The invention proposes a novel method for the fabrication of regular arrays of MNWs using solid-state reduction (SSR). Using this method copper (Cu), silver (Ag), and palladium (Pd) nanowire (NWs) arrays were synthesized using anodic alumina membranes (AAMs) as templates. Depending on the metal loading used the NWs reached different diameters.
METHOD FOR SYNTHESIZING METAL NANOWIRES IN ANODIC ALUMINA MEMBRANES USING SOLID STATE REDUCTION

GOVERNMENT INTEREST

The claimed invention was made with U.S. Government support under grant number NNX08BA48A awarded by the National Aeronautics and Space Administration (NASA). The government has certain rights in this invention.

BACKGROUND OF THE INVENTION

Nanowires are studied due to their potential use in applications such as nanoscale electronic, magnetic, optical, and mechanical devices. These types of materials have been employed for the fabrication of field emission devices, microelectrodes, high-density magnetic recording devices, nanowire devices, and sensors, among others.

In particular, Cu NWs have potential applications in the microelectronics industry for interconnection in electronic circuits. They are also being explored as emitters in field emission devices and as transparent conducting electrodes for solar cell and flexible electronic devices. Ag NWs, on the other hand, are attracting attention because of their peculiar electrical, thermal, and optical properties. Transparent conductive films of Ag nanowires have proven to have the potential to replace the commonly used tin-doped indium oxide ITO films in applications such as solar cells, displays, touch panels, organic light-emitting diodes (OLED), etc. Other studies on Pd NWs show that they play a key role in fuel cell research and are being extensively studied for catalytic combustion, methanol oxidation, hydrogen sensors, and hydrogen storage [16,9].

Many chemical methods have been developed for the preparation of NWs such as lithography [17], chemical vapor deposition, and electrodeposition. Among these methods, the template synthesis is considered a useful technique that can be used for the preparation of different types of nanostructures in which diverse porous materials are commonly used as casts. Commercial anodic alumina membranes (AAM) are commonly used as templates due to their stability at high temperatures and in organic solvents. Their morphology consists of an ordered array of cylindrical pores perpendicular to the surface, which helps in the fabrication of oriented nanostructures with a specific shape and diameter.

The quest for novel synthesis methods to produce nanoobjects that provide control over specific structural, geometrical, and spatial features is one of the main topics of interest in nanotechnology. Therefore, this invention provides the synthesis of Cu, Ag and Pd NWs through the novel and low-cost method of solid-state reduction (SSR) using AAM as a template. Pd NWs were also obtained by electrodeposition and the results are compared.

SUMMARY OF THE INVENTION

The invention proposes a novel method for the fabrication of regular arrays of MNWs using solid-state reduction (SSR). Using this method copper (Cu), silver (Ag), and palladium (Pd) nanowire (NWs) arrays were synthesized using anodic alumina membranes (AAMs) as templates, wherein NaBH₄ is also used during the method for reducing the metals. Depending on the metal loading used the NWs reached different diameters.

BRIEF DESCRIPTION OF THE DRAWINGS

Further features and advantages of the invention will become apparent from the following detailed description taken in conjunction with the accompanying figures showing illustrative embodiments of the invention, in which:

FIG. 1 shows SEM images of Ag, Cu, and Pd nanowires synthesized according to the method of the present invention.

FIG. 2 shows SEM images of Ag nanowires synthesized according to the method of the present invention.

Throughout the figures, the same reference numbers and characters, unless otherwise stated, are used to denote like elements, components, portions or features of the illustrated embodiments. The subject invention will be described in detail in conjunction with the accompanying figures, in view of the illustrative embodiments.

DETAILED DESCRIPTION OF THE INVENTION

Solid-State Reduction Synthesis

A metal loading of 5 wt. % in each case was deposited over the surface of an AAM using incipient wetness impregnation. A mass of NaBH₄ 98% mm Alfa Aesar) was spread evenly on the side opposite to the impregnation of each membrane. The NWs were then cleaned in ionized water. Traces of alumina membrane were observed in the SEM images of samples when lower concentrations of NaOH were used to dissolve it. Ag NWs were also prepared using metal loadings of 1 wt. % and 2.5 wt. %.

The morphology of the nanowires was examined via scanning electron microscopy (SEM) using a JEOL-JSM-5410 LV, employing an accelerating voltage of 30 kV.

Metal Nanowires Synthesized Via Solid-State Reduction Method

The structure of Pd, Cu, and Ag NWs synthesized by means of SSR method was examined using XRD (not shown). All the samples had the XRD pattern corresponding to their face centered cubic counterpart.

FIG. 1c shows the SEM images of the Pd, Cu, and Ag NWs synthesized by SSR with 5% metal loading after dissolution of the AAM template, respectively. All the MNWs showed a tapering in their diameter. The diameters of Pd and Cu NWs ranged between 229 nm and 300 nm and from 50 to 100 nm, respectively where the largest diameter is consistently around the middle. Both showed a uniform wire length of 5 μm indicating that the nanowires grew at the same rate in each pore during the reduction. The fact that the diameter of the Pd NWs was larger than the 200 nm average pore size of the AAM suggests that the reduction rate of the Pd precursor was very high and expanded the pore of the membrane.

On the other hand, the diameter and length of the Ag NWs ranged between 140 and 300 nm and 1.6 and 3.5 μm, respec-
As previously suggested, the reduction is presumed to occur when the reaction of NaBH₄ with ambient water occurs liberating electrons that create a negatively charged field on that side of the membrane which works as a driving force for the positively charged precursor to diffuse through the membrane, producing the nanowires when in contact with the electrons.

As stated above, the effect of metal loading was studied for Ag. The Ag NWs synthesized using 1 wt. % metal loading had a diameter between 48 and 72 nm and the 2.5 wt. % sample had a tapered diameter of 96 to 229 nm (Fig. 2). These diameters are smaller in the 5 wt. % sample. These results show that the metal loading concentration influences the diameter of the nanowires and thus can be controlled with the SSR method. Also, these nanowires had less defects suggesting that they interacted less with the AAM.

On the other hand, the Pd MNWs obtained by SSR were compared with those obtained by electrodeposition using a modification of the electrodeposition technique reported by Inguinta et al. and Bentley et al. Pd NWs were synthesized on AAM using a 1.5 V DC source, Ni and Cu electrodes and an electrolyte solution containing 100 mL of 0.1 M boric acid (H₃BO₃, Sigma Aldrich) and 7 mM tetraammine-palladium (II)-nitrate (Pd(NH₃)₄(NO₃)₂, 10 wt. % solution in H₂O, Sigma Aldrich). The morphology of the Pd NWs was examined with SEM (not shown). It was found that the nanowire length increases with deposition time. The Pd NWs grew to about 5 μm after six days of deposition and after ten days of deposition were approximately 7 μm long. This technique allowed straight, dense and continuous nanowire arrays with uniform diameter of 200 nm throughout their entire length.

These results of varying length with time are consistent with the results obtained by Carrion-Gonzalez et al. for the synthesis of Ag NWs via electrodeposition and Inguinta et al. for Cu and Pd NWs via electroados deposition although the timescales are different. Comparison of the Pd results with the two methods shows that with electrodeposition the diameter of the nanowires is homogeneous while with SSR it is tapered, however the width of the NWs with SSR can be controlled with concentration while with the electrodeposition setup used only the length of the NWs could be controlled. The timescales for the formation of the nanowires are also very different; days in the case of electrodeposition and less of an hour total for the SSR.

Comparison of the Pd results with the two methods shows that with electrodeposition the diameter of the nanowires is homogeneous while with SSR it is tapered, however the width of the NWs with SSR can be controlled with concentration while with the electrodeposition setup used only the length of the NWs could be controlled. The timescales for the formation of the nanowires are also very different; days in the case of electrodeposition and less of an hour total for the SSR. Finally the biggest difference among the methods is that the SSR does not need any special equipment, only the materials used for the synthesis and standard laboratory equipment, and can be applied to multiple metal precursors without the need of changing the experimental setup.

It is important to mention that this technique has the potential to be applicable to other membranes having uniform pores, other organic metal precursors and other solid reducing agents with high reducing potential such as lithium borohydride, and potassium borohydride and that an invention disclosure form has been submitted.

A successful novel method to fabricate metal nanowire arrays inside of the pores of anodic alumina membranes was presented. The metal loading was shown to have an important effect on the width of the NWs, even growing wider than the initial pore width of the membrane in some cases. In comparison with the electrodeposition, this technique enables a faster growth of nanowires, requires less equipment, and is easier to adapt to the synthesis of different MNWs.

Although the present invention has been described herein with reference to the foregoing exemplary embodiment, this embodiment does not serve to limit the scope of the present invention. Accordingly, those skilled in the art to which the present invention pertains will appreciate that various modifications are possible, without departing from the technical spirit of the present invention.

We claim:
1. A method for synthesizing metal nanowires in anodic alumina membranes using solid state reduction comprising: depositing dropwise a solution of a metal precursor over a surface of an anodic alumina membrane to form a deposited surface;
2. The method of claim 1, wherein said precursor solution is prepared by dissolving one of: AgNO₃, Cu(NO₃)₂·2.5H₂O or Pd(NO₃)₂xH₂O in deionized water;
3. The method of claim 1, wherein said NaBH₄ comprises a small pellet of solid NaBH₄;
4. The method of claim 1, wherein said solution of a metal precursor is deposited dropwise until the entire surface of said anodic alumina membrane is covered.
5. The method of claim 1, wherein said drying comprises drying with air.
6. The method of claim 1, wherein said water is cold water.
7. The method of claim 1, further comprising agitating the membrane placed in said solution of sodium hydroxide.
8. The method of claim 1, further comprising agitation of the membrane placed in said solution of sodium hydroxide.
9. The method of claim 1, further comprising cleaning a resultant nanomaterial in ionized water after said membrane is dissolved.
10. The method of claim 1, wherein said water is cold water.

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