A hybrid fiber rod includes a fiber core and inner and outer cladding layers. The core is doped with an active element. The inner cladding layer surrounds the core, and has a refractive index substantially equal to that of the core. The outer cladding layer surrounds the inner cladding layer, and has a refractive index less than that of the core and inner cladding layer. The core length is about 30 to 2000 times the core diameter. A hybrid fiber rod laser system includes an oscillator laser, modulating device, the rod, and pump laser diode(s) energizing the rod from opposite ends. The rod acts as a waveguide for pump radiation but allows for free-space propagation of laser radiation. The rod may be used in a laser resonator. The core length is less than about twice the Rayleigh range. Degradation from single-mode to multi-mode beam propagation is thus avoided.
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COMPACT HYBRID LASER ROD AND LASER SYSTEM

CROSS-REFERENCE TO RELATED PATENT APPLICATION(S)

This patent application claims the benefit of and priority to U.S. Provisional Patent Application No. 62/271,453, filed on Dec. 28, 2015, the contents of which are hereby incorporated by reference in their entirety.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

The invention described herein was made in the performance of work under a NASA contract and by employees of the United States Government and is subject to the provisions of Public Law 96-517 (35 U.S.C., §202) and may be manufactured and used by or for the Government for governmental purposes without the payment of any royalties therefor or therefore. In accordance with 35 U.S.C. §202, the contractor elected not to retain title.

BACKGROUND OF THE INVENTION

Lasers emit concentrated light via the optical amplification and stimulated emission of electromagnetic radiation, which in turn occurs through an application-specific laser gain medium. The light from ordinary light sources, such as the sun or an incandescent light bulb, is spread over a broad band of wavelengths. In contrast, laser light is usually contained within a very narrow wavelength band, and is often described as being monochromatic. Additionally, the light is emitted in phase and thus is highly coherent. Laser light beams are also collimated rather than spreading out in all directions in the manner of ordinary light. Because laser light is monochromatic, coherent, and collimated, an emitted laser beam may be used to irradiate a very small area and thus achieve very high power densities even with moderate overall power levels. Generally, single-mode/wavelength lasers have higher quality output with lower divergence, more uniform spatial beam profile, and more pure spectral content than multi-mode/wavelength lasers. However, generating high peak power single-mode laser beams is significantly more challenging than generating multi mode laser beams due to a number of non-linear effects occurring in the laser gain media.

A laser cavity or resonator lies at the heart of a laser device. A suitable laser gain medium such as a rare earth active crystal, a gas, or a semiconductor material is enclosed and positioned along the optical axis of the resonator. Mirrors may be disposed a distance apart from each other, with one mirror being a total reflector and the other a partial reflector. As light reflects between the mirrors, the light gains in intensity with each reflected pass through the laser gain medium. Some light escapes through the partial reflector, also referred to as an output coupler, with the escaping light forming the emitted laser beam that ultimately propagates along the optical axis.

The laser gain medium may be a solid, gas, or liquid, with continuous wave (CW) and pulsed lasers commonly used in commercial and scientific research applications. CW lasers in particular produce an uninterrupted beam of light with a stable but relatively low peak output power. Pulsed lasers are able to sustain laser action over brief intervals, even down to pulse lengths of one nanosecond or less. Because pulsed lasers can release significant amounts of stored energy in these pulses, each pulse can have a high peak power level often ranging from several kilowatts to multiple megawatts. In contrast, the peak power of a CW single-mode laser is ordinarily limited to no more than a few hundred watts. Solid-state lasers use laser gain material in the form of a solid active matrix, such as a ruby crystal or another active element, e.g., neodymium: yttrium-aluminum garnet ("YAG"). Such lasers, while capable of outputting the high peak power levels noted above, are relatively inefficient and usually insufficiently coherent for performing certain precision tasks. A solid-state laser diode is an example of efficient, small, low-power laser devices which can be scaled to high power by combining them into compact multi-diode packages. While the divergence and coherence degrades as the result of the combining, these devices have high utility as a pump sources to excite other laser gain media. The guiding of pump beams at the cladding-to-cladding interface in the hybrid fiber rod is a means to mitigate the high divergence of high power diode pump lasers. Another important type of laser is the fiber laser, with gain media composed of extended lengths of doped optical fiber. Conventional fiber lasers typically have fiber gain lengths of one or more meters, and core diameters on the order of less than 10-20 microns for single-mode operation and around 100 microns for multi-mode operation. Light passing along the extended fiber length is internally amplified and emitted in an efficient and highly coherent manner, but due to fiber structural limitations posed by small core cross-sectional area and long lengths, the resulting high peak power densities of emitted light within the core limits the overall peak power to a correspondingly low level relative to solid-state lasers.

The most highly limiting process in fiber lasers is usually Stimulated Brillouin Scattering (SBS), which can not only severely degrade beam propagation, but can even produce catastrophic material damage to the fiber. The threshold power ($P_{th,SBS}$) at which SBS reaches debilitating levels in dielectric materials, including optical fibers and hybrid fiber rods, scales with the quantity $d^4L$. Thus the small core diameters ($d$) and long fiber lengths ($L$) of conventional fiber lasers means that SBS becomes a threat at very low power threshold levels. Much higher power levels can be reached (before SBS becomes a problem) with the larger core diameters and shorter length gain media of the subject hybrid fiber rods.

Currently, there are many Earth-based and planetary mission-based measurements that cannot be performed due to size, mass, power, and thermal concerns from the required laser transmitter. Such missions include ASCENDS ("Active Sensing of CO2 Emissions over Nights, Days, and Seasons"), 3-D Winds missions studying tropospheric wind conditions using space-based laser systems, ozone detection missions, EDL ("Entry, Descent, and Landing") missions for the exploration of Mars and other celestial bodies, Automatic Rendezvous and Docking, and space communications. Such missions would benefit from an increase in available laser efficiency and output power, along with corresponding decreases in the mass and size of the laser device. There are also many aircraft applications such as air data (air speed and direction) measurements and detection of clear air turbulence and wind shears that also require lasers of small size. Therefore, there remains a need for a compact, low mass/high-energy laser system for use in the types of specialized applications noted above.

BRIEF SUMMARY OF THE INVENTION

A free-space hybrid fiber rod is disclosed herein for use in laser applications of the types noted generally above. The...
hybrid fiber rod combines the size, high peak power, and other advantages of solid-state lasers with the high efficiency characteristics of a fiber laser, and thus is described herein as a “hybrid” fiber rod. The present disclosure is intended as a solution to the myriad challenges facing laser-based instrumentation for aviation, space, and other mission-based specialized applications that may be technically and programmatically challenging to implement due to size, power consumption, complexity, and cost considerations.

For example, existing and proposed sensors employ laser spectrometers to measure parameters of the atmospheres and surface of the Earth as well as surrounding planets and other celestial bodies. The superior optical qualities of a laser beam enables more accurate remote sensing measurements to be performed with higher resolutions and at greater distances than is otherwise possible using active radar and passive optical instruments that lasers tend to replace. Many applications would benefit from increases in efficiency, reliability, and available laser power, with the corresponding decrease in mass that is necessary to incorporate and operate such lasers on sensor platforms.

The present approach thus provides a novel hybrid fiber rod that may function as either a laser or a laser amplifier, with an architecture that retains the high efficiency and beam quality of fiber lasers, but that also increases the pulse energy and peak power output by up to two orders of magnitude. Pulse energies are able to be increased from their present levels of less than 100 microjoules, to over tens of millijoules at a single frequency. Achieving the superb attributes of tunable laser beams at increasingly high power levels, while meeting the stringent mass, power, and reliability for deployment to space and other operating environments, presents challenges that are not presently met by many solid-state lasers. Hybrid fiber rod lasers may provide the solution to those challenges.

In a particular embodiment, the hybrid fiber rod includes a cylindrical silicate fiber core doped with an active element and having a first refractive index, which is determined by material and wavelength requirements. The fiber rod also includes inner and outer cladding layers coaxial with and surrounding the fiber core. The inner cladding layer has a second refractive index that is substantially equal to the first refractive index. The outer cladding layer, which is coaxial with and surrounds the inner cladding layer, has a refractive index that is less than the first and second refractive indexes.

The length of the fiber core may be about 50 to 2000 times larger than the diameter of the fiber core in some embodiments. Where system requirements permit, the length of the fiber core/rod is kept relatively short, e.g., 0.1 m consistent with the nonlinear power constraints described herein. However, for larger core diameters approaching 1000 µm, hybrid fiber rod lengths could approach about 0.5 m. In all cases the length of the fiber rod would be subject to the constraints presented herein.

A hybrid fiber rod laser system is also disclosed. The system may include a master oscillator laser, a modulating device, the hybrid fiber rod noted above, and a pair of pump laser diodes. The master oscillator laser is configured to generate an input laser beam along an optical axis. The modulating device, which is positioned along the optical axis, is configured to receive and modulate a frequency, wavelength, or amplitude of the input laser beam, and thereby output a modulated laser beam. The pump laser diodes are configured to energize the hybrid fiber rod from opposite ends of the fiber rod with a calibrated wavelength of light.

According to another example embodiment, the hybrid fiber rod may include a silicate fiber core doped with an active or rare-earth element in the form of, e.g., Neodymium, Erbium, or Holmium in three application-specific single-mode embodiments, with a doping concentration of about 0.5 to 10 percent by weight of the fiber core. The fiber core has a first refractive index, a length in this particular embodiment of between 0.03 meter (m) and 0.5 m, and a diameter of between 100 micrometers (µm) and 1000 µm. The fiber rod also includes an undoped inner cladding layer arranged coaxially with and surrounding the fiber core, with the inner cladding layer having an outer diameter of about 130 to 170 percent of the diameter of the fiber core, and having a second refractive index that is substantially equal to the first refractive index. An outer cladding layer of the fiber rod is arranged coaxially with and surrounding the inner cladding layer. The outer cladding layer has a refractive index that is less than the first and second refractive indexes, e.g., no more than about 95 percent of the first and second refractive indexes.

These and other features, advantages, and objects of the present disclosure will be further understood and appreciated by those skilled in the art by reference to the following specification, claims, and appended drawings. The present disclosure is susceptible to various modifications and alternative forms, and some representative embodiments have been shown by way of example in the drawings and will be described in detail herein. It should be understood, however, that the novel aspects of this disclosure are not limited to the particular forms illustrated in the appended drawings. Rather, the disclosure is to cover all modifications, equivalents, combinations, subcombinations, permutations, groupings, and alternatives falling within the scope and spirit of the disclosure.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

FIG. 1 is a schematic illustration of a hybrid fiber rod as disclosed herein.

FIG. 1A is a schematic end view illustration of the hybrid fiber rod shown in FIG. 1.

FIG. 2 is a schematic illustration of an example laser system using the hybrid fiber rod amplifier shown in FIG. 3.

FIG. 3 is a schematic illustration of an example laser system using the hybrid fiber rod of FIG. 1 as an amplifier.

FIG. 4 is a schematic illustration of an example laser system using the hybrid fiber rod of FIG. 1 as a laser device.

The present disclosure is susceptible to various modifications and alternative forms, and some representative embodiments have been shown by way of example in the drawings and will be described in detail herein. It should be understood, however, that the novel aspects of this disclosure are not limited to the particular forms illustrated in the appended drawings. Rather, the disclosure is to cover all modifications, equivalents, combinations, subcombinations, permutations, groupings, and alternatives falling within the scope and spirit of the disclosure.

DETAILED DESCRIPTION OF THE INVENTION

For purposes of description herein, the terms “upper,” “lower,” “right,” “left,” “rear,” “front,” “vertical,” “horizontal,” and derivatives thereof shall relate to orientation shown in FIG. 1. However, it is to be understood that various alternative orientations and step sequences may be envi-
within acceptable manufacturing tolerances,” or any logical “approximately,” and the like, may be used herein in, the from the construction of conventional fiber lasers and fiber lasers in order to provide very high optical gains and increased by a factor of 10,000 or more, thus greatly times that of a conventional fiber core diameter, permits the peak power generated by the hybrid fiber rod 10 to be increased by a factor of 10,000 or more, thus greatly expanding the range of possible beneficial applications. Moreover, the degradation from single-mode to multi-mode propagation that ordinarily occurs in larger diameter conventional fiber lasers is avoided by limiting the length (L10) to no more than twice the Rayleigh range as described below, which is typically less than 10 percent of the length of a conventional 1 m-long length of fiber for a typical fiber core 12, i.e., a wavelength of 1 µm, Erbium for a wavelength of 1.5 µm, or Holmium for a wavelength of 2 µm, with typical doping concentrations of about 0.5 to 10 percent by weight of the fiber core 12. Other rare earth active elements such as thulium or ytterbium may be envisioned in alternative embodiments without departing from the intended scope of the disclosure.

The inner cladding layer 14 of FIG. 1, which is coaxial with and surrounds the fiber core 12, may be constructed of a specialized silicate or other appropriate substrate material, with a refractive index (n14) that is substantially equal to a refractive index (n12) of the fiber core (12), i.e., n12=n14. As will be appreciated by those of ordinary skill in the art, a refractive index (or index of refraction) of a given medium is a unitless value calculated from the ratio of the speed of light in a vacuum to that in the medium, i.e., the specific materials of the fiber core 12 and inner cladding layer 14 in this instance. Ideally, the refractive indexes n13 and n14 are exactly equal. However, in practice the values are considered to be “substantially equal” if n14 is greater than n12, in order to be non-guiding, but not more than 5 percent greater than n12, in order to not produce substantial Fresnel reflection at the interface. The exact refractive index chosen for the fiber core 12 and inner cladding layer 14 will depend on the particular application.

The outer cladding layer 16, which may be constructed of silica, is coaxial with and surrounds the inner cladding layer 14, with the inner cladding layer 14 being immediately adjacent to the outer cladding layer 16 and sharing a cladding-to-cladding interface 40 as shown in FIG. 1A. The outer cladding layer 16 has a refractive index that is less than that of each of the first and second refractive index, for instance at least 6 to 8 percent less than the first and second refractive indexes. The interface between the outer cladding layer 16 and the inner cladding layer 14 acts as a waveguide, and thus the difference between a refractive index n10 and the refractive index n14, or more precisely the difference in the squares thereof, can be selected to tune the performance of the laser rod 10 for a given application. The outer cladding layer 16 also serves as a structural component configured to reinforce and protect the fiber core 12 and the inner cladding layer 14.

A ratio of the length (L10) of the hybrid fiber rod 10 and fiber core 12 to the diameter (d12) of the fiber core 12, i.e., $\frac{L_{10}}{d_{12}}$, may be in the range of about 30 to 1000, or within a narrower range of 30 to 300 in another embodiment. The fiber core 12 is constructed within such ratio ranges to ensure a balance between the high relative efficiencies available via conventional fiber lasers and the high peak power levels associated with solid-state lasers, with the dimensional parameters being such that damage to and non-linear effects within the fiber core 12 are largely avoided. The laser rod 10 of FIG. 1 is thus treated as if it were a bulk solid-state laser, albeit one in which pumped light is efficiently trapped, confined, and propagated within the fiber core 12 and the inner cladding layer 14, and along the optical axis 11.

In various embodiments, the fiber rod 10 may have a length (L10) of less than about 0.1 meter (m) and a diameter (d12) that is greater than about 100 µm. For instance, the diameter (d12) of the fiber core 12 may be less than about 1000 µm (1 mm), such as 0.5 mm in a particular configu-
The laser amplifier device(s) 24A and/or 24B, frequency-chirped laser radiation has several remote sensing applications. Amplified low-power master oscillator laser (MOL) device 20, a modulating device 22 configured to modulate the input laser beam (arrow 23) in any form required for the application. For example, the modulating device 22 can also “chirp” the calibrated laser frequency, which is useful for a number of applications, one of which is the precision measurement of range and velocity.

The hybrid fiber rod 10 of FIG. 1 may be used as part of the example laser system 50 of FIG. 2. The example configuration of FIG. 1 thus provides a highly efficient configuration of the hybrid fiber rod 10, and is configured to modulate the input laser beam (arrow 23) using a modulation circuit 25 and associated modulation software, as needed, and output a modulated laser beam (arrow 23M). The laser amplifier device(s) 24A and/or 24B, or one or more additional laser amplifier devices (not shown) depending on the output power requirement, are positioned along the axis 11 and is configured to modulate the input laser beam (arrow 23) along the optical axis 11. The modulating device 22 is positioned along the axis 11 and is configured to modulate the input laser beam along the optical axis 11. The hybrid fiber rod 10 of FIG. 1 may be used as part of the example laser system 50 of FIG. 2 to guide pumped light beams 26P1 and 26P2, without guiding the amplified light beam (arrow 23A). Such an approach distinguishes the hybrid fiber rod 10 from conventional fiber amplifiers in which both pumped light and amplified light are guided, as well as from bulk laser amplifiers in which neither pumped light nor amplified light is guided. Referring briefly again to FIG. 1A, within the hybrid fiber rod 10, such guiding is provided by total internal reflection at the cladding-to-cladding interface 42 between the inner and outer cladding layers 14 and 16, but not at a core-to-cladding interface 40 between the fiber core 12 and the inner cladding layer 14. Such total internal reflection at the interface 40 would occur in standard fiber amplifiers.

In order to guide the pumped light beams 26P1 and 26P2, the radial of the pumped light beams at points at which the pump beams 26P1, 26P2 enter the hybrid fiber rod 10 must be less than the radius of the cladding-to-cladding interface 42 of FIG. 1A between the adjacent inner and outer cladding layers 14 and 16. In order for total internal reflection to occur at the cladding-to-cladding interface 42 of FIG. 1A, the maximum angle of incidence of the rays of the pumped light beams 26P1 and 26P2 with respect to the optical axis 11 must not exceed the numerical aperture determined by interface 42. This places a restriction on both the divergence of the pumped light beams 26P1 and 26P2, and the directions of beam centroid propagation with respect to the optical axis 11 and with respect to relevant surface normals for a given configuration of the hybrid fiber rod 10, and for a given class of pump diodes to be used, and governs the choice of materials and refractive indices needed to meet the requirements presented by the pump diodes.

In laser physics, a laser beam propagating in free space may be described as Gaussian, i.e., with a beam intensity having a Gaussian profile with low divergence. The beam radius varies along the propagation direction. Single-mode
beams typically have beam profiles that are approximately Gaussian. The presence of a strongly guiding interface to capture and concentrate pump radiation places significant constraints on the hybrid fiber rod 10 if the amplified laser beams (arrow 23A) are to have free-space propagation properties. The Rayleigh Range \( L_R \) of a Gaussian beam propagating in free space is the distance from the narrowest part of the beam, i.e., the beam waist, from which point the radius of the beam grows due to diffraction to \( \sqrt{2} \) times the beam waist radius \( w_0 \). The Rayleigh Range \( L_R \) is given by:

\[
L_R = \frac{n^2 w_0^2}{\lambda}
\]

where \( n \) is the refractive index of the fiber core 12, \( \lambda \) is the vacuum wavelength, and \( w_0 \) is the beam waist radius. In order for the hybrid fiber rod 10 of FIG. 1 to not guide the amplified beam (arrow 23A), the beam must not be reflected at the interface between claddings, and thus must not have significant intensity near the high-NA interface. This puts a constraint on \( L_{10} \) and, thus \( w_0 \) and \( d_{12} \) (diameter of the fiber core 12), for a given length of hybrid fiber rod 10.

Correspondingly, for a given core diameter \( d_{12} \), the requirement of having low intensity at the cladding-to-cladding interface 42 places a constraint on the length of the rod 10, namely if the Gaussian beam waist is placed halfway through the length \( L_{10} \), then \( L_{10} \) must be less than or on the order of \( 2L_R \). Thus, for an embodiment where \( \lambda=1.6 \) \( \mu \)m, \( n=1.6 \), and \( w_0=0.5 \mu \)m, then \( L_{10} \approx 2L_R \). For a 300 \( \mu \)m diameter core (and 300 \( \mu \)m beam diameter \( w_0 \) in the center of \( L_{10} \)), this gives \( L_{10}=0.07 \) m, and thus \( L_{10} \approx 0.14 \) m. A conservative approach to avoiding high beam intensities near the cladding-to-cladding interface 42 might be to consider keeping the rod length at about 0.1 m.

In the hybrid fiber rod 10, the value \( L_{10} \) is generally greater than (or at most equal to) half the length of the hybrid fiber rod 10, i.e.,

\[
L_{10} \approx \frac{L_{10}}{2}
\]

so that the beam being amplified propagates all the way through the rod 10 before the wings of the beam profile encounter the cladding-to-cladding surface 42 that is guiding the pump beam. In conventional fiber amplifiers, with beam single-mode diameters the order of 10 \( \mu \)m, the value of the free-space equivalent \( L_{10} \) of a mode this size would be less than 1 \( \mu \)m, while fiber lengths are the order of one or more meters. Thus, the beam, which would otherwise expand, is continually reflected by the core-to-cladding interface 40, and only guided propagation can take place over the fiber length \( L_{10} \).

For maximum gain and efficiency in the hybrid fiber rod 10, the value of the beam waist diameter (2\( w_0 \)) must be close to the diameter (\( d_{12} \)) of the fiber core 12 shown in FIG. 1 for high overlap of the beam with the gain medium. However, in order to remain a free-space single-mode beam, the beam diameter must everywhere be significantly smaller than the diameter of the cladding-to-cladding interface 42 of FIG. 1A.

With regard to the diameter of the outer cladding layer 16, the actual diameter may vary with the application. The refractive index difference determines the numerical aperture (NA),

\[
NA = \sqrt{n_{cl}^2 - n_{cl}}
\]

for total internal reflection capture of divergent pump beams. Beyond that, the thickness helps smooth out any temperature hot spots due to cooling jacket asymmetries, and provides mechanical support to permit handling and mounting. A larger diameter is stronger, and prevents pump power leakage by evanescent waves that could occur if the annulus layer of the outer cladding layer 16 is too thin. However, the temperature rise of the center of the fiber core 12, for a given average heating power per unit length, scales as \( \log(\rho_{12}/\rho) \), with \( \rho_{12} \) being the radius of the outer cladding layer 16 and \( \rho \) being the radius of the inner cladding layer 14, and thus must not have significant intensity near the high-NA interface. This puts a constraint on \( L_{10} \), and thus \( w_0 \) and \( d_{12} \) (diameter of the fiber core 12), for a given length of hybrid fiber rod 10.
Using the hybrid fiber rod 10 in the systems 50, 150, or 250 described above with reference to the Figures, the present state of the art of laser technology may be sufficiently advanced to a level necessary for supporting specialized missions of the type noted above, e.g., Earth-based atmospheric and surface monitoring, orbiting or land-based geological and atmospheric data collection, hazard avoidance and navigation of landing craft, high-speed free-space optical communication, and sensors providing spacecraft bearing, distance, and approach velocities. The present disclosure thus enables miniaturized modular packages that can be used beneficially in payload space and weight-limited environments typical of space explorations, with such benefits extending to certain Earth-based missions.

Notable challenges are present in the fabrication of the hybrid fiber rod 10 with a large core diameter and short length, such as the hybrid fiber rod 10 of FIG. 1, as stringent requirements must be met for dopant selection and concentration in the fiber core 12, low optical defects in the fiber core 12, and proper selection of the indexes of refraction of the fiber core 12, the inner cladding layer 14, and the outer cladding layer 16 as disclosed above with particular reference to FIG. 1. Any imperfections in the fiber core 12 can lead to optical damage at high peak powers or inefficient coupling of power from the pump lasers, such as the pump diodes 26A and 26B of FIG. 3. In all embodiments, total laser output power may be scaled by adding more amplifiers downstream of the modulating device 22 as the application requires.

While aspects of the present disclosure have been described in detail with reference to the illustrated embodiments, those skilled in the art will recognize that many modifications may be made thereto without departing from the scope of the present disclosure. The present disclosure is not limited to the precise construction and compositions disclosed herein; any and all modifications, changes, and variations apparent from the foregoing descriptions are within the spirit and scope of the disclosure as defined in the appended claims. Moreover, the present concepts expressly include any and all combinations and subcombinations of the preceding elements and features.

What is claimed is:

1. A hybrid fiber rod comprising:
   a silicate fiber core doped with an active element having a first refractive index;
   an inner cladding layer coaxial with and surrounding the fiber core, wherein the inner cladding layer has a second refractive index substantially equal to the first refractive index; and
   an outer cladding layer coaxial with and surrounding the inner cladding layer, and having a refractive index that is less than the first and second refractive indexes, wherein a ratio of a length of the fiber core to a diameter of the fiber core is in a range of about 30 to 2000, and the length of the fiber core is less than about twice the Rayleigh range of a Gaussian beam propagating in free space, such that degradation from single-mode to multi-mode propagation of a laser beam in the fiber core and the inner cladding layer is avoided.

2. The hybrid fiber rod of claim 1, wherein the fiber core has a length of less than or equal to about 0.5 meters (m) and a diameter in a range of about 100 micrometers (μm) to 1000 μm.

3. The hybrid fiber rod of claim 2, wherein the length of the fiber core is greater than about 0.03 m and less than 0.5 m.

4. The hybrid fiber rod of claim 3, wherein the length of the fiber core is less than about 0.1 m.

5. The hybrid fiber rod of claim 1, wherein an outer diameter of the inner cladding layer is about 150 percent of the diameter of the fiber core.

6. The hybrid fiber rod of claim 1, wherein the active element has a doping concentration of about 0.5 to 10 percent by weight of the fiber core.

7. The hybrid fiber rod of claim 6, wherein the active element having the doping concentration includes Neodymium, Erbium, Holmium, and wherein the fiber core is configured to output a single-mode laser beam having a wavelength in the range of 1 μm to 2 when irradiated by laser light from a pump laser.

8. A hybrid fiber rod laser system comprising:
   a master oscillator laser configured to generate an input laser beam along an optical axis;
   one or more modulating devices positioned along the optical axis and configured to receive and modulate a frequency, a wavelength, or an amplitude of the input laser beam, and to thereby output a modulated laser beam; and
   a hybrid fiber rod having:
   a silicate fiber core doped with an active element and having a first refractive index;
   an inner cladding layer coaxial with and surrounding the fiber core, wherein the inner cladding layer has a second refractive index that is substantially equal to the first refractive index; and
   an outer cladding layer coaxial with and surrounding the inner cladding layer, and having a refractive index that is less than the first and second refractive indexes, wherein a ratio of a length of the fiber core to a diameter of the fiber core is in a range of about 30 to 2000, and the length of the fiber core is less than about twice the Rayleigh range of a Gaussian beam propagating in free space, such that degradation from single-mode to multi-mode propagation of a laser beam in the fiber core and the inner cladding layer is avoided; and
   at least one pump laser diode configured to energize the hybrid fiber rod from a respective distal end of the hybrid fiber rod with a calibrated wavelength of laser.

9. The laser system of claim 8, wherein the hybrid fiber rod is configured to receive and amplify the modulated laser beam.

10. The laser system of claim 8, wherein the laser system includes a plurality of the hybrid fiber rods coaxially arranged along the optical axis.

11. The laser system of claim 8, further comprising a laser resonator formed via first and second mirrors disposed at opposite distal ends of the hybrid laser rod, the first mirror having a reflectivity of about 100 percent and the second mirror having a reflectivity of less than about 90 percent.

12. The laser system of claim 8, wherein the fiber core has a length of less than about 0.1 meters (m) and a diameter that is greater than about 100 micrometers (μm) and less than about 1000 μm.

13. The laser system of claim 12, wherein the length of the fiber core is greater than about 0.03 m.

14. The laser system of claim 8, wherein an outer diameter of the inner cladding layer is about 150 percent of the diameter of the fiber core.

15. The laser system of claim 8, wherein the pair of pump laser diodes are configured to provide in-band pumping at a wavelength that is substantially equal to a laser wavelength of the hybrid fiber rod.
16. The laser system of claim 8, wherein the active element includes Neodymium, Erbium, or Holmium with a doping concentration of about 0.5 to 10 percent by weight of the fiber core.

17. The laser system of claim 8, wherein the active element includes thulium or ytterbium with a doping concentration of about 0.5 to 10 percent by weight of the fiber core.

18. A hybrid fiber rod comprising:
a silicate fiber core doped with an active element in the form of Neodymium, Erbium, or Holmium with a doping concentration of about 0.5 to 10 percent by weight of the fiber core, the fiber core having a first refractive index, and further having a length between about 0.03 meter (m) and 0.5 m and a diameter of between about 100 micrometers (µm) and 1000 µm;
an undoped inner cladding layer arranged coaxially with and surrounding the silicate fiber core, wherein the inner cladding layer has an outer diameter of about 130 to 200 percent of the diameter of the silicate fiber core, and a second refractive index that is substantially equal to the first refractive index; and
an outer cladding layer arranged coaxially with and surrounding the inner cladding layer, and having a refractive index that is less than about 95 percent of the first and second refractive indexes;
wherein the length of the fiber core is between 30 and 2000 times the diameter of the silicate fiber core, the hybrid fiber rod is configured to emit a single-mode laser beam, and the length of the fiber core is less than twice the Rayleigh range of a Gaussian beam propagating in free space such that degradation from single-mode to multi-mode propagation of a laser beam in the fiber core and the inner cladding layer is avoided.

19. The hybrid fiber rod of claim 18, wherein the active element is Erbium, and wherein the single-mode laser beam has a wavelength of 1.5 µm.

20. The hybrid fiber rod of claim 18, wherein the length of the fiber core is less than about 0.1 m.