1. INTERPRET DRAWING PER NASA/JSC JPR 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

2. ANGLE X IN P/N DESIGNATES WIDTH OF TAPE. 1", 2", & 3" IS ACCEPTABLE.

3. CUT WEBBING WITH HOT KNIFE TO PREVENT FRAYING.

4. Hand stitching is acceptable at any point in the assembly where fabrication time and/or quality of the item dictate its use.

5. Bond cover assembly (item 3) and liner assembly (item 4) to both sides of stiffener divider top (item 43) and stiffener divider bottom (item 44) using transfer tape (item 50).


9. Make from P/N 4976-1/2, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.


11. Bond cover assembly (item 3) and liner assembly (item 4) to both sides of stiffener divider bottom (item 44) and stiffener divider sides (item 42) using transfer tape (item 50).

12. 1/2 inch seam allowance.

13. Seal ends of zipper tape (item 45) with hot knife to prevent fraying.

14. Bond divider assembly (item 16) to both sides of stiffener divider top (item 43) and stiffener divider bottom (item 44) using transfer tape (item 50).

15. Make from P/N 9981-1 3/4, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.

NOTES: UNLESS OTHERWISE SPECIFIED

1. Dimensional tolerance: unless noted otherwise.

2. Length Over

   0 - 5   ±1/16

   5 - 15   ±1/32

   1.5 - 10.0   ±1/64

   10.0 - 20.0   ±1/128

   Over 20.0   ±1/256

3. Angle

   ±1/16

   ±1/32

   ±1/64

   ±1/128

   ±1/256

4. Surface finish in microns RMS unless otherwise specified.

5. Notes: Unless otherwise specified.

6. Silver ink pen (item 49) is used for fabrication purposes only. The pen is not part of this assembly.

7. Cut webbing with hot knife to prevent fraying.

8. X in PIN designates width of tape. 1", 2", & 3" is acceptable.


10. Bond divider assembly (item 16) to both sides of stiffener divider top (item 43) and stiffener divider bottom (item 44) using transfer tape (item 50).

11. Make from P/N 9981-1 3/4, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.

12. Make from P/N 9981-1 1/2, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.


14. Bond cover assembly (item 3) and liner assembly (item 4) to both sides of stiffener divider bottom (item 44) and stiffener divider sides (item 42) using transfer tape (item 50).

15. Make from P/N 9981-1 3/4, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.


17. Interprett drawing per NASA/JSC JPR 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

18. All top stitching to be 1/8 ± 1/16 from finished edge of material.

19. Binding is acceptable at any point in the assembly where fabrication time and/or quality of the item dictate its use.

20. Nylon (item 8) is made from P/N 655240, NOAH LAMPORT, LOS ANGELES, CA., CAGE CODE 3AUV3.


22. Bond divider assembly (item 16) to both sides of stiffener divider top (item 43) and stiffener divider bottom (item 44) using transfer tape (item 50).

23. Make from P/N 9981-1 3/4, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.


25. Interprett drawing per NASA/JSC JPR 8500.4, ENGINEERING DRAWING SYSTEM MANUAL.

26. All top stitching to be 1/8 ± 1/16 from finished edge of material.

27. Bond divider assembly (item 16) to both sides of stiffener divider top (item 43) and stiffener divider bottom (item 44) using transfer tape (item 50).


29. Bond divider assembly (item 16) to both sides of stiffener divider top (item 43) and stiffener divider bottom (item 44) using transfer tape (item 50).

30. Make from P/N 9981-1 3/4, BALLY RIBBON MILLS, BALLY, PA, CAGE CODE 83435.
**-301 ISOMETRIC VIEW**

**KIT OPEN**

**DIVIDER FOLDED 90° TO RIGHT**

**ZIPPER NOT SHOWN**

**REFERENCE ONLY**