LENGTH OVER
TOLERANCE 4±1/16 1±1/32 1±1/4 p±3/8 1±1/2 2±1/4

-301
ISOMETRIC VIEWS
KIT CLOSED

FLAG NOTES:

SILVER INK PEN (ITEM 49) IS USED FOR FABRICATION PURPOSES ONLY. THE PEN IS NOT PART OF THIS ASSEMBLY.

CUT WEBBING WITH HOT KNIFE TO PREVENT FRAYING.

X IN PIN DESIGNATES WIDTH OF TAPE. 1", 2", 3" IS ACCEPTABLE.

MAKE FROM PIN 9476-1", BALLY RIBBON MILLS, BALLY, PA, CAGE CODE: 83435.

MAKE FROM PIN 9476-1/2", BALLY RIBBON MILLS, BALLY, PA, CAGE CODE: 83435.

MAKE FROM PIN 14269, SAINT GOBAIN PERFORMANCE PLASTICS, HOOSICK FALLS, NY., CAGE CODE: 5CV7.

BOND COVER ASSEMBLY (ITEM 3) AND LINER ASSEMBLY (ITEM 4) TO BOTH SIDES OF STIFFENER FRONTS IN BACK (ITEM 39) AND STIFFENER TOP (ITEM 40) AND STIFFENER ENDS (ITEM 41) AND STIFFENER SIDES (ITEM 42) USING TRANSFER TAPE (ITEM 50).

1/2 INCH SEAM ALLOWANCE.

SEAL ENDS OF ZIPPER TAPE (ITEM 45) WITH HOT KNIFE TO PREVENT FRAYING.

BOND DIVIDER ASSEMBLY (ITEM 10) TO BOTH SIDES OF STIFFENER DIVIDER TOP (ITEM 43) AND STIFFENER DIVIDER BOTTOM (ITEM 44) USING TRANSFER TAPE (ITEM 50).

MAKE FROM PIN 9981-1.34", BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.

NOTES: UNLESS OTHERWISE SPECIFIED

1. INTERPRET DRAWING PER NASA/JSC PPM 5089.4, ENGINEERING DRAWING SYSTEM MANUAL.


3. HAND STITCHING IS ACCEPTABLE AT ANY POINT IN THE ASSEMBLY WHERE FABRICATION TIME AND QUALITY OF THE ITEM DictATE INS (1780).

4. BOND ALL RAW EDGES AND THREAD ENDS USING DILUTED CONTACT ADHESIVE (ITEM 48). DELUTE 50% WITH POTABLE WATER.

5. CLEAN TO LEVEL 2C PER NASA/JSC PPM 5001.

6. MARK PART NUMBER ON HANDLE (ITEM 14) PRIOR TO STITCHING WINDOW (ITEM 32) IN PLACE USING MARKER (ITEM 51) PER NASA/JSC PRC-902. PREPARE AREA TO BE MARKED WITH 2 COATS OF ADHESIVE (ITEM 48) DILUTED 50% WITH POTABLE WATER.

7. 3/4 INCH SEAM ALLOWANCE. 10. DIMENSIONS ARE IN INCHES.

8. DIMENSIONAL TOLERANCE: UNLESS NOTED OTHERWISE

9. SILVER INK PEN (ITEM 49) IS USED FOR FABRICATION PURPOSES ONLY.

10. CLEAN TO LEVEL GC PER NASA/JSC PRC-5001.

11. BOND ALL RAW EDGES AND THREAD ENDS USING DILUTED CONTACT ADHESIVE (ITEM 48). DELUTE 50% WITH POTABLE WATER.

12. CLEAN TO LEVEL 2C PER NASA/JSC PPM 5001.

13. HAND STITCHING IS ACCEPTABLE AT ANY POINT IN THE ASSEMBLY WHERE FABRICATION TIME AND QUALITY OF THE ITEM DictATE INS (1780).

14. BOND ALL RAW EDGES AND THREAD ENDS USING DILUTED CONTACT ADHESIVE (ITEM 48). DELUTE 50% WITH POTABLE WATER.

15. CLEAN TO LEVEL 2C PER NASA/JSC PPM 5001.

16. MARK PART NUMBER ON HANDLE (ITEM 14) PRIOR TO STITCHING WINDOW (ITEM 32) IN PLACE USING MARKER (ITEM 51) PER NASA/JSC PRC-902. PREPARE AREA TO BE MARKED WITH 2 COATS OF ADHESIVE (ITEM 48) DILUTED 50% WITH POTABLE WATER.

17. 3/4 INCH SEAM ALLOWANCE. 10. DIMENSIONS ARE IN INCHES.