



Preparation and Launch of the JEM ISS Elements – A NASA Mission Manager's Perspective

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Agenda



- My Background
- National Aeronautics and Space Administration (NASA)
- Kennedy Space Center (KSC)
- International Space Station (ISS)
- Japanese Experiment Module (JEM) Processing
- Advice

My Background



- 50 years old
- Born and raised in rural Missouri
- Education
 - Lamar High School
 - BS Aerospace Eng. – University of Missouri
 - MS Eng. Management – University of Central Florida
- 28+ years with NASA
- Project Manager for 20+ years
- Married for 26+ years
- Father of twin teenage girls

NASA



NASA'S VISION

To reach for new heights and reveal the unknown for the benefit of humankind.

NASA'S MISSION

Drive advances in science, technology, and exploration to advance knowledge, education, innovation, economic vitality, and stewardship of Earth.

NASA'S VALUES

The Agency's four shared core values support NASA's commitment to technical excellence and express the ethics that guide our behavior. These values are the underpinnings of NASA's spirit and resolve.

Safety

Integrity

Teamwork

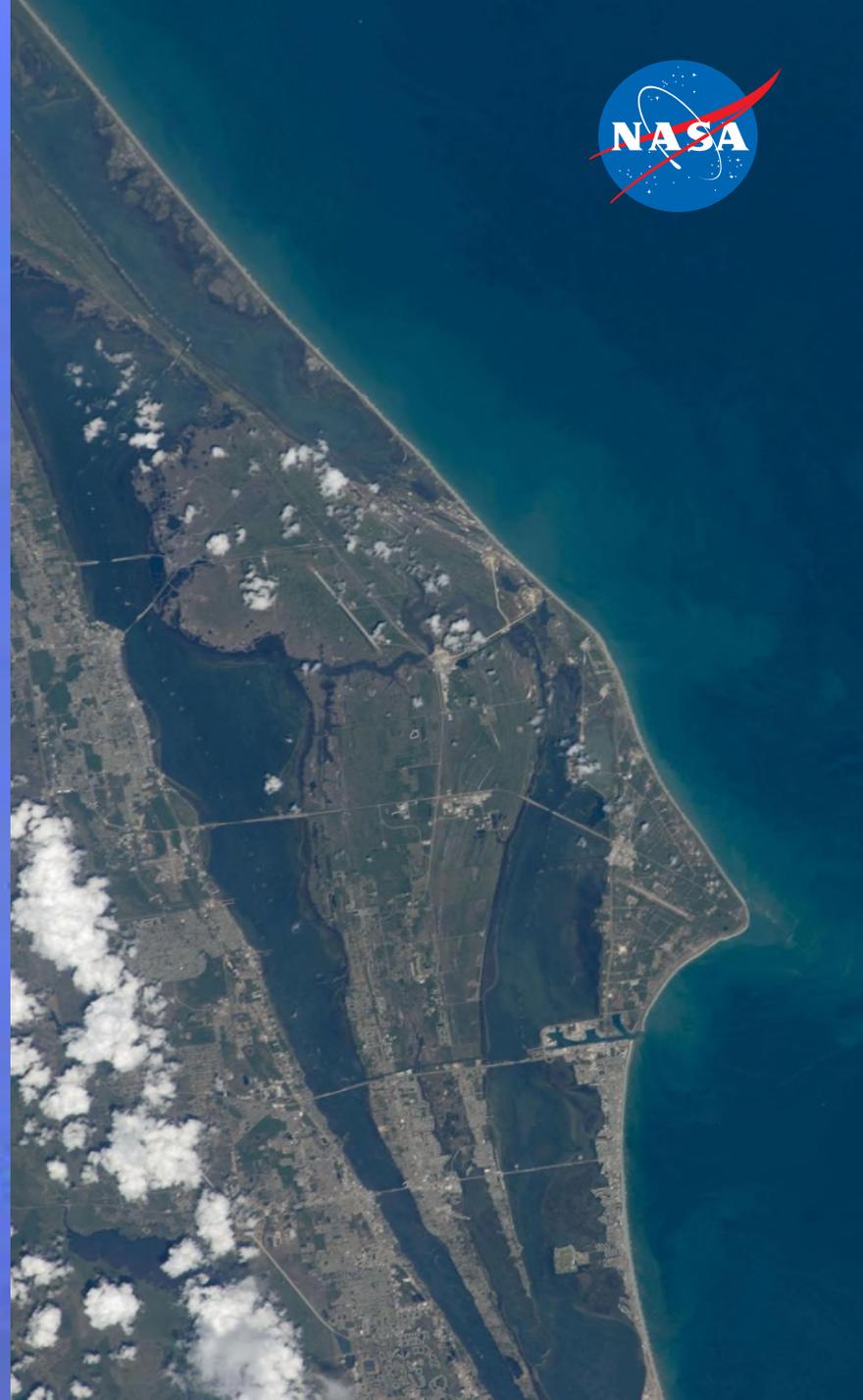
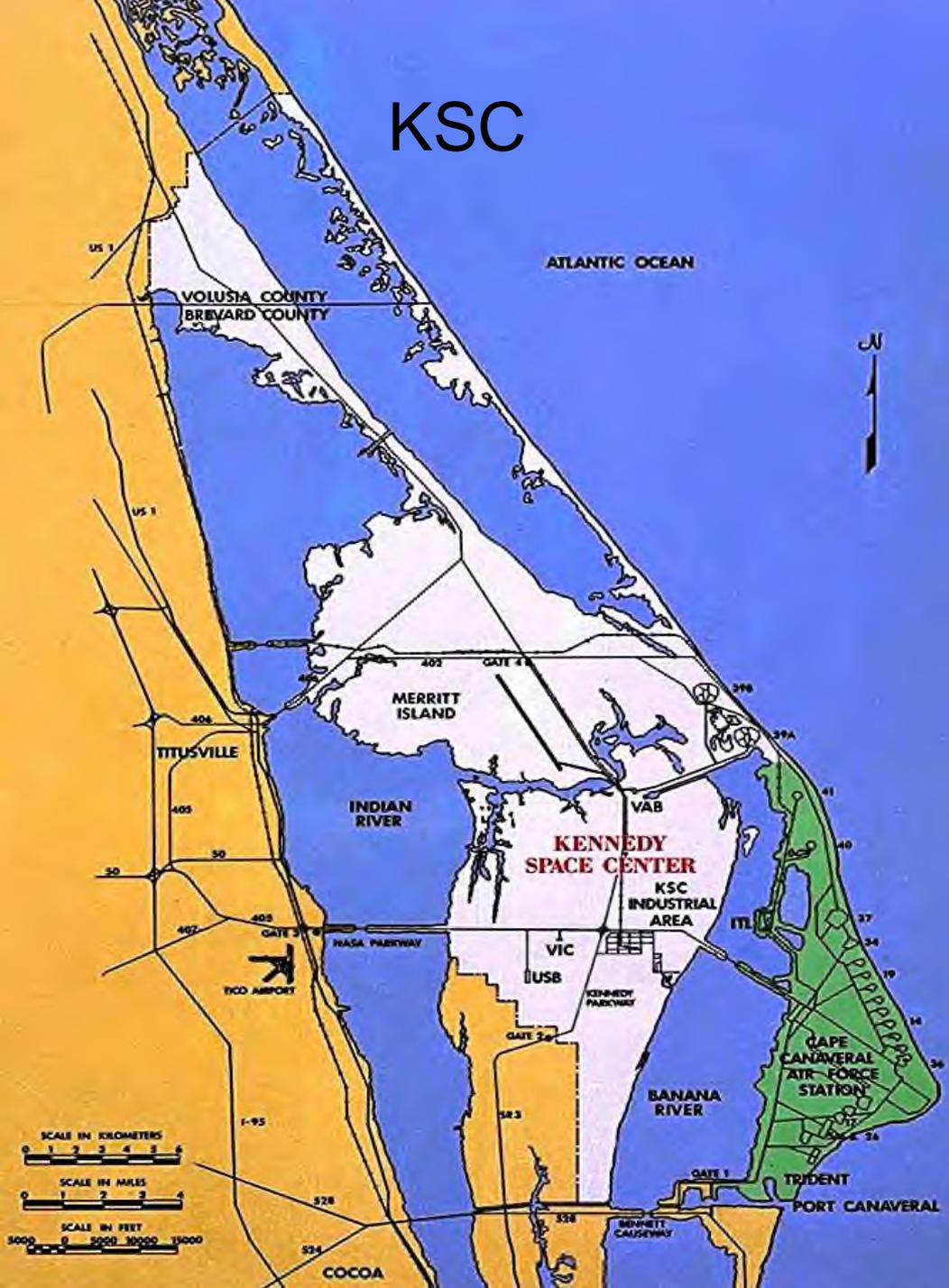
Excellence

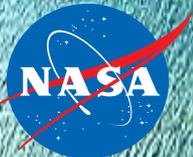


NASA's Spaceflight Accomplishments

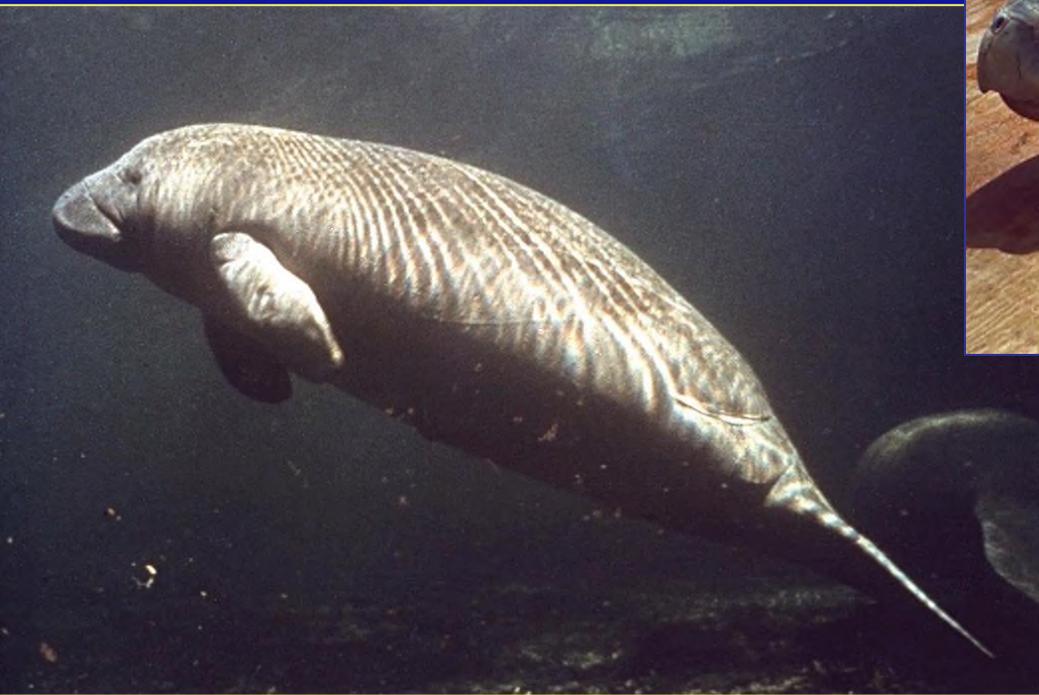


KSC





KSC



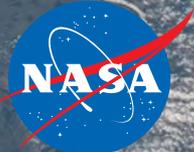
KSC
Wildlife



KSC
Security!



ISS



Vision



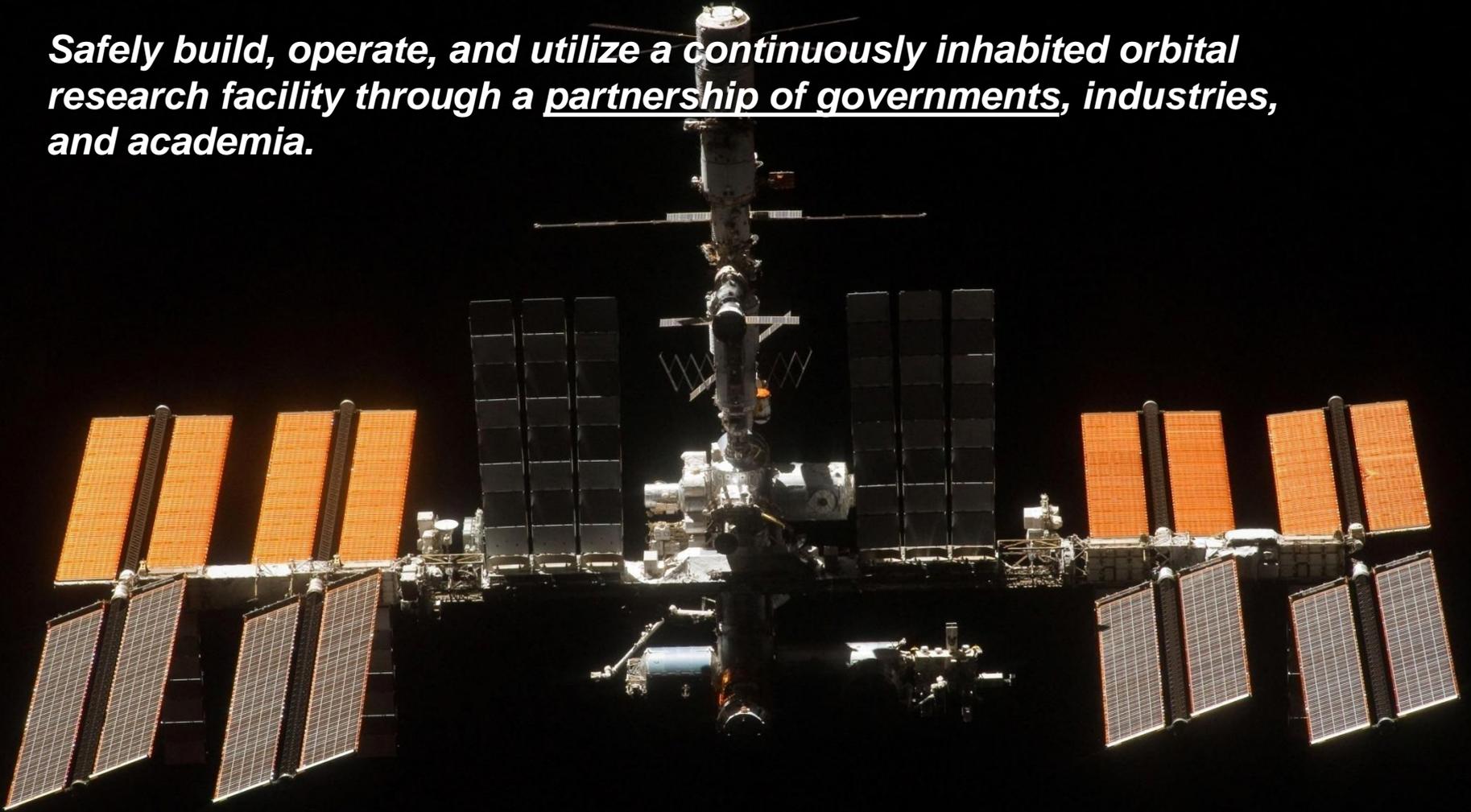
A human outpost in space bringing nations together for the benefit of life on Earth ... and beyond.

We will make revolutionary discoveries and establish a permanent international presence of humans in space, to advance the exploration of the solar system and enable commerce in space.

INTERNATIONAL SPACE STATION

Mission

Safely build, operate, and utilize a continuously inhabited orbital research facility through a partnership of governments, industries, and academia.



Five international partners



ISS Today



dimensions:

240 ft. long, 357 ft. wide, 45 ft. high,
32,333 cubic feet of living space

weight:

approximately 1,000,000 lbs.

science capabilities:

laboratories from four
international space agencies –
U.S., Russia, Europe, and Japan

orbital inclination/path:

51.6 degrees, covering 90% of
the world's population

altitude:

approximately 220 miles above
the Earth

speed:

17,500 miles per hour, orbiting
the Earth 16 times a day



The International Space Station is more powerful, and
4 times larger than any human space craft ever built.

Fifteen years



of continued human presence...



Elements were constructed around the world



and came together in space with hairline tolerance.





41 launches to complete ISS assembly

37 US Shuttle flights

* crew member exchange

STS-88 - U.S. Node

STS-96 - Logistics

STS-101 - Logistics

STS-106 - Logistics

STS-92 - Z-1 Truss

STS-97 - Solar Array

STS-98 - Destiny Lab

STS-102 - MPLM

STS-100 - Canadarm2

STS-104 - U.S. Airlock

STS-105* - MPLM

STS-108* - Expedition 4

STS-110 - S0 Truss

STS-111* - Science, Expedition 5

STS-112 - S1 Starboard Truss

STS-113* - P1 Port Truss, Expedition 6

STS-114 - Logistics

STS-121 - Logistics

STS-115 - P3/P4 Truss

STS-116* - P5 Integrated Truss, Expedition 14

STS-117* - S3/S4 Truss, Expedition 15

STS-118 - S5 Truss

STS-120* - Harmony module

STS-122* - Columbus module

STS-123* - "Kibo" module, "Dextre" robotic arm

STS-124* - second "Kibo" module

STS-126 - Logistics

STS-119* - S6 Truss Solar Array

STS-127* - "Kibo" platforms

STS-128* - MPLM

STS-129* - spare hardware on 2 logistics pallets

STS-130 - Node 3/Cupola

STS-131 - MPLM

STS-132 - MRM1, spare antenna

STS-133 - PMM "Leonardo", 1 logistics pallet

STS-134 - AMS experiment, 1 logistics pallet

STS-135 - MPLM

4 Russian flights

2 Proton, (FGB, Service Module)

2 Unmanned Soyuz (Pirs and Poisk docking compartments)



CARGO FLEET



Progress (Roscosmos)



H-II Transfer Vehicle
(JAXA)



Automated Transfer
Vehicle (ESA)

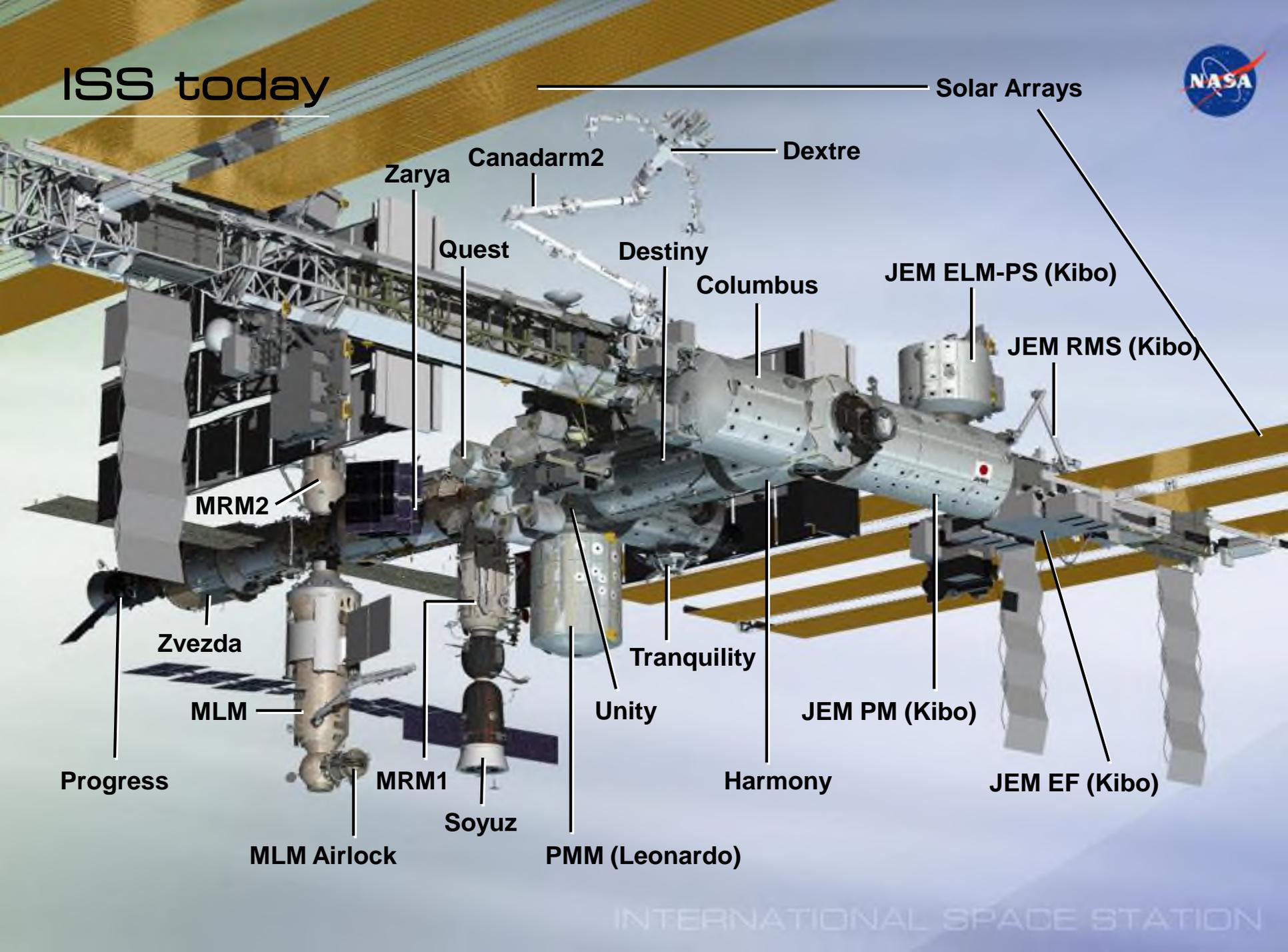


Cygnus (Orbital)



Dragon (SpaceX)

ISS today



Solar Arrays

Dextre

Canadarm2

Zarya

Quest

Destiny

Columbus

JEM ELM-PS (Kibo)

JEM RMS (Kibo)

MRM2

Zvezda

MLM

Progress

MLM Airlock

MRM1

Soyuz

Unity

Tranquility

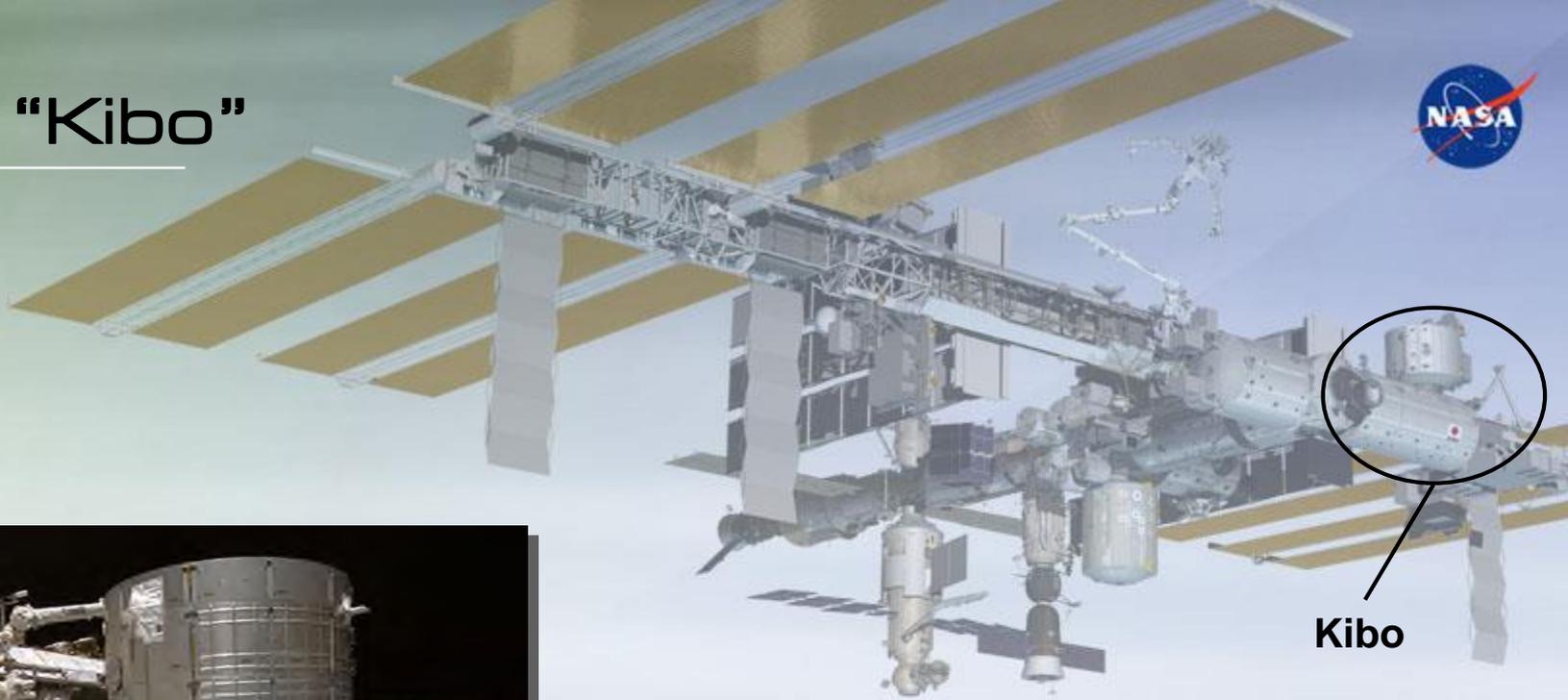
PMM (Leonardo)

Harmony

JEM PM (Kibo)

JEM EF (Kibo)

JEM "Kibo"



Kibo

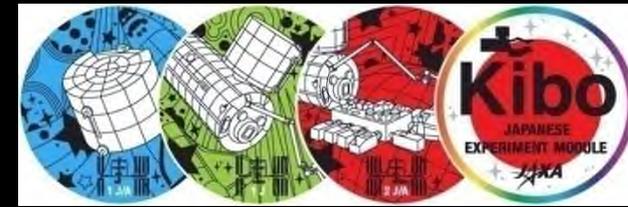


"Kibo" ("Hope"), is Japan's state of the art science lab consisting of two modules providing room to house ten racks - it also has it's own robotic arm (JRMS) outside the station.

JEM "Kibo"

Experiment Logistics
Module-Pressurized Section
(ELM-PS)

1JA / STS-123



Remote Manipulator System
(JEMRMS)

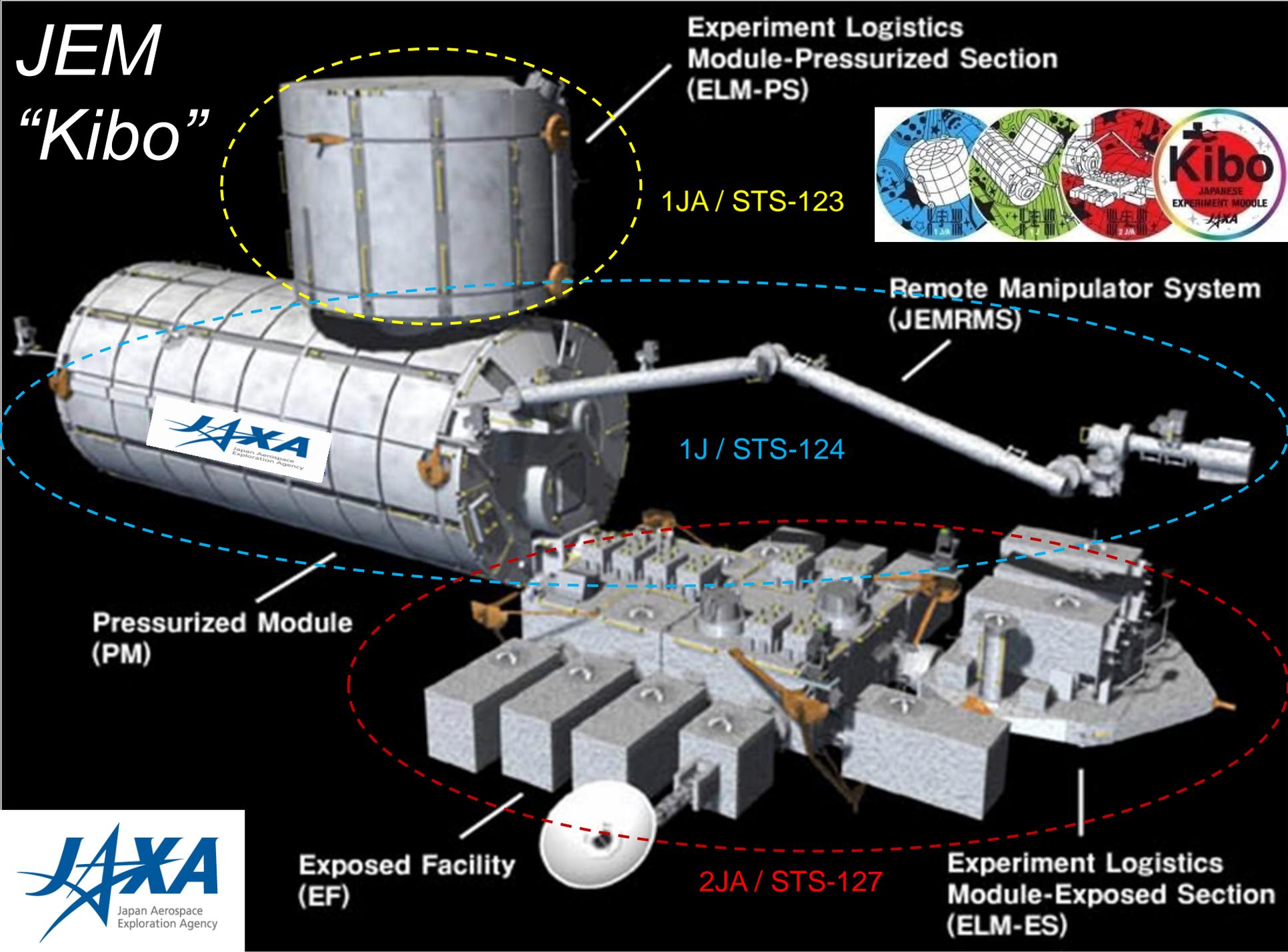
1J / STS-124

Pressurized Module
(PM)

Exposed Facility
(EF)

2JA / STS-127

Experiment Logistics
Module-Exposed Section
(ELM-ES)



Images of JEM Processing Campaign At KSC

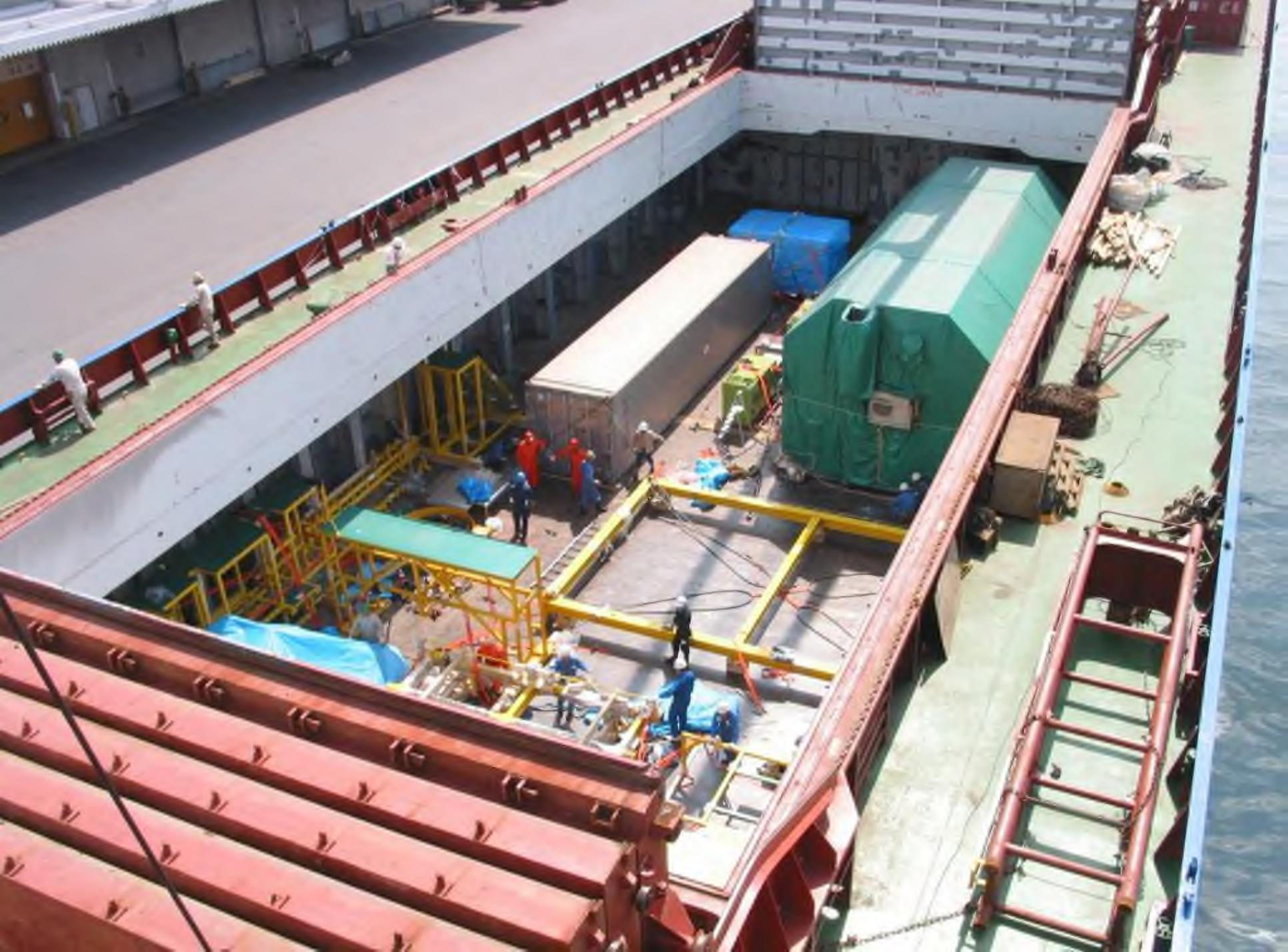




1J Mission Processing Team









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7

5

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1

1

October 18, 2006

JAXA Rack loader

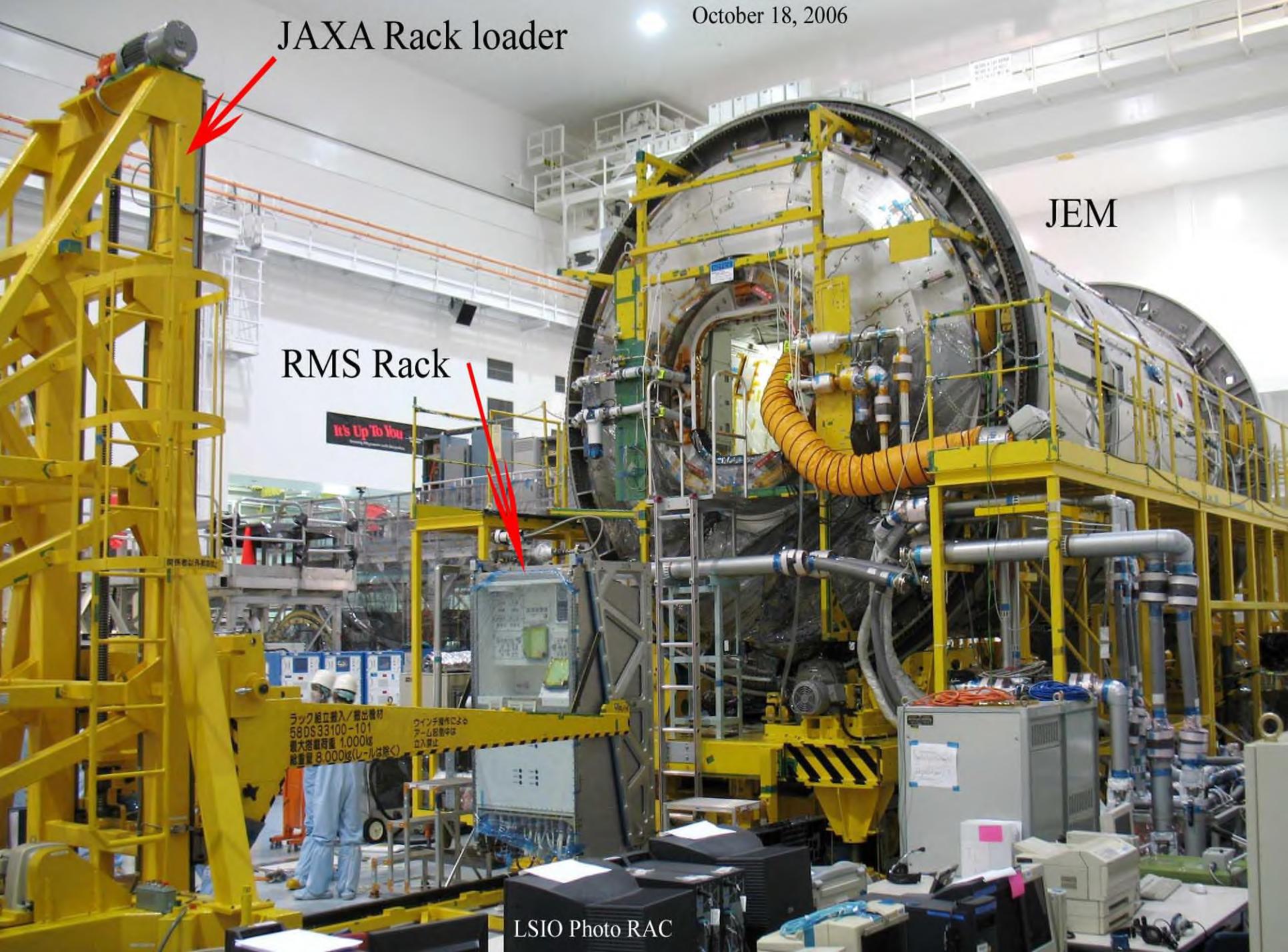
JEM

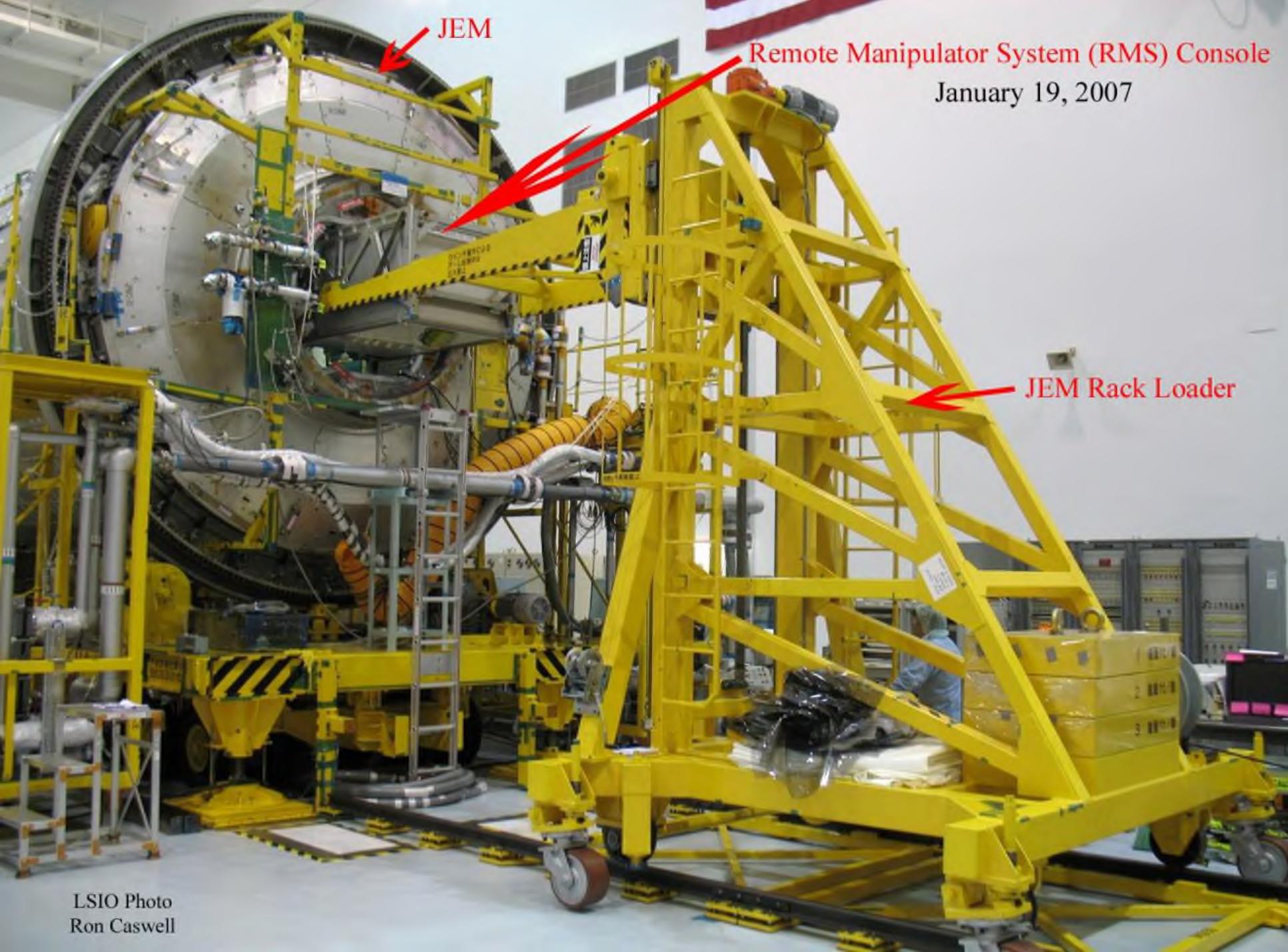
RMS Rack

ラック組立搬入/搬出機材
58DS33100-101
最大搭載容量 1,000kg
総重量 8,000kg(レールは除く)

ウインチ操作による
アーム位置調整
立入禁止

LSIO Photo RAC





JEM

Remote Manipulator System (RMS) Console

January 19, 2007

JEM Rack Loader







WIDE LOAD





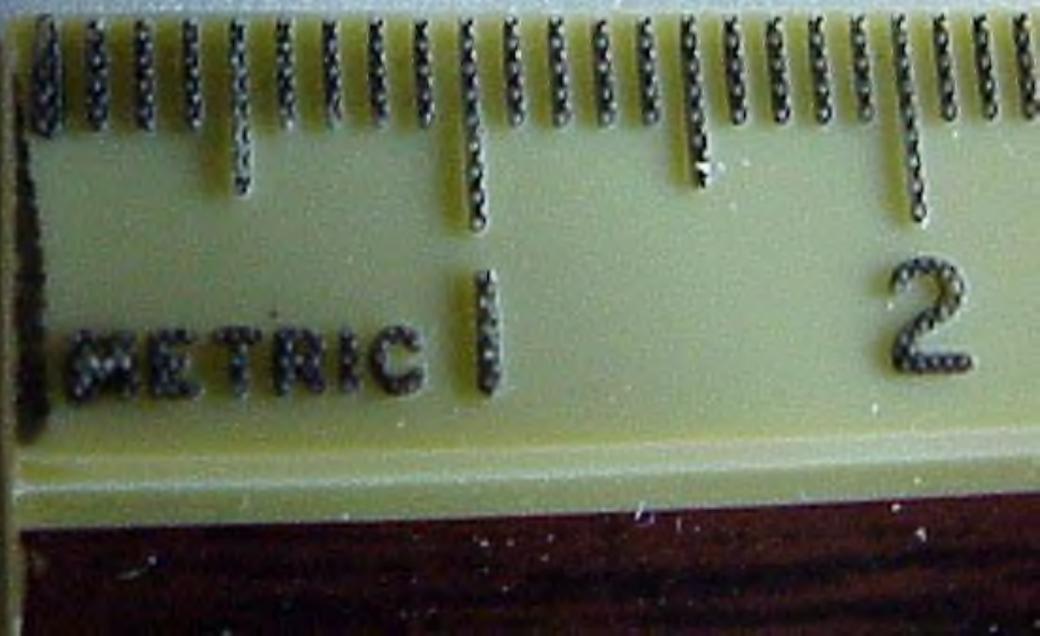
1JA, Launch Site Processing Team





3S/2
WT21.5MT

NO SMOKING















  **JAXA**
日本の夢 きぼうを宇宙へ!!
Launching our Dreams into Space!!

 **Dextre**  

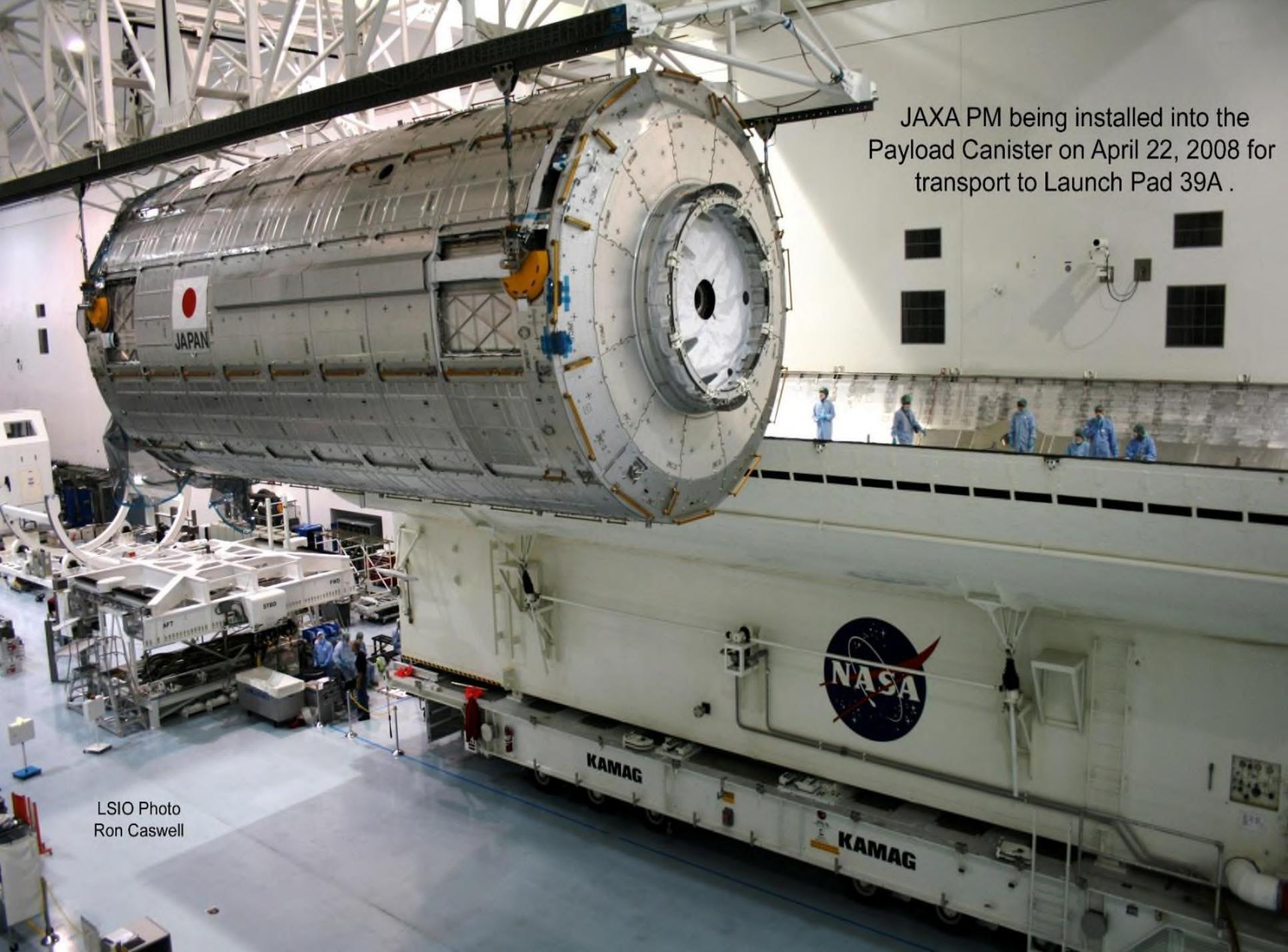






JAPAN

JAXA PM being installed into the Payload Canister on April 22, 2008 for transport to Launch Pad 39A .

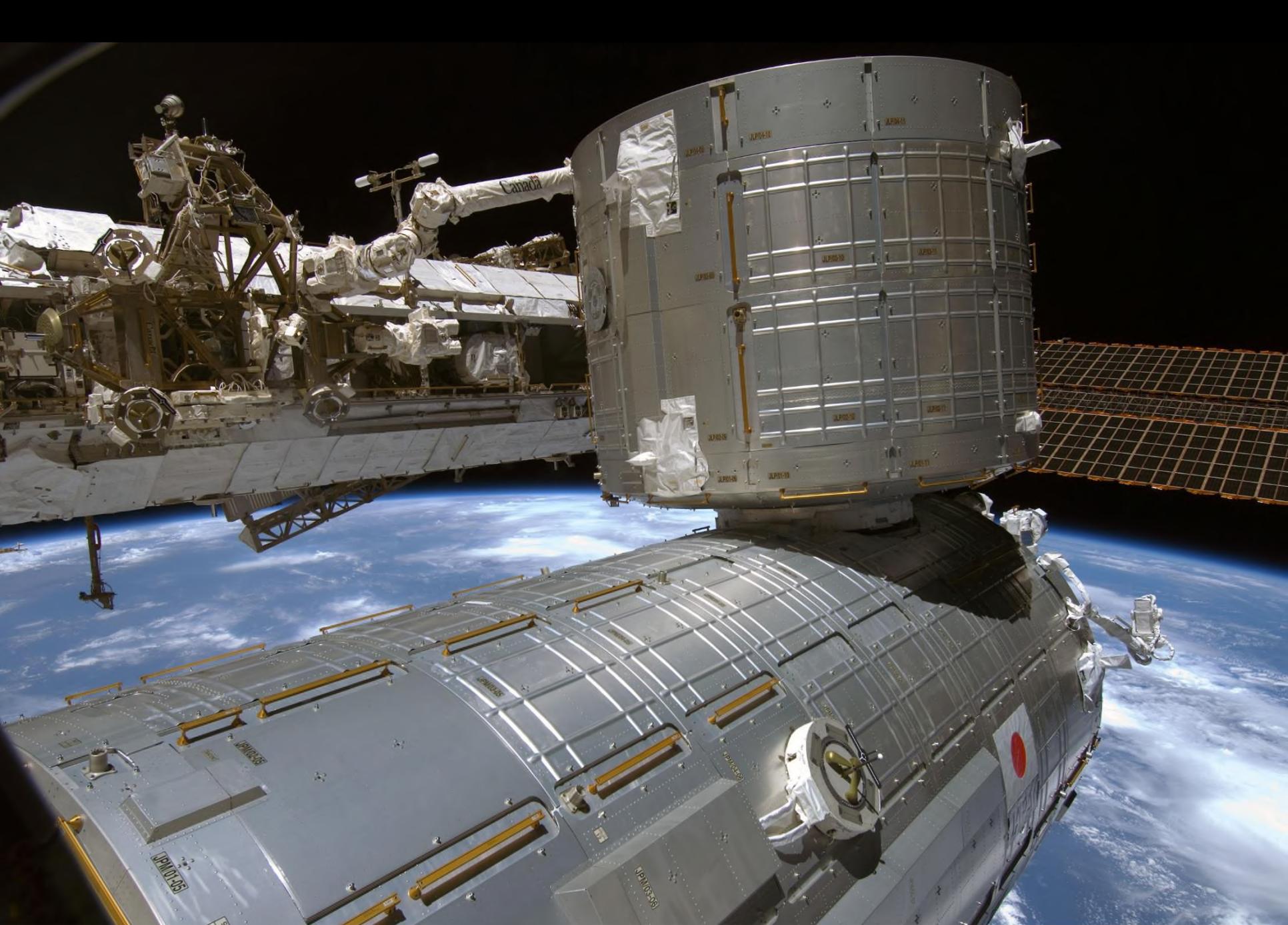


LSIO Photo
Ron Caswell







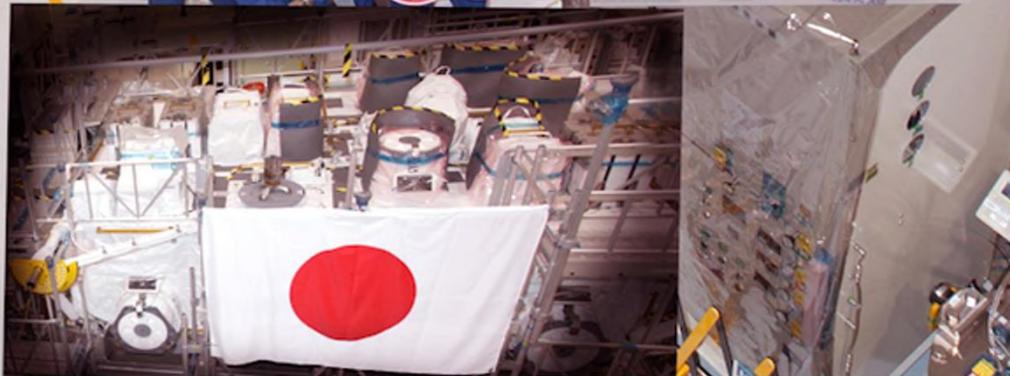


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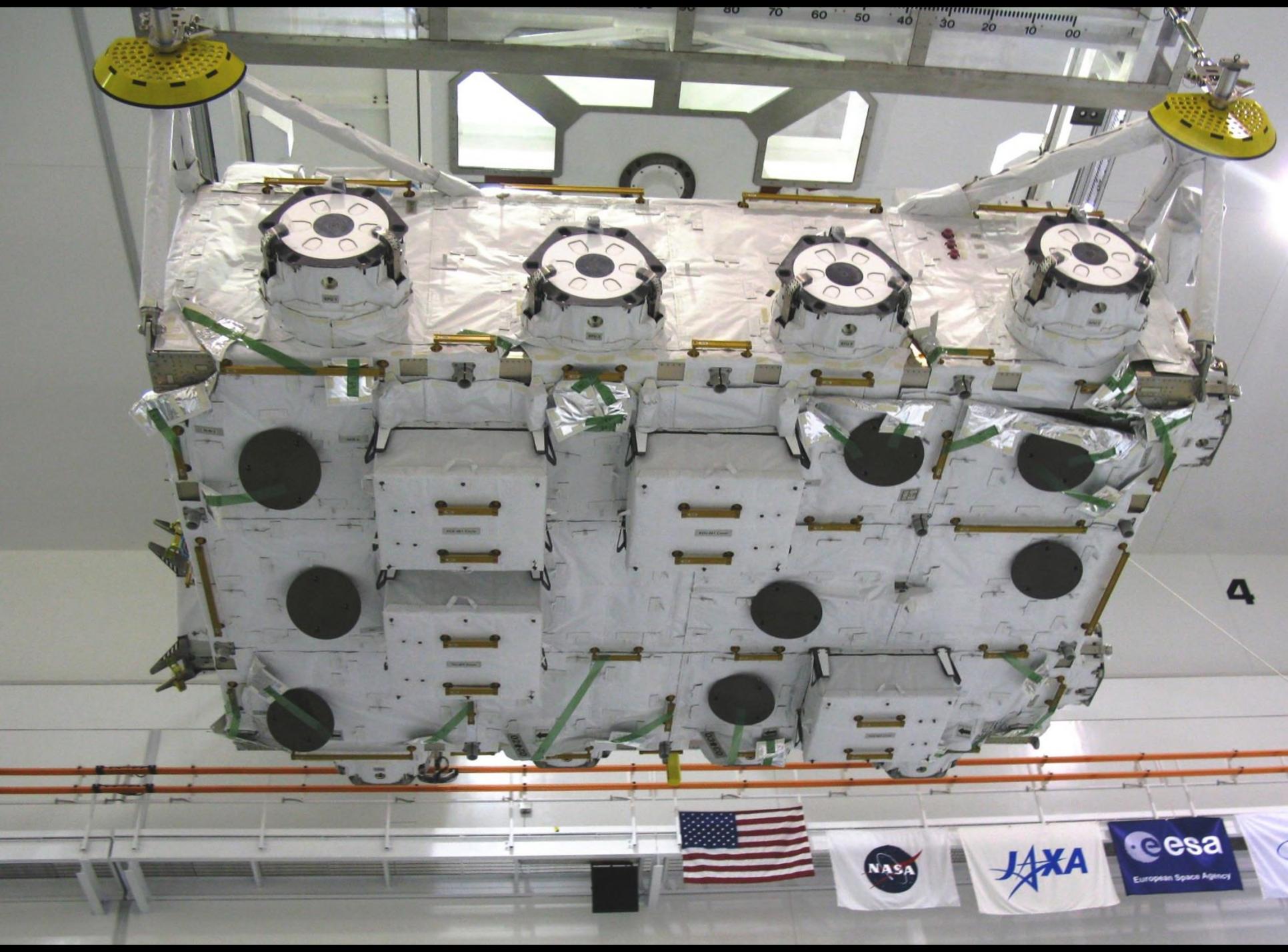


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2JA Mission Processing Team





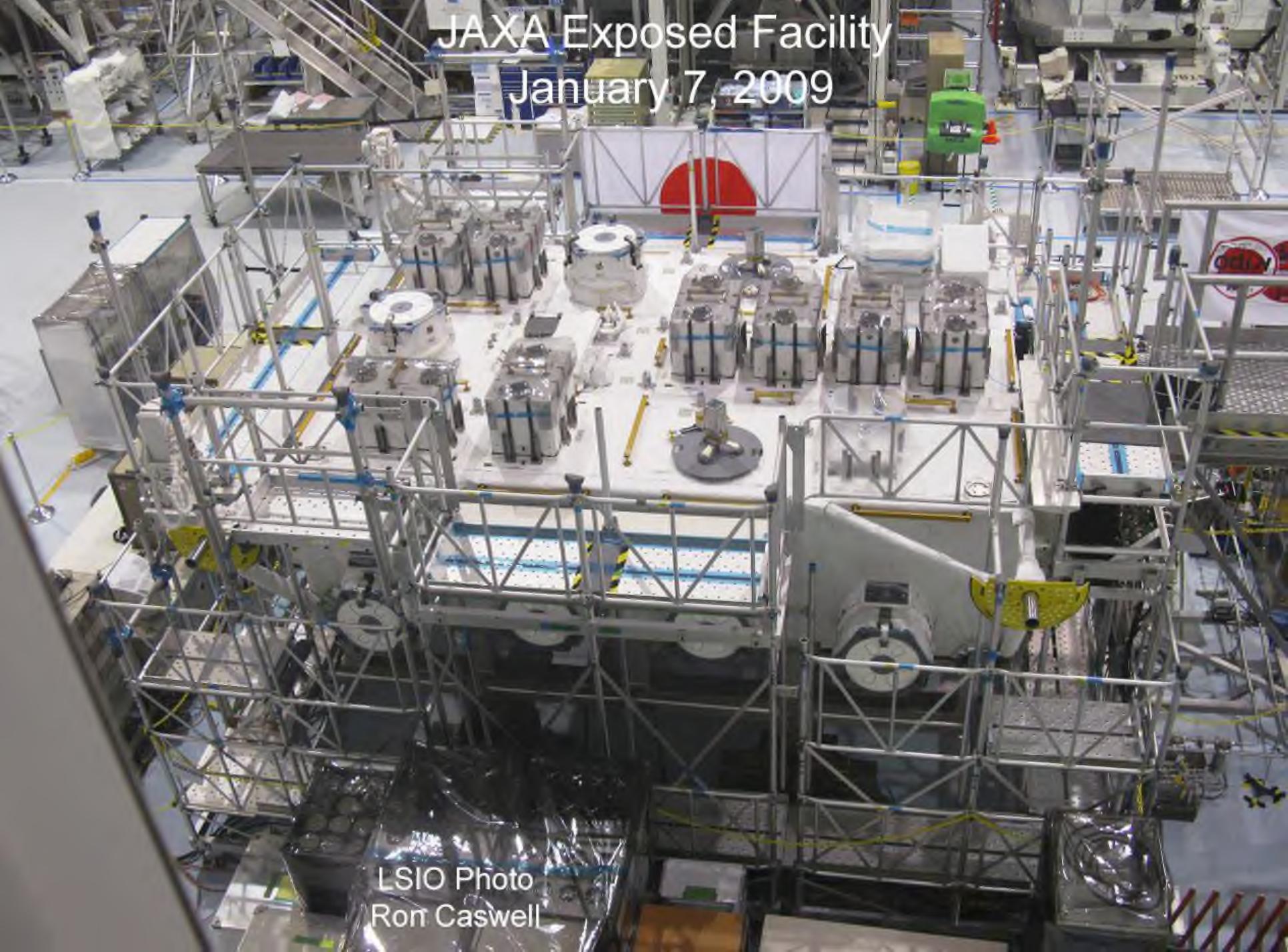


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JAXA Exposed Facility

January 7, 2009



LSIO Photo
Ron Caswell

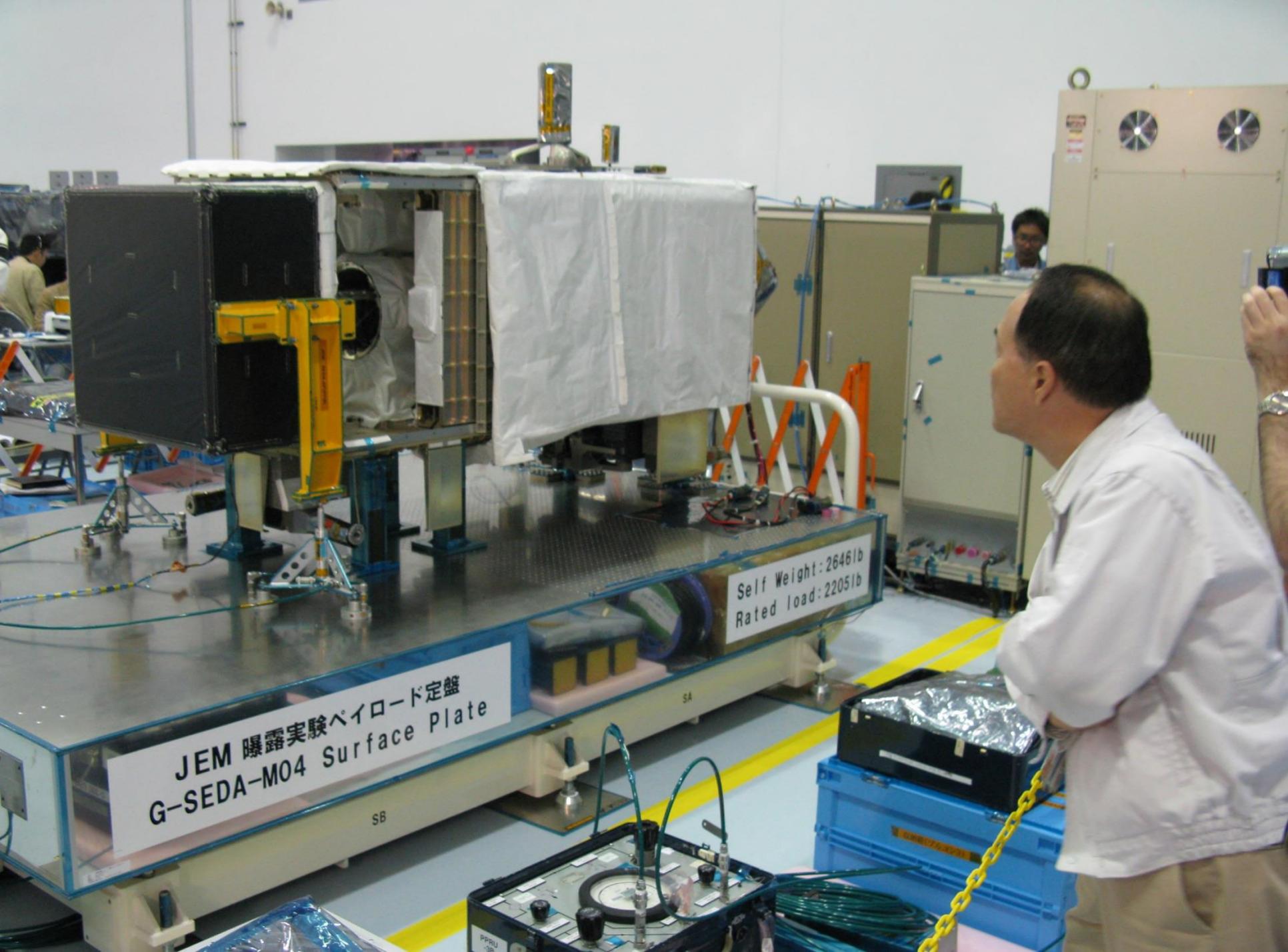
October 7, 2008

Exposed Facility
(during Weight and Center of Gravity measurements)



ES

LSIO Photo
Ron Caswell



JEM 曝露実験ペイロード定盤
G-SEDA-M04 Surface Plate

Self Weight: 2646lb
Rated load: 2205lb

SB

SA

PPRU
08

ELM-ES PIS 105C341103-1 WEIGHT:1550kg (3420lb)

Maximum Operator Filled Position: 2 Person Max. Weight: 200kg (440lb)

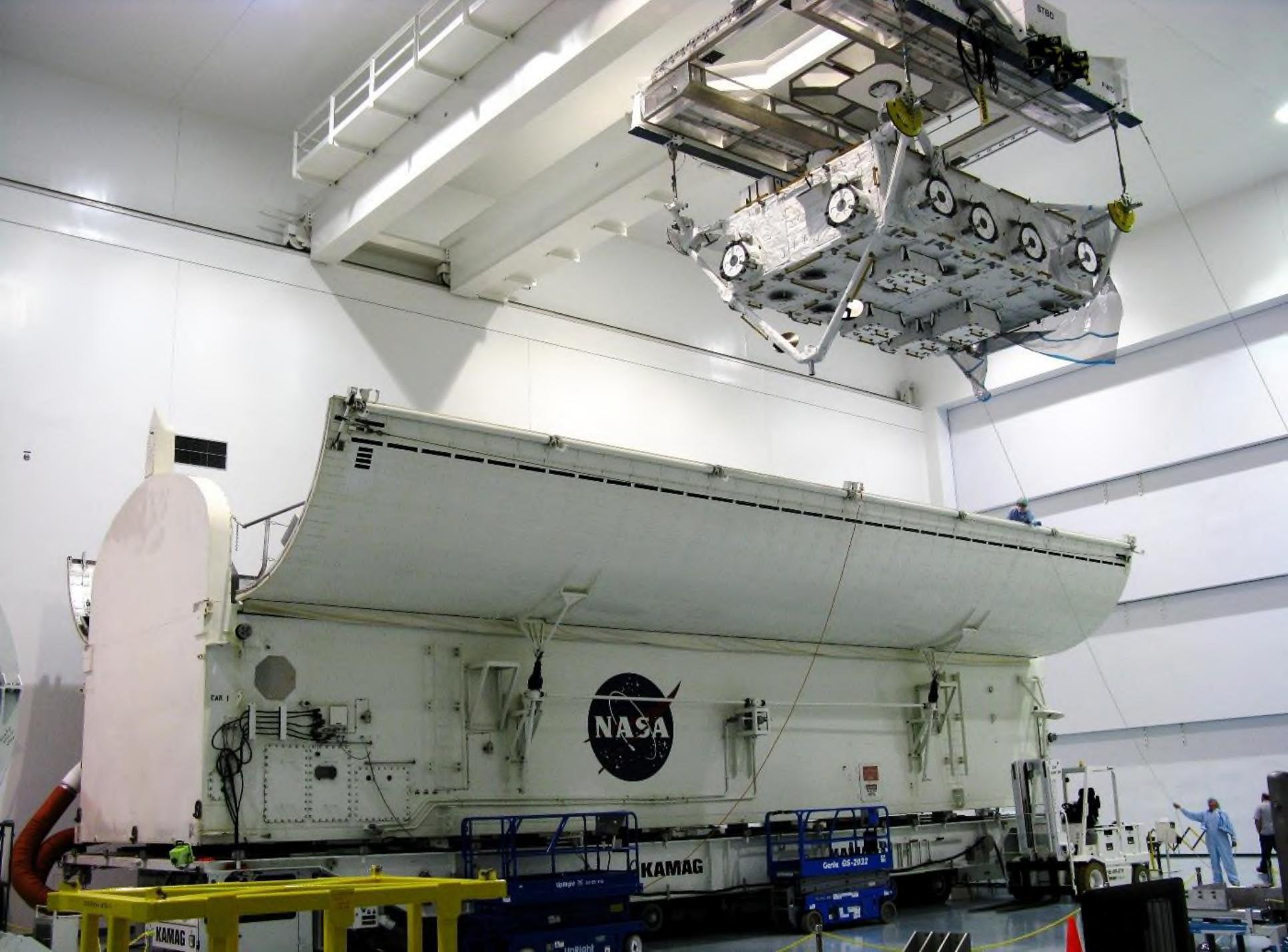
Maximum Operator Extended Position: 1 Person Max. Weight: 100kg (220lb)



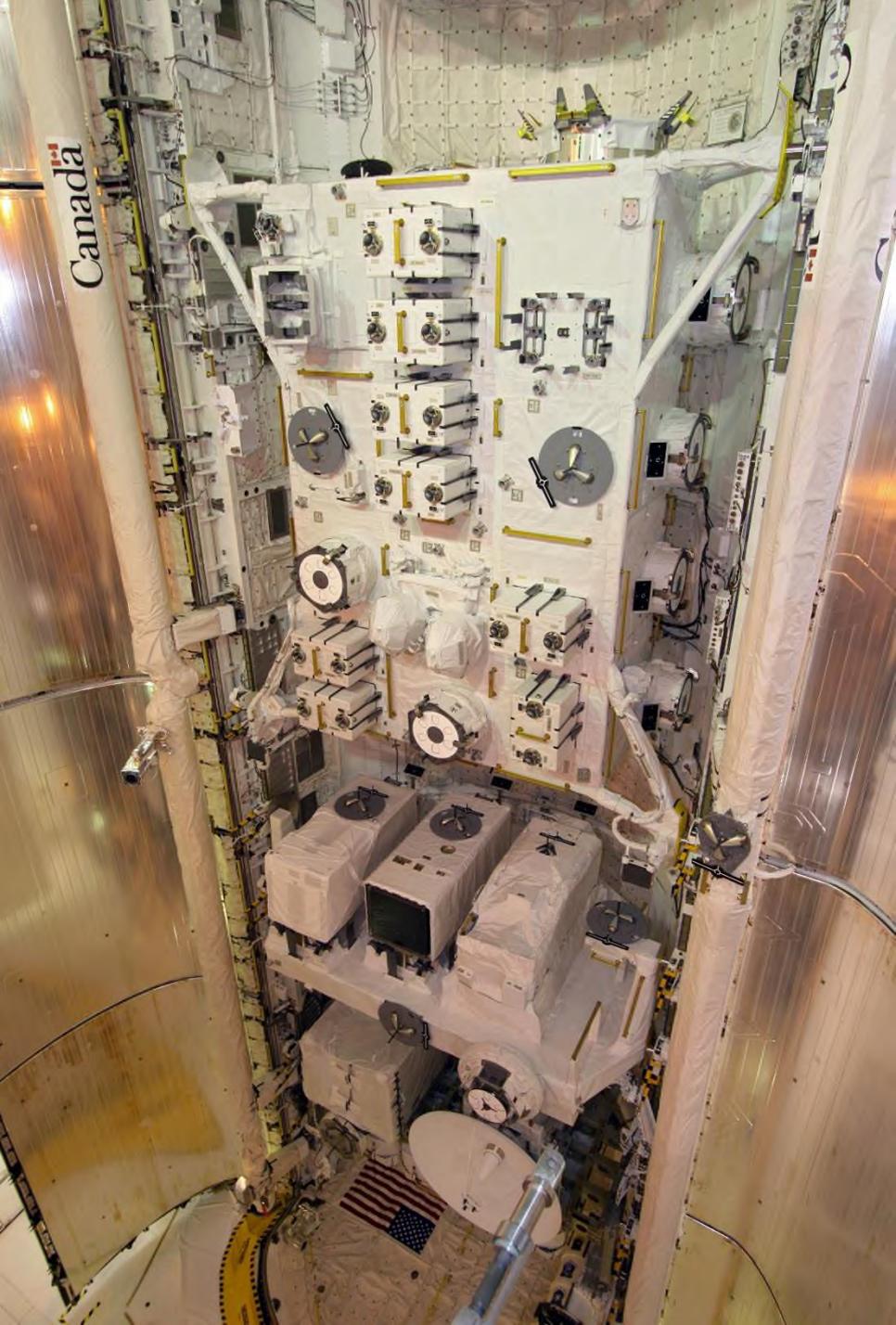








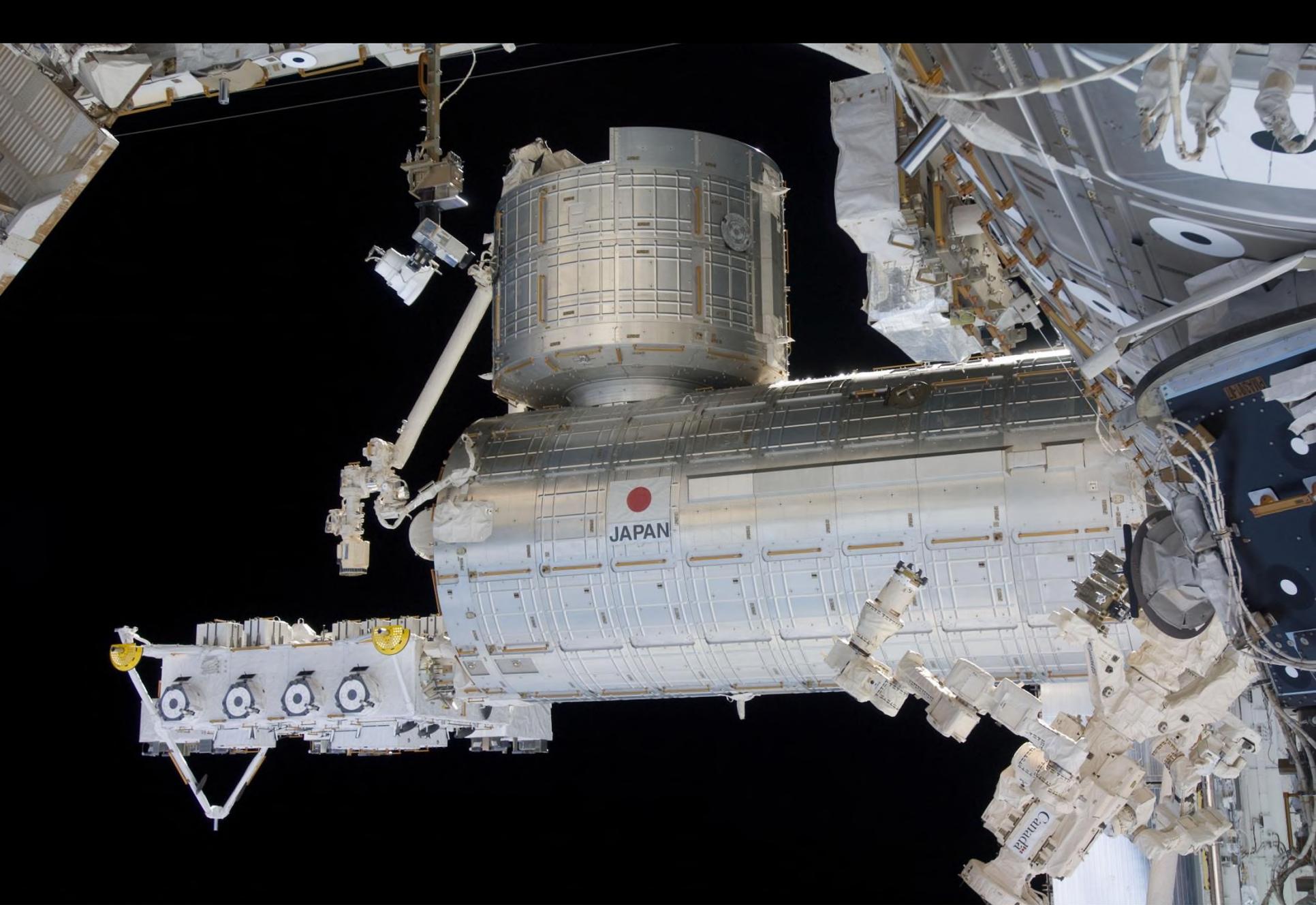








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ISS020E025622



JAXA farewell dinner after 3 successful missions!

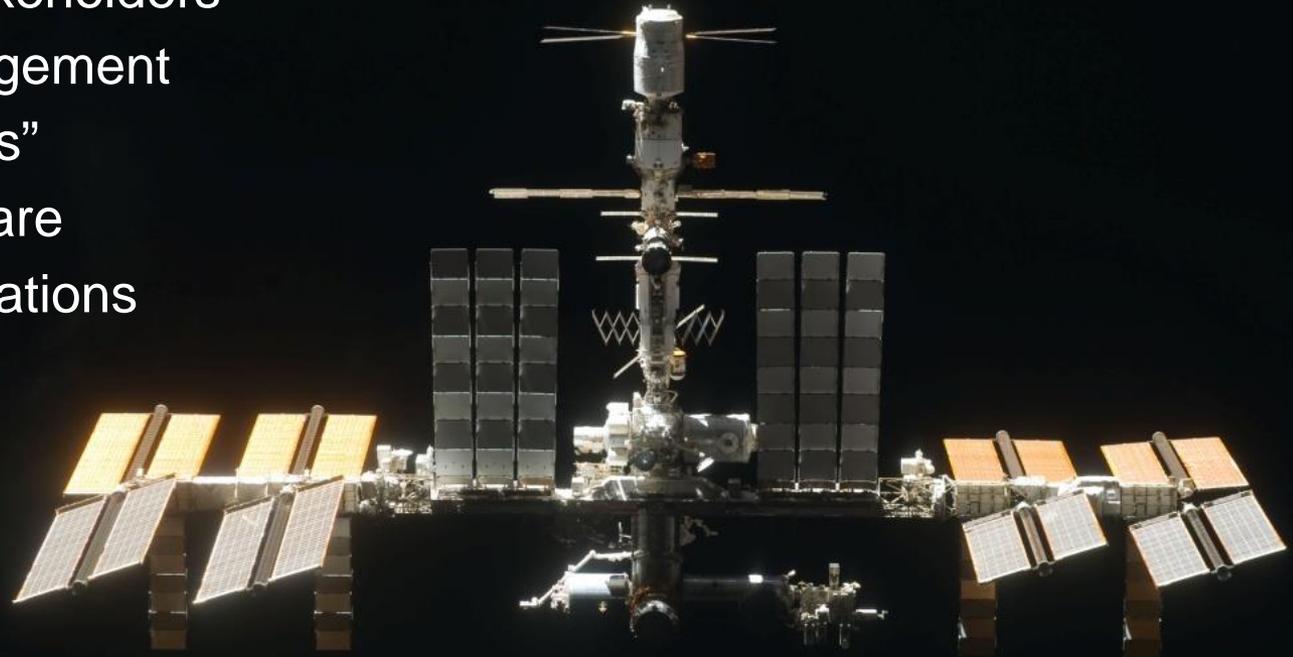
**Thai Paradise restaurant in Cocoa Beach
September 2, 2009**



JEM Processing Challenges and Opportunities



- Time zones / distance
- Language
- Cultures
- Logistics
- Media / government attention
- Customers / stakeholders
- Resource management
- “Unique Services”
- Complex hardware
- Hazardous operations
- Export control
- Badging
- IT support
- Hurricanes





Keys to JEM Processing Success

- Communication
- Respect
- Reliability
- Predictability
- Honesty
- Friendliness
- Humor
- Teamwork
- Flexibility
- Patience

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Advice to Project Managers

- Always be polite and respectful
- Listen more, talk less
- Surround yourself with people smarter than you
- Take care of your people
- Share success and failure...learn from both
- Always have a plan, but be prepared for the unexpected
- Adapt, improvise, and overcome
- Know your customers – cultivate relationships
- Tailor communications
- Trust, but verify
- Be helpful to all
- Be a mentor



Advice to Project Managers

- Take care of yourself
 - Mind
 - Body
 - Spirit
- Take care of your family
- Have a vision for your future
- Make a financial plan
- Never stop learning
- Stay positive
- Have fun!





Questions?





