ISS Li-Ion Battery - Outline

- Configuration of Existing ISS Electric Power System
- Timeline of Li-Ion Battery Development
- Battery Design Drivers
- Technical Definition Studies
- Cell Selection
- Safety Features
- Final Flight Adapter Plate and Battery Design
- Battery Charge Control and Low Earth Orbit (LEO) Cycle Test Data
- Current Status
ISS Configuration - Battery Locations

Batteries are located in the four Integrated Equipment Assemblies (IEAs)

Two Power Channels per IEA

Six Ni-H₂ Orbital Replacement Units (ORUs) per channel – 48 total

One Li-Ion and one Adapter Plate to replace two Ni-H₂ – 24 total Li-Ion batteries
Note: 2-Battery ORUs will be replaced by 1 Li-Ion Battery and an Adapter Plate
Timeline of ISS Li-Ion Development

• **2009-2010** – Preliminary risk and feasibility studies

• **December 2011** - ISS Program Authority To Proceed with design, development and the fabrication of 27 Li-Ion ORUs and 25 on-orbit Adapter Plate ORUs

• **Jan-Jun 2012** - Cell Safety Testing and Cell Qualification

• **July 2012** - Final cell down-select

• **December 2012** - System Preliminary Design Review

• **November 2013** - System Critical Design Review

• **March 2016** - First flight Li-Ion battery delivered to Kennedy Space Center for shipment to Tanegashima, Japan
ISS Li-Ion Battery Key Design Drivers

- One Li-Ion battery ORU replaces two Ni-H$_2$ ORUs
- Launch on Japanese HTV
- Six year battery storage life requirement
- Ten year/60,000 cycle life target (minimum 48 A-hr capacity at end of life)
  - ORU will have cell balancing circuitry
  - ORU will have adjustable End of Charge Voltage (EOCV)
- Maximum battery ORU weight ~430 lbs
- Non-operating temperature range (Launch to Activation): -40 to +60 °C
- No changes to existing IEA interfaces and hardware
  - Use existing mounting, attachment, electrical and data connectors
  - Use existing Charge/Discharge Units and Thermal control systems
ISS Upgrade to Li-Ion

**Ni-H₂**
*(76 cells in series)*

- **BCDU**
- **Battery A**
  - **BSGCCM**
  - **Ni-H₂ Cells**
- **Battery B**
  - **BSGCCM**
  - **Ni-H₂ Cells**

**Li-Ion**
*(30 cells in series)*

- **BCDU**
- **Battery**
  - **BSGCCM**
  - **Li-Ion Cells**
- **Adapter Plate**

**Commands & Data**

+ **Main Power Path**

- **Existing**

**New**

**BCDU:** Battery Charge / Discharge Unit

**BIU:** Battery Interface Unit

**BSGCCM:** Battery Signal Conditioning and Control Module
ISS Li-Ion Technical Definition Studies

- NASA Safety Risk Mitigation Activity (Jan 2009 – Sept 2010)
- Battery Mounting/ MOD Kit Feasibility Report (includes ORU Max Weight Assessment) (May 2010 – Sept 2010)
- NASA Down Select to 4 cell candidates (April 2010)
- NASA Risk Mitigation Safety Report (Nov 2010)
- Cell Selection NAR (Sept 2010)
- Battery ORU Specification and SOW Development (start Sept 2010)

6 cell designs

4 cell designs

2 cell designs
ISS Li-Ion Cell Final Down-Select

- Two designs taken through qualification, with down-selection made prior to EM build

GS Yuasa 134 A-hr cells
- Li Cobalt Oxide / Carbon Graphite
- Wound elliptical prismatic electrode
- Internal Fusible link
- Aluminum Case, 50 x 130 x 263 mm
- Spec Mass: 3530 grams (~7.8 lb)
ISS Li-Ion Battery Safety Features

Battery-Level Safety Features

• Two independent controls vs. thermal runaway (two fault tolerant)
• Voltage and temperature monitoring of all 30 cells
• Circuit protection/fault isolation at the individual cell level for both high/low voltage and high temperature
• Physical separation between cell pairs and 10 packs
  • Thermal radiant barriers between cell pairs
• Controlled direction of cell vents - prevent damage to cold plate, adjacent cells and IEA hardware
  • ORU pressure relief/flame trap to prevent ORU over-pressurization but contain flame in the event of a cell vent
• MMOD shielding in ORU and empty ORU slot
• Dead face device to remove power from output connector during ground or EVA handling
• Non propagation of failures beyond Battery ORU
Safety Features - MMOD Shielding

MMOD test setup

Ballistic Limit Testing

Over Match - Penetration testing
10 mm 2017-T4 Aluminum Sphere @ 6.86 km/s

Overcharge Containment Testing

Note: Existing Ni-H₂ does not have MMOD (Micro-Meteoroid Orbital Debris) protection
Safety Features - Radiant Heat Barriers

- ORU Layout – three Cell “10-Packs” and 12 Radiant Barriers

Radiant Heat Barrier (12 per ORU)
- Higher margin against thermal runaway propagation
- One barrier between each cell pair
- Reflects 787 reach-back safety additions
ISS Li-Ion Cell Safety Features

Cell-Level Safety Features and Controls

- Manufacturing Process controls include 100% materials screening and chemical analysis plus annual configuration/production line audits
- Acceptance testing of 100% of cells
- Simulated LEO life cycle testing in 2% of cells in each lot
- For 1% of cells in each lot, 100 cycles at 100% DOD are performed, followed by DPA
- Cell vent before burst and directional vent away from base plate and adjacent cells
- Individual cell fusing (internal fusible link)
- Shutdown separators between electrode windings
- Case neutral and electrically insulated from ORU structure
ISS Li-Ion ORUs

Adapter Plate ORU
- Dimensions (LxWxH): ~ 41” x 36” x 15”
- Spec Weight: 85 Lbs

Li-ion Battery ORU
- Dimensions (LxWxH): ~ 41” x 37” x 21”
- Spec Weight: 435 Lbs
ISS Li-Ion Charge Control and Cycling

- Li-Ion charge current profile based on cell voltages
- Cell bypass/balancing at EOCV every orbit
- EOCV is ground command-able

### Charge Current Profile

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<th>Highest of the Cell Terminal Voltages</th>
<th>Charge Current</th>
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<tr>
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<td>EOCV + 19mV</td>
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<td>EOCV + 13mV</td>
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ISS Li-Ion Flight Battery Status

- Six Flight Li-Ion Adapter Plates on-dock in Japan, Tomioka: April 2016
- Six Flight Li-Ion Batteries on-dock in Japan, Tanegashima: May 2016
- Final charge to 4.1 V: May-June 2016
- Launch on HTV: NET October 2016
  - Each IEA will have three Li-Ion ORUs and three Ni-H₂ ORUs (not electrically connected) stored on top of three On-Orbit Adapter Plate ORUs
- Installation and start-up on ISS: October 2016
ISS Li-Ion Battery Future Plans

• Thermal runaway propagation testing is scheduled for May 2016 at White Sands Test Facility

• Six Li-Ion Batteries and six Adapter Plates launch in 2017, 2018, 2019 to provide a full complement on ISS

➤ Design challenges have been addressed
➤ Ready for successful and safe operation
Acknowledgments

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