DIMENSIONAL TOLERANCE: UNLESS NOTED OTHERWISE

LENGTH OVER 0 - 5 5 - 15 1.5 - 10.0 10.0 - 20.0 OVER 20.0 ANGLE
TOLERANCE ±1/8 ±3/8 ±1/4 ±3/8 ±1/2 ±1/2

FLAG NOTES:
1. SILVER INK PEN (ITEM 49) IS USED FOR FABRICATION PURPOSES ONLY.
   THE PEN IS NOT PART OF THIS ASSEMBLY.
2. CUT WEBBING WITH HOT KNIFE TO PREVENT FRAYING.
3. X IN PIN DESIGNATES WIDTH OF TAPE. 1", 2", 3" IS ACCEPTABLE.
   MAKE FROM PIN 4764-1, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435
   MAKE FROM PIN 40850RY, NOAH LAMPORT, LOS ANGELES, CA, CAGE CODE 34Y3.
   MAKE FROM PIN 4764-1/2, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435
   MAKE FROM PIN 41267B, SAINT GOBAIN PERFORMANCE PLASTICS, HOOSICK FALLS, NY, CAGE CODE 1TVC7.
4. BOND COVER ASSEMBLY (ITEM 3) AND LINER ASSEMBLY (ITEM 4) TO BOTH SIDES OF STIFFENER FRONTS (BACK ITEM 39) AND STIFFENER TOP (ITEM 40) AND STIFFENER ENDS (ITEM 41) AND STIFFENER SIDES (ITEM 42) USING TRANSFER TAPE (ITEM 50).
5. 1/2 INCH SEAM ALLOWANCE.
6. SEAL ENDS OF ZIPPER TAPE (ITEM 45) WITH HOT KNIFE TO PREVENT FRAYING.
7. BOND DIVIDER ASSEMBLY (ITEM 16) TO BOTH SIDES OF STIFFENER DIVIDER TOP (ITEM 43) AND STIFFENER DIVIDER BOTTOM (ITEM 44) USING TRANSFER TAPE (ITEM 50).
8. MAKE FROM PIN 4981-1 3/4, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.

NOTES: UNLESS OTHERWISE SPECIFIED
1. INTERPRET DRAWING PER NASA/JSC, PN 5806.4, ENGINEERING DRAWING SYSTEM MANUAL.
3. ALL TOP STITCHING TO BE 1/8 ± 1/16 FROM FINISHED EDGE OF MATERIAL.
4. HAND STITCHING IS ACCEPTABLE AT ANY POINT IN THE ASSEMBLY WHERE FABRICATION TIME AND QUALITY OF THE ITEM DO NOT TEST 1/36 IN.
5. STITCHING TO BE 6/4 STITCHES PER INCH. TYPE 301 LOCK STITCH PER ASTM 6193.
6. BOND ALL RAW EDGES AND THREAD ENDS USING DILUTED CONTACT ADHESIVE (ITEM 48).
   DELUTE 5050 WITH POTABLE WATER.
7. CLEAN TO LEVEL DC PER NASA/JSC PRO-3001.
8. MARK PART NUMBER ON HANDLE (ITEM 14) PRIOR TO STITCHING WINDOW (ITEM 32) IN PLACE USING MARKER (ITEM 51) PER NASA/JSC, PRO-002.
9. 3/4 INCH SEAM ALLOWANCE.
10. DIMENSIONS ARE IN INCHES.