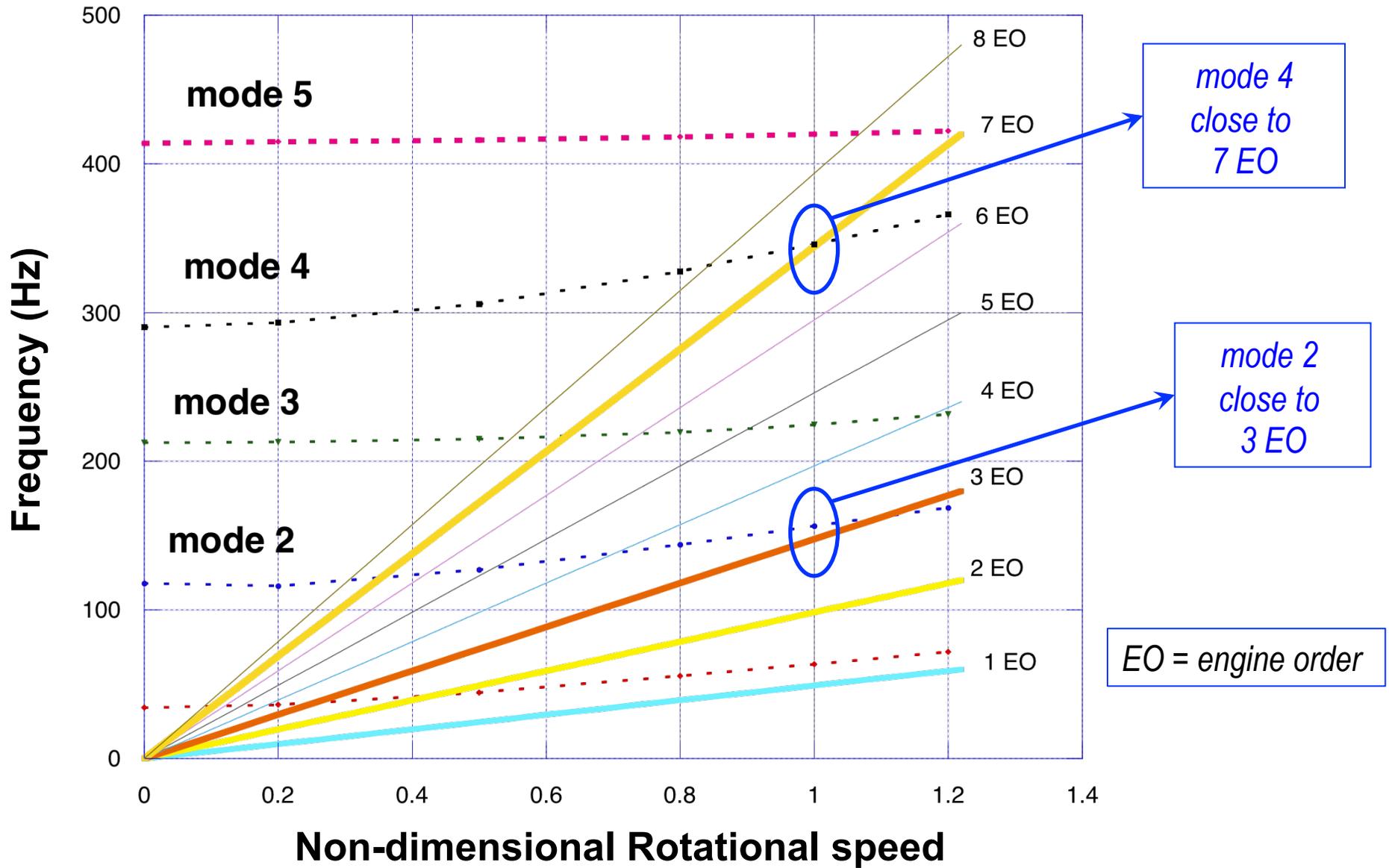


# Modal Force

## Fourier components



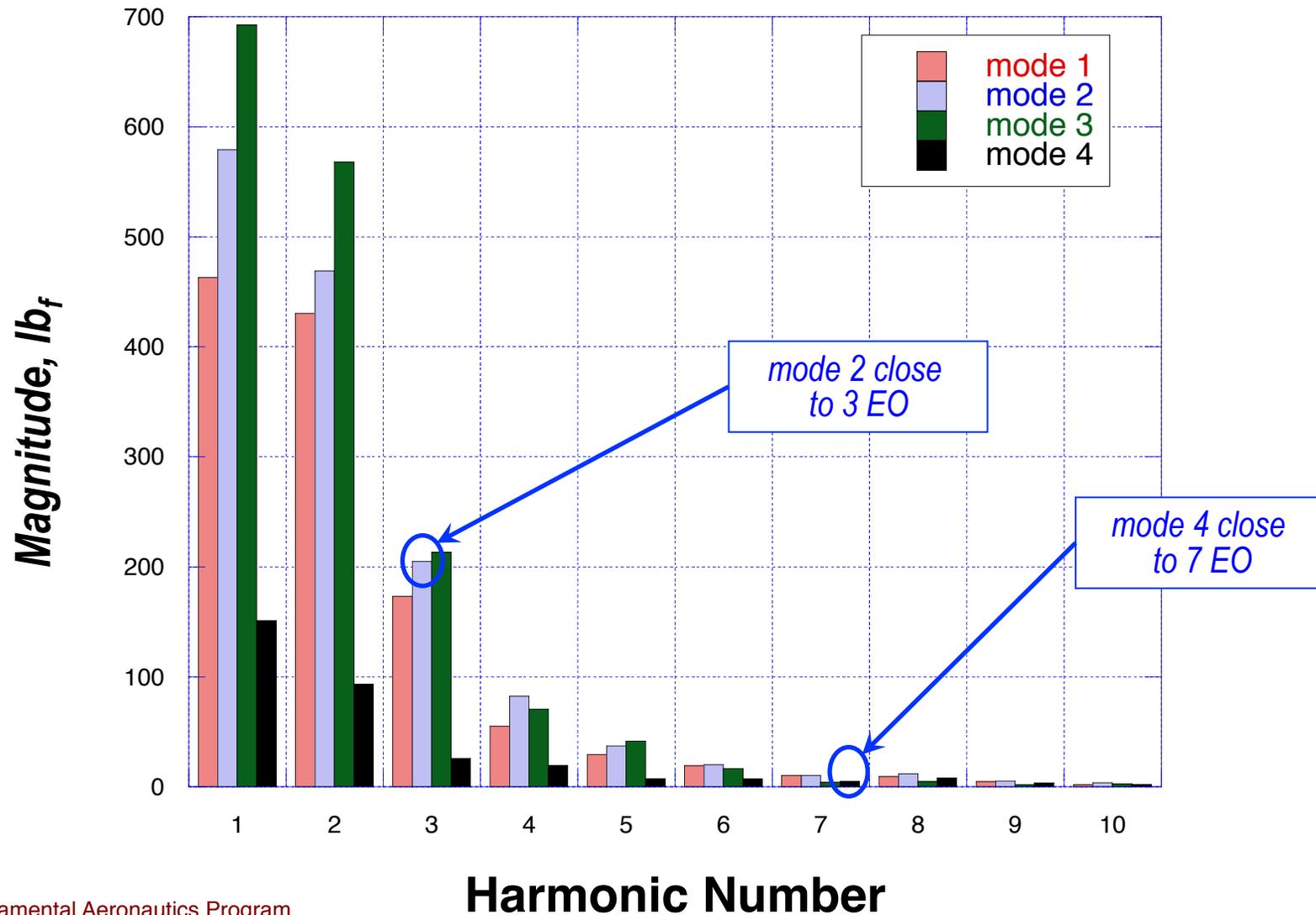
# Campbell Diagram





# Modal Force

## Fourier components



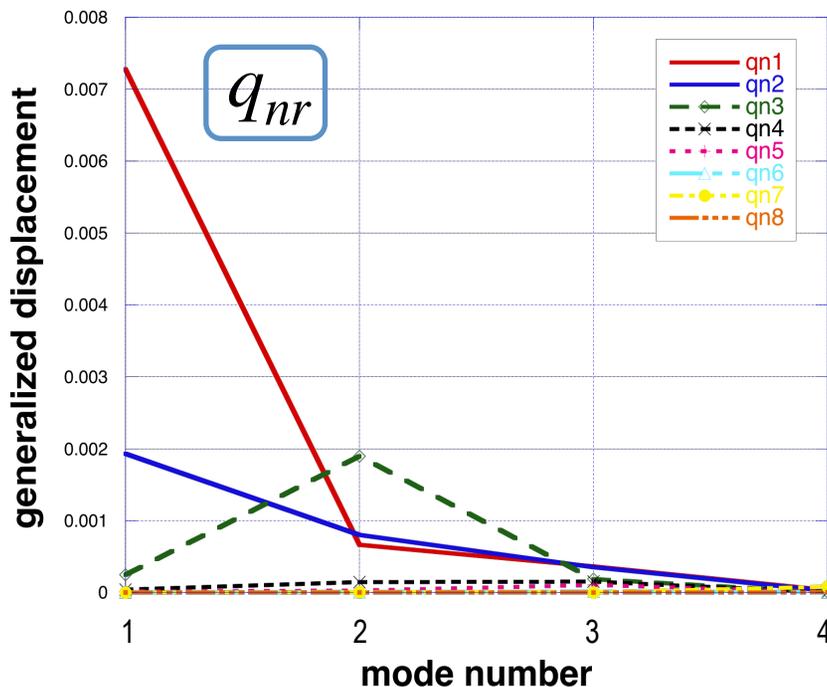
# Forced Response – Vibration Amplitude and Dynamic Stresses



- Dynamic stresses are required to determine fatigue characteristics (Goodman diagram)

$$\{q_{nr}\} = \left[ [K_n] - \omega_r^2 [M_n] \right]^{-1} \{AD_{nr}\} \text{ for } n^{\text{th}} \text{ mode, } r^{\text{th}} \text{ harmonic}$$

dynamic stress  $\sigma_r = \sum_n s_n q_{nr}$  where  $s_n$  is the modal stress



harmonic or engine order	vibration amplitude (inch) at tip t.e.	dynamic stress amplitude (psi)
1	$5.5 \times 10^{-2}$	273
2	$3.0 \times 10^{-2}$	290
3	$1.9 \times 10^{-2}$	666
4	$3.1 \times 10^{-3}$	308
5	$2.6 \times 10^{-3}$	169
6	$2.7 \times 10^{-4}$	33
7	$7.0 \times 10^{-4}$	427
8	$6.0 \times 10^{-5}$	19

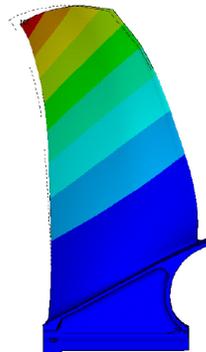
# Flow Chart for Flutter Stability Computation



- Aerodynamic damping computation using TURBO-AE



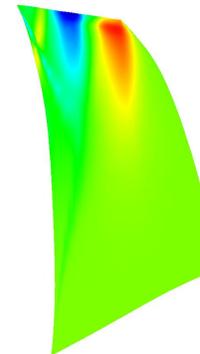
**Configuration**



**Mode Shape**



**Prescribe Blade Motion**  
 $X = X_0 e^{i(\omega t + \phi)}$



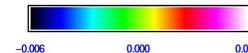
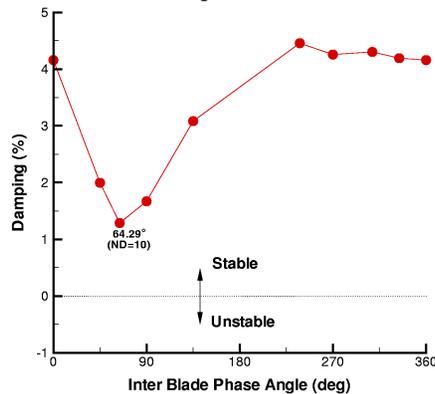
**Calculate Work**  
 (for all  $\omega$  and  $\phi$  of interest)  

$$W = \oint_{\text{surface}} -p \cdot d\vec{A} \cdot \left(\frac{\partial \vec{X}}{\partial t}\right) dt$$



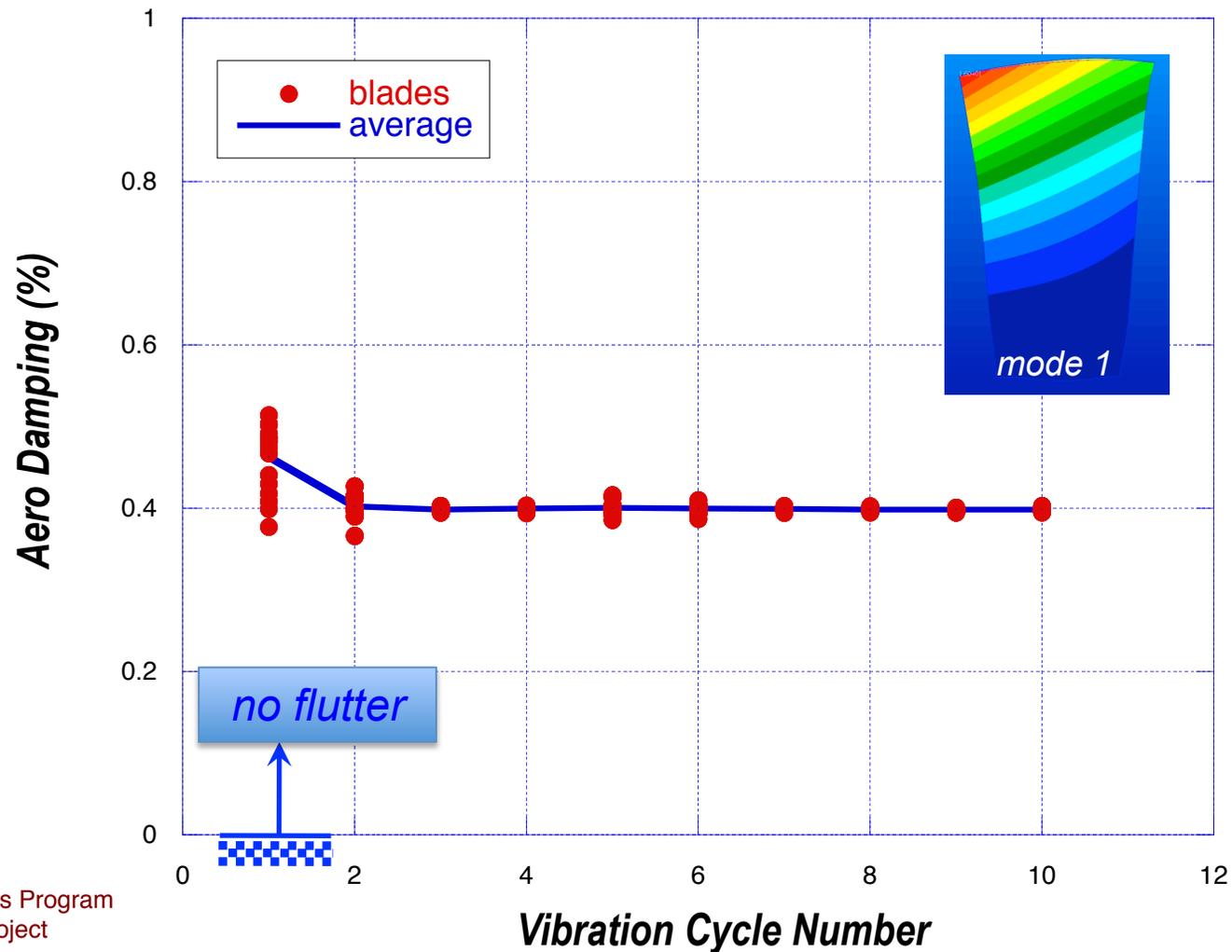
**Calculate Aerodynamic Damping**  

$$\gamma = - \frac{W}{8\pi K_E}$$



# Flutter Stability with Clean Inflow

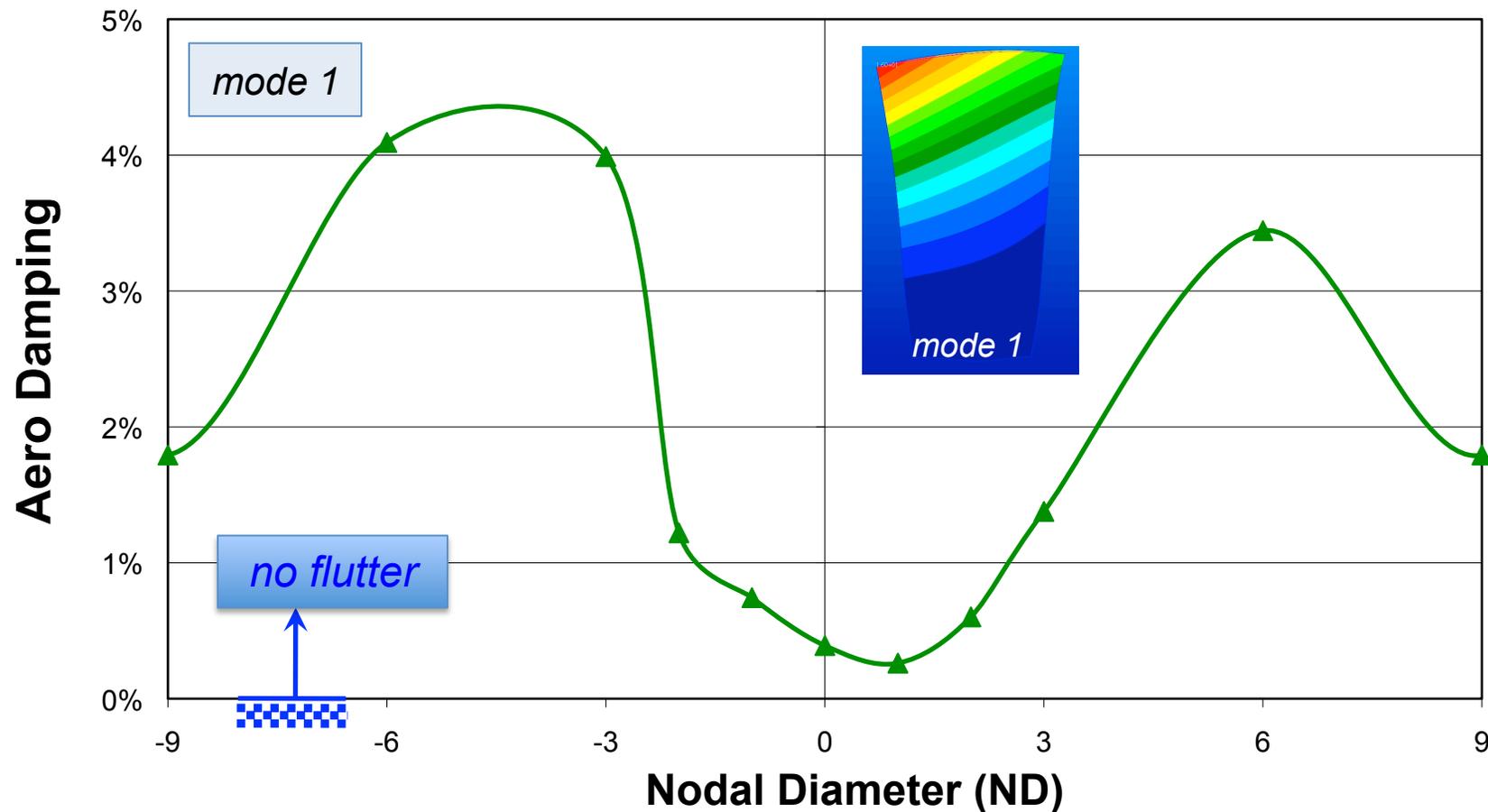
- Design operating speed, mode 1, 0 nodal diameter pattern (all blades in-phase), 18 blade passages (full rotor)





# Flutter Stability with Clean Inflow

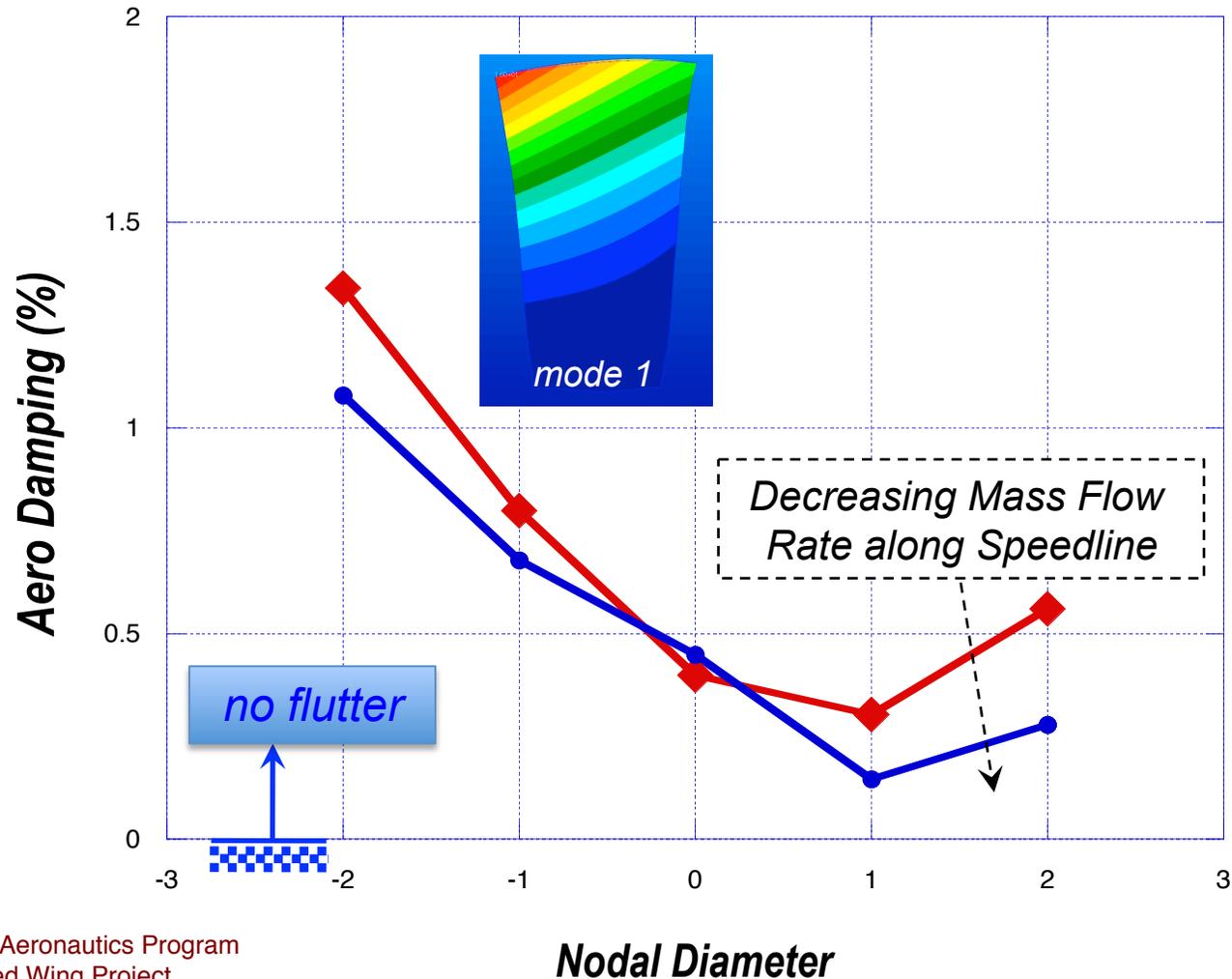
- Design operating speed, 18 blade passages (full rotor)
- Phase angle of vibration =  $360 * \text{Nodal Diameter} / 18$





# Flutter Stability with Clean Inflow

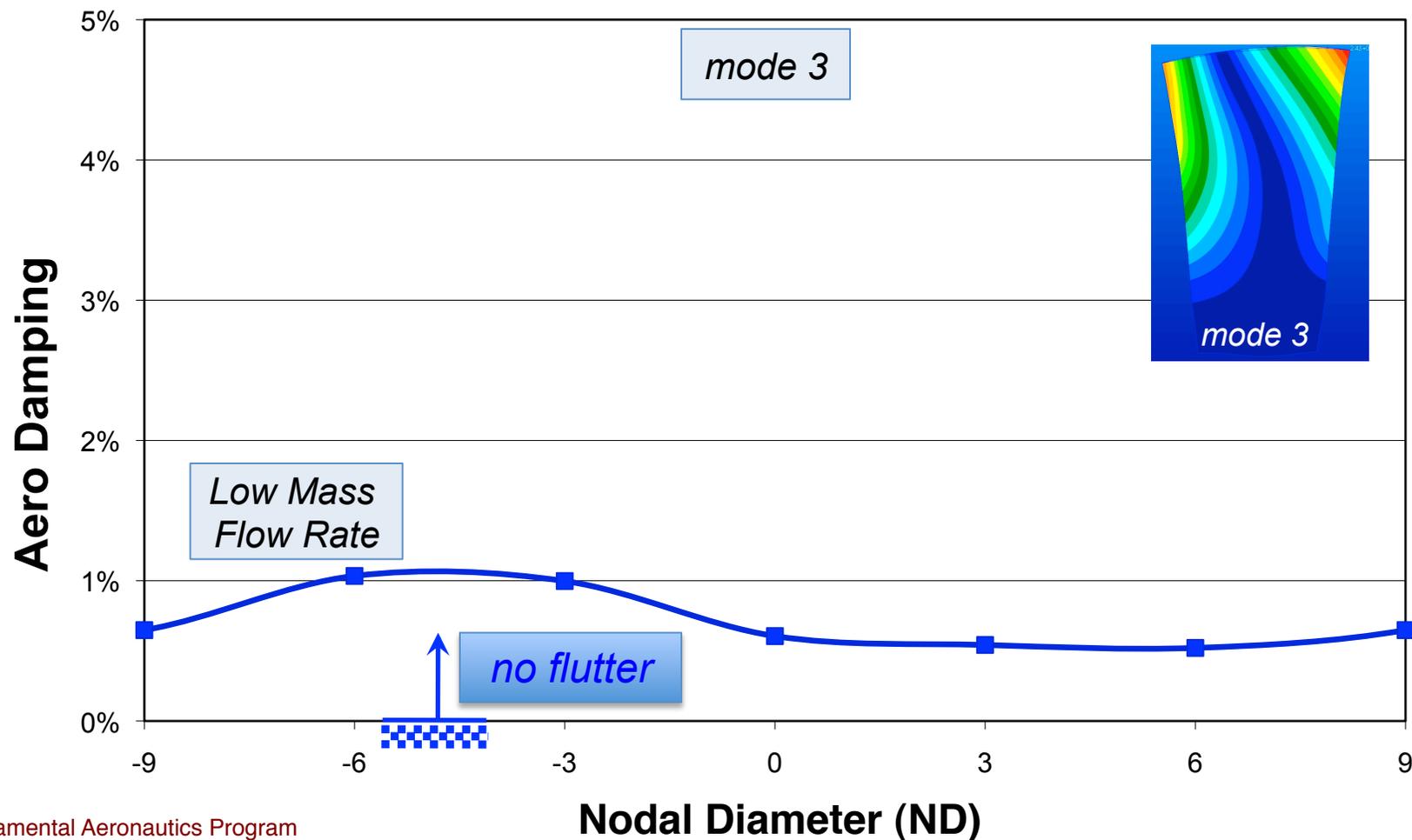
- Design operating speed, 18 blade passages (full rotor)
- Phase angle of vibration =  $360 * \text{Nodal Diameter} / 18$





# Flutter Stability with Clean Inflow

- Design operating speed, 18 blade passages (full rotor)
- Phase angle of vibration =  $360 * \text{Nodal Diameter} / 18$





# Fast-Running Aeroelastic Analysis

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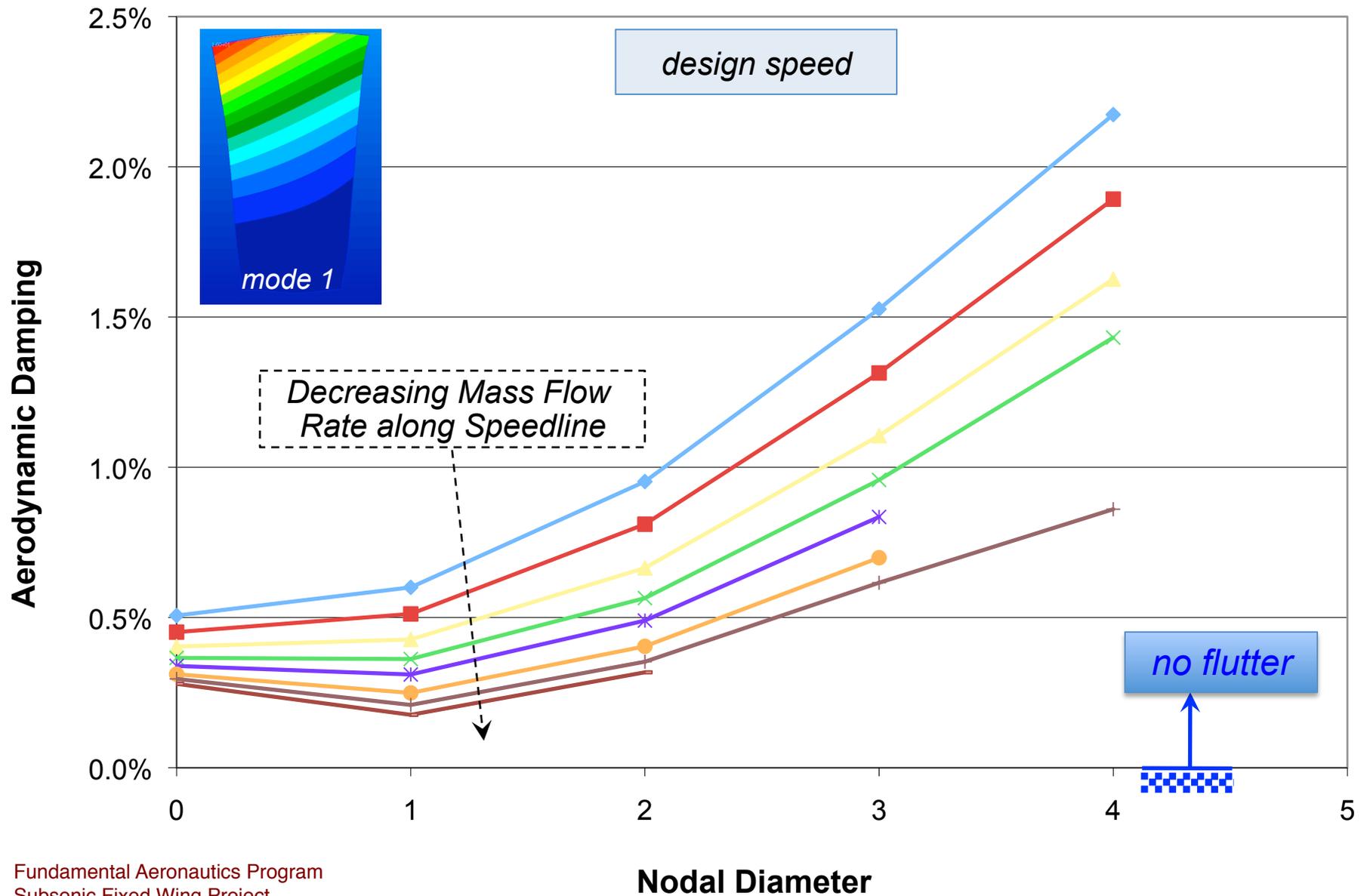
- Harmonic Balance CFD Method
- Fourier series expansion

$$U(x,t) \approx \sum_{n=-N}^N \hat{U}_n(x) e^{jn\omega t}$$

substituted into governing equations and solved for each harmonic component [Hall, 2000]

- Lax-Wendroff method
- 2<sup>nd</sup> and 4<sup>th</sup> order smoothing for stability
- Non-reflecting boundary conditions
- Spalart-Allmaras turbulence model
- Eigenvalue analysis to calculate aerodynamic damping

# Harmonic Balance Results – Clean Inflow





# Flutter Stability with Distorted Inflow

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## Various Approaches

- Circumferentially average the distorted inflow to obtain an equivalent radial profile; use work-per-cycle analysis
- Select a portion of the inlet distortion to represent a “worst-case” inflow condition that is used at all circumferential locations; use work-per-cycle analysis
- Prescribe blade vibrations and distorted inflow; use work-per-cycle analysis; average the results over all blades, and over multiple blade vibration cycles
- Use tightly-coupled aeroelastic analysis with distorted inflow; blade vibrations are determined as part of the computations; post-process time history to estimate average damping over all blades and multiple vibration cycles



# Flutter Stability with Distorted Inflow

## Current Preferred Approach

- Prescribe blade vibrations and distorted inflow
- Use work-per-cycle analysis
- Average the results over all blades, and over multiple blade vibration cycles

$$Work = \oint_{cycle} \int_{surface} -p \cdot d\vec{A} \cdot \left( \frac{\partial \vec{X}}{\partial t} \right) dt$$

*Unsteady pressure includes effect of*

1) *inlet distortion*

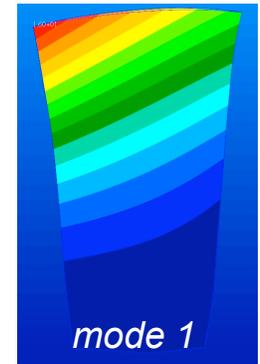
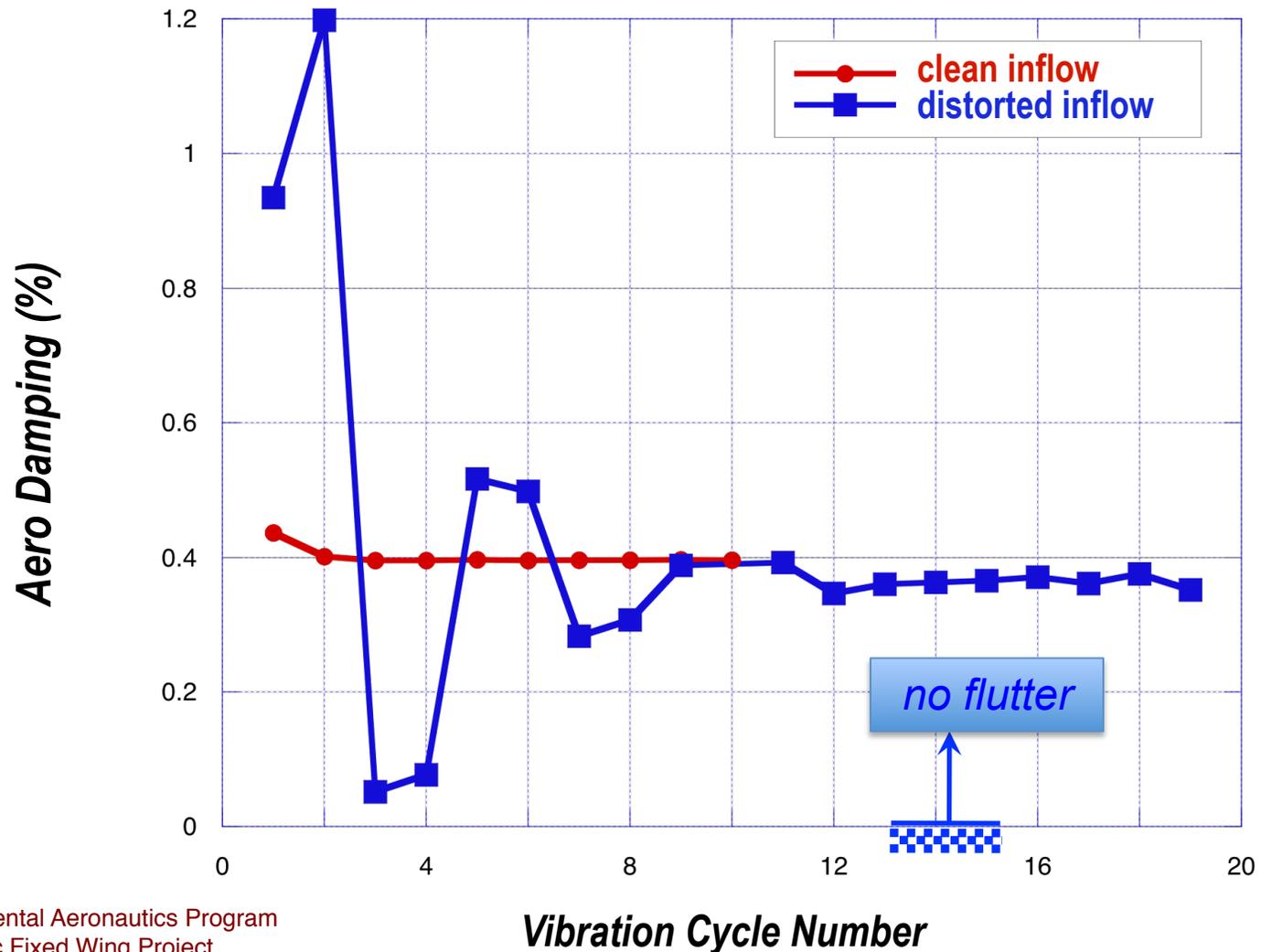
2) *blade vibration* →

*isolate this component to  
assess flutter stability*



# Flutter Stability with Distorted Inflow

- Design operating speed, mode 1, 0 nodal diameter pattern (all blades in-phase), 18 blade passages (full rotor)



# Summary

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- Created structural model based on aero design iteration and computed structural dynamics characteristics
- Performed aeromechanical analysis of design iteration
- Performed fan flutter analysis with clean inflow at design speed – no flutter encountered at conditions analyzed; additional work needed at part-speed conditions
- Performed distorted inflow analysis for forced response vibrations to determine dynamic stress at design speed – additional work needed at on-resonance conditions near design speed
- Performed initial analysis with blade vibrations and distorted inflow to estimate flutter stability – additional flutter analyses needed for other vibration modes and operating conditions



# Future Work

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- Extend computational domain to include fan exit guide vanes in the unsteady aerodynamics analysis
- Perform aeromechanical analysis on updated fan stage design with non-axi-symmetric exit guide vanes
- Perform aeromechanical analysis on final inlet-fan design to ensure safe wind-tunnel test
  
- Develop tightly-coupled aeroelastic analysis capability in TURBO for more detailed analysis of blade vibrations with distorted inflow
- Develop inlet-fan coupled aeroelastic analysis capability

