A method of fabricating circuitry in a wafer includes depositing a superconducting metal on a silicon on insulator wafer having a handle wafer, coating the wafer with a sacrificial layer and bonding the wafer to a thermally oxide silicon wafer with a first epoxy. The method includes flipping the wafer, thinning the flipped wafer by removing a handle wafer, etching a buried oxide layer, depositing a superconducting layer, bonding the wafer to a thermally oxidized silicon wafer having a handle wafer using an epoxy, flipping the wafer again, thinning the flipped wafer, etching a buried oxide layer from the wafer and etching the sacrificial layer from the wafer. The result is a wafer having superconductive circuitry on both sides of an ultra-thin silicon layer.

18 Claims, 4 Drawing Sheets
DEPOSITING AND PATTERNING A SUPERCONDUCTING METAL ON A SILICON ON INSULATOR WAFER HAVING A FIRST HANDLE WAFER TO YIELD A FIRST WAFER

COATING THE FIRST WAFER WITH A SACRIFICIAL LAYER TO YIELD A SECOND WAFER

BONDING THE SECOND WAFER TO A FIRST THERMALLY OXIDE SILICON WAFER HAVING A SECOND HANDLE WAFER WITH A FIRST EPOXY TO YIELD A THIRD WAFER

FLIPPING THE THIRD WAFER TO YIELD A FLIPPED THIRD WAFER

THINNING THE FLIPPED THIRD WAFER BY REMOVING THE FIRST HANDLE WAFER TO YIELD A FOURTH WAFER

ETCHING A FIRST BURIED OXIDE LAYER OF THE FOURTH WAFER TO YIELD A FIFTH WAFER

DEPOSITING AND PATTERNING A SUPERCONDUCTING LAYER ON THE FIFTH WAFER TO YIELD A SIXTH WAFER

BONDING THE SIXTH WAFER TO A SECOND THERMALLY OXIDIZED SILICON WAFER HAVING A THIRD HANDLE WAFER USING A SECOND EPOXY TO YIELD A SEVENTH WAFER

FLIPPING THE SEVENTH WAFER TO YIELD A FLIPPED SEVENTH WAFER

THINNING THE FLIPPED SEVENTH WAFER BY REMOVING THE SECOND HANDLE WAFER TO YIELD AN EIGHTH WAFER

ETCHING A SECOND BURIED OXIDE LAYER FROM THE EIGHTH WAFER TO YIELD A NINTH WAFER

ETCHING THE SACRIFICIAL LAYER FROM THE NINTH WAFER TO YIELD A TENTH WAFER

FIG. 2
SYSTEM AND METHOD FOR FABRICATING SUPER CONDUCTING CIRCUITRY ON BOTH SIDES OF AN ULTRA-THIN LAYER

BACKGROUND

1. Technical Field

The present disclosure relates to fabricating superconductive circuitry and more specifically to a system and method of fabricating superconductive circuitry on both sides of an ultra-thin silicon layer.

2. Introduction

The present disclosure relates to fabricating superconductive circuitry. Certain applications require the fabrication of superconducting circuitry on both sides of an ultra-thin silicon wafer. Such a requirement can apply especially where ultra-low loss transmission lines and/or ultra-low crosstalk between superconducting sensors is required. A unique aspect of the problem that exists in this scenario is that the silicon wafer is so thin that handling it during the fabrication process is difficult with conventional tools. For example, a backing “handle wafer” is often required and some of the superconducting circuitry necessitates deposition on a heated substrate surface. Current processes focus on deposition of superconducting circuitry on both sides of an ultra-thin silicon wafer by depositing metal layers on one side of the device layer of a silicon on insulator wafer, bonding the front side of the wafer to a handle wafer with a polymeric epoxy, thinning the handle wafer on the silicon on insulator wafer, etching the buried oxide of the silicon on insulator wafer, and deposition of metal layers on the opposite side of the device there of a silicon on insulator wafer. The problems with this approach is that deposition of metal layers on one side of the silicon on insulator wafer have to be conducted at ambient temperatures in order to prevent damage to the polymer epoxy layer. Therefore, superconducting material deposited at high substrate temperature (such as temperatures greater than 200° C.) exhibit certain undesirable properties, such as a high conducting transition temperature or low microwave loss, and cannot be used successfully. Accordingly, what is needed in the art is an improved system and method related to how to fabricate superconducting circuitry on both sides of an ultra-thin silicon wafer.

SUMMARY

Additional features and advantages of the disclosure will be set forth in the description which follows, and in part will be obvious from the disclosure, or can be learned by practice of the herein disclosed principles. The features and advantages of the disclosure can be realized and obtained by means of the instruments and combinations particularly described. Other components and configurations may be used without parting from the spirit and scope of the disclosure.

FIGS. 1A, 1B and 1C illustrate the various stages of development of the silicon chip according to the present disclosure; and

FIG. 2 illustrates a method example.

DETAILED DESCRIPTION

A system, method and computer-readable media are disclosed which related to a process for fabricating circuitry on a wafer. The particular approach uses a sacrificial layer at a certain place in the fabrication process to enable the ability to thin down or remove certain layers while avoiding damage to a silicon on insulator (SOI) device layer.

Various embodiments of the disclosure are described in detail below. While specific implementations are described, it should be understood that this is done for illustration purposes only. Other components and configurations may be used without parting from the spirit and scope of the disclosure.

FIGS. 1A, 1B, 1C and 2 illustrate the various aspects of this disclosure and show the wafer at different steps in the process and FIG. 2 illustrates a method according to an aspect of this disclosure. As the figures are closely tied together, we shall discuss FIG. 2 with many references to features of FIGS. 1A, 1B and 1C. As shown in FIG. 2, a method of fabricating circuitry in a wafer, the method include depositing and patterning a superconducting metal on a silicon on insulator wafer having a first handle wafer to yield a first wafer (202). This step 1 is shown in FIG. 1A in which the wafer 100 includes a silicon on insulator (SOI) handle wafer 102, a buried oxide layer 104, a SOI device wafer 106 and the superconducting metal 108, 110. The primary purpose of the concepts disclosed herein is to provide a fabrication process that prevents roughing or etching of the SOI device wafer 106. The use of the various handle wafers disclosed herein

The method further includes coating the first wafer with a sacrificial layer 126/128 to yield a second wafer 122 (204). FIG. 1A illustrates, as part of step 2, the coating of the first wafer 100 with the sacrificial layer 126/128. The sacrificial layer 126/128 can include a polymeric sacrificial layer comprises an O₂ ash polymeric sacrificial layer. In another
example, the sacrificial layer 126/128 is a bi-layer having a first sacrificial layer 128 of an anti-reflection coating (called Gen-Arc) and a second sacrificial layer 126 of a copper thin film. These layers are also interchangeable. The use of the sacrificial layer enables the manufacturer to thin down the sacrificial handle wafer 116 without damaging the silicon on insulator device layer 106. In the process, one does not want to rough in or etch any part of the SOI device wafer 106. The use of the sacrificial bi-layer and the flip process disclosed herein enables the deposition of superconducting material on both sides of SOI device wafer 106 without damage.

Next, the method includes bonding the second wafer 122 to a first thermally oxide silicon wafer 112 having a second handle wafer 116 with a first epoxy 120/124 to yield a third wafer (206). Feature 112 is a separate substrate that is bonded to wafer 122. Feature 112 contains the second handle wafer 116. Second handle wafer 116 can also be termed a sacrificial handle wafer. The sacrificial handle wafer 112 also can include layers of a thermal silicon dioxide 114, 118 which can be, for example, on either side of the second handle wafer 116. The second handle wafer 116 is a sacrificial wafer as shall be seen. The use of the various handle wafers or handle layers is because the layer 106 can be 2 microns thick. The SOI device layer 106 is so thin, the various handle layers are needed for mechanical support for the creation of the final product.

With feature 106, one example material is to use silicon to make the layer. One could use, however, a silicon nitride layer, a sapphire layer or a silicon dioxide layer. The feature of using the sacrificial layer prevents the damage to whatever material is made for layer 106. One example application of the process is to make wafers that provide ultra-low-loss superconducting transmission lines. Any damage to the underlying substrate in this application results in loss due to the damaged region. If the substrate is damaged, the result is an increased surface area which increases dielectric loss. The surface area of interest is the interface between the atmosphere and the dielectric region. The goal in reducing damage is to reduce this surface area. Other applications can be to make superconducting resonator based spectrometers and superconducting parametric amplifiers. Any of these resulting devices can be example products. The disclosure covers also any product made by the process disclosed herein.

Next, the method includes flipping the third wafer to yield a flipped third wafer 130 (100/112) (208). As used herein, where a particular version of the product is referenced with other layers also referenced in parenthesis, it means that the new product includes at least in part a combination of some previous layers. For example, the third wafer 130 includes the basic SOI wafer 100 plus the sacrificial handle wafer 112. Wafer 130 is shown in FIG. 1A with the SOI handle wafer 102 now on top whereas before step 3, the SOI handle wafer 102 was on the bottom. Note the blending of the epoxy layers as feature 120/124. The epoxy used for layers 120, 124 can be, for example, a BCB (benzocyclobutene) epoxy layer. The method includes thinning the flipped third wafer by removing the first handle wafer 102 to yield a fourth wafer (210). The method next includes etching a first buried oxide layer 104 of the fourth wafer to yield a fifth wafer 150 (100/112) (212) as is shown in Step 4 of FIG. 1B. The etching can occur, for example, by placing the substrate in hydrochloric acid. Next, lithographic processing is applied to layer 106 by depositing and patterning a superconducting layer 152/154 on the fifth wafer to yield a sixth wafer (214) as is shown in step 5 of FIG. 1B. The superconducting layer 152/154 can be a metallization layer. Many circuits require pattern superconducting metal on both sides of the layer like layer 106.

The method next includes bonding the sixth wafer 170 (100/112) to a second thermally oxidized silicon wafer 160 having a third handle wafer 164 using a second epoxy 168/172 to yield a seventh wafer (216) as is shown in steps 6 and 7 of FIGS. 1B and 1C. To achieve the bonding, a step of applying an adhesive 168 to substrate 160 and an adhesive 172 to substrate 170 can be performed. The bonding is preferably achieved through the use of a bonding tool as would be known in the art. The third handle wafer 162 can include a layer of thermal silicon dioxide 162 and a second layer of thermal silicon dioxide 166. The second layer of oxide 168/172 can be made from BCB and/or CR-200 as an adhesive layer. The epoxy layers disclosed herein can be made from any adhesion. The method includes flipping the seventh wafer to yield a flipped seventh wafer (180) (100/112/160) (218) as shown in Step 7 of FIG. 1C. The method further includes thinning the flipped seventh wafer by removing the second handle wafer 116 to yield an eighth wafer (220) and etching a second buried oxide layer 118 from the eighth wafer to yield a ninth wafer (222) and etching the sacrificial layer 126/128 from the ninth wafer to yield a tenth wafer (190) (100/112/160) (224). The etching includes removing the dioxide layer 114 and the adhesive layer 120/124 as well. The sacrificial layer 126 can be a Cu (copper) layer, for example, and the sacrificial layer 126 can be a Gen-Arc sacrificial layer.

According to several other features, the epoxy can be a polymeric epoxy. Etching the sacrificial layer from the ninth wafer further includes etching a metal sacrificial layer from the ninth wafer to yield an interim wafer and etching a polymeric sacrificial layer from the interim wafer to yield the tenth wafer.

The resulting product is shown as feature 190 (100/112/160) and includes the SOI device layer substrate 106 with metallization layers 152, 154 on one side of the substrate 106 and metallization 152, 154 on one side of the substrate 106 and metallization 108, 110 on the top side of the substrate 106. As noted above, the resulting product can have many applications that require low loss.

Embodiments within the scope of the present disclosure may also include tangible and/or non-transitory computer-readable storage media for carrying or having computer-executable instructions or data structures stored thereon. Such tangible computer-readable storage media can be any available media that can be accessed by a general purpose or special purpose computer, including the functional design of any special purpose processor as described above. By way of example, and not limitation, such tangible computer-readable media can include RAM, ROM, EEPROM, CD-ROM or other optical disk storage, magnetic disk storage or other magnetic storage devices, or any other medium which can be used to carry or store desired program code means in the form of computer-executable instructions, data structures, or processor chip design. When information is transferred or provided over a network or another communications connection to a computer, the computer properly views the connection as a computer-readable medium. Thus, any such connection is properly termed a computer-readable medium.

Computer-executable instructions include, for example, instructions and data which cause a general purpose computer, special purpose computer, or special purpose processing device to control a group of components to perform a certain function or group of functions. Such components can include a spin coater, a wafer bonder, a physical vapor...
A method of fabricating circuitry in a wafer, the method comprising:

1. depositing and patterning a superconducting metal on a silicon-on-insulator wafer having a first handle wafer to yield a first wafer;
2. coating the first wafer with a sacrificial layer to yield a second wafer;
3. bonding the second wafer to a first thermally oxidized silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
4. thinning the third wafer to yield a flipped third wafer;
5. etching the sacrificial layer from the third wafer to yield a fourth wafer;
6. coating the fourth wafer with a sacrificial layer to yield a fifth wafer;
7. bonding the fifth wafer to a second thermally oxidized silicon wafer having a third handle wafer using a second epoxy to yield a sixth wafer;
8. thinning the sixth wafer to yield a flipped sixth wafer;
9. etching the sacrificial layer from the sixth wafer to yield a seventh wafer;
10. coating the seventh wafer with a sacrificial layer to yield an eighth wafer;
11. bonding the eighth wafer to a first thermally oxidized silicon wafer having a fourth handle wafer using a second epoxy to yield a ninth wafer;
12. thinning the ninth wafer to yield a flipped ninth wafer;
13. etching the sacrificial layer from the ninth wafer to yield a tenth wafer.

We claim:
1. A method of fabricating circuitry in a wafer, the method comprising:
   1. depositing and patterning a superconducting metal on a silicon-on-insulator wafer having a first handle wafer to yield a first wafer;
   2. coating the first wafer with a sacrificial layer to yield a second wafer;
   3. bonding the second wafer to a first thermally oxidized silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
   4. thinning the third wafer to yield a flipped third wafer;
   5. etching the sacrificial layer from the third wafer to yield a fourth wafer;
   6. coating the fourth wafer with a sacrificial layer to yield a fifth wafer;
   7. bonding the fifth wafer to a second thermally oxidized silicon wafer having a third handle wafer using a second epoxy to yield a sixth wafer;
   8. thinning the sixth wafer to yield a flipped sixth wafer;
   9. etching the sacrificial layer from the sixth wafer to yield a seventh wafer;
   10. coating the seventh wafer with a sacrificial layer to yield an eighth wafer;
   11. bonding the eighth wafer to a first thermally oxidized silicon wafer having a fourth handle wafer using a second epoxy to yield a ninth wafer;
   12. thinning the ninth wafer to yield a flipped ninth wafer;
   13. etching the sacrificial layer from the ninth wafer to yield a tenth wafer.

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   1. depositing and patterning a superconducting metal on a silicon-on-insulator wafer having a first handle wafer to yield a first wafer;
   2. coating the first wafer with a sacrificial layer to yield a second wafer;
   3. bonding the second wafer to a first thermally oxidized silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
   4. thinning the third wafer to yield a flipped third wafer;
   5. etching the sacrificial layer from the third wafer to yield a fourth wafer;
   6. coating the fourth wafer with a sacrificial layer to yield a fifth wafer;
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   11. bonding the eighth wafer to a first thermally oxidized silicon wafer having a fourth handle wafer using a second epoxy to yield a ninth wafer;
   12. thinning the ninth wafer to yield a flipped ninth wafer;
   13. etching the sacrificial layer from the ninth wafer to yield a tenth wafer.

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   1. depositing and patterning a superconducting metal on a silicon-on-insulator wafer having a first handle wafer to yield a first wafer;
   2. coating the first wafer with a sacrificial layer to yield a second wafer;
   3. bonding the second wafer to a first thermally oxidized silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
   4. thinning the third wafer to yield a flipped third wafer;
   5. etching the sacrificial layer from the third wafer to yield a fourth wafer;
   6. coating the fourth wafer with a sacrificial layer to yield a fifth wafer;
   7. bonding the fifth wafer to a second thermally oxidized silicon wafer having a third handle wafer using a second epoxy to yield a sixth wafer;
   8. thinning the sixth wafer to yield a flipped sixth wafer;
   9. etching the sacrificial layer from the sixth wafer to yield a seventh wafer;
   10. coating the seventh wafer with a sacrificial layer to yield an eighth wafer;
   11. bonding the eighth wafer to a first thermally oxidized silicon wafer having a fourth handle wafer using a second epoxy to yield a ninth wafer;
   12. thinning the ninth wafer to yield a flipped ninth wafer;
   13. etching the sacrificial layer from the ninth wafer to yield a tenth wafer.

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   1. depositing and patterning a superconducting metal on a silicon-on-insulator wafer having a first handle wafer to yield a first wafer;
   2. coating the first wafer with a sacrificial layer to yield a second wafer;
   3. bonding the second wafer to a first thermally oxidized silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
   4. thinning the third wafer to yield a flipped third wafer;
   5. etching the sacrificial layer from the third wafer to yield a fourth wafer;
   6. coating the fourth wafer with a sacrificial layer to yield a fifth wafer;
   7. bonding the fifth wafer to a second thermally oxidized silicon wafer having a third handle wafer using a second epoxy to yield a sixth wafer;
   8. thinning the sixth wafer to yield a flipped sixth wafer;
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   10. coating the seventh wafer with a sacrificial layer to yield an eighth wafer;
   11. bonding the eighth wafer to a first thermally oxidized silicon wafer having a fourth handle wafer using a second epoxy to yield a ninth wafer;
   12. thinning the ninth wafer to yield a flipped ninth wafer;
   13. etching the sacrificial layer from the ninth wafer to yield a tenth wafer.

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   2. coating the first wafer with a sacrificial layer to yield a second wafer;
   3. bonding the second wafer to a first thermally oxidized silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
   4. thinning the third wafer to yield a flipped third wafer;
   5. etching the sacrificial layer from the third wafer to yield a fourth wafer;
   6. coating the fourth wafer with a sacrificial layer to yield a fifth wafer;
   7. bonding the fifth wafer to a second thermally oxidized silicon wafer having a third handle wafer using a second epoxy to yield a sixth wafer;
   8. thinning the sixth wafer to yield a flipped sixth wafer;
   9. etching the sacrificial layer from the sixth wafer to yield a seventh wafer;
   10. coating the seventh wafer with a sacrificial layer to yield an eighth wafer;
   11. bonding the eighth wafer to a first thermally oxidized silicon wafer having a fourth handle wafer using a second epoxy to yield a ninth wafer;
   12. thinning the ninth wafer to yield a flipped ninth wafer;
   13. etching the sacrificial layer from the ninth wafer to yield a tenth wafer.
13. A computer-readable storage device storing instructions which, when executed by a processor, cause the processor to control a group of components to perform operations comprising:
   depositing and patterning a superconducting metal on a silicon on insulator wafer having a first handle wafer to yield a first wafer;
   coating the first wafer with a sacrificial layer to yield a second wafer;
   bonding the second wafer to a first thermally oxide silicon wafer having a second handle wafer with a first epoxy to yield a third wafer;
   thinning the third wafer to yield a flipped third wafer;
   etching a first buried oxide layer of the fourth wafer to yield a fifth wafer;
   depositing and patterning a superconducting layer on the fifth wafer to yield a sixth wafer;
   bonding the sixth wafer to a second thermally oxidized silicon wafer having a third handle wafer using a second epoxy to yield a seventh wafer;
   thinning the seventh wafer to yield a flipped seventh wafer;